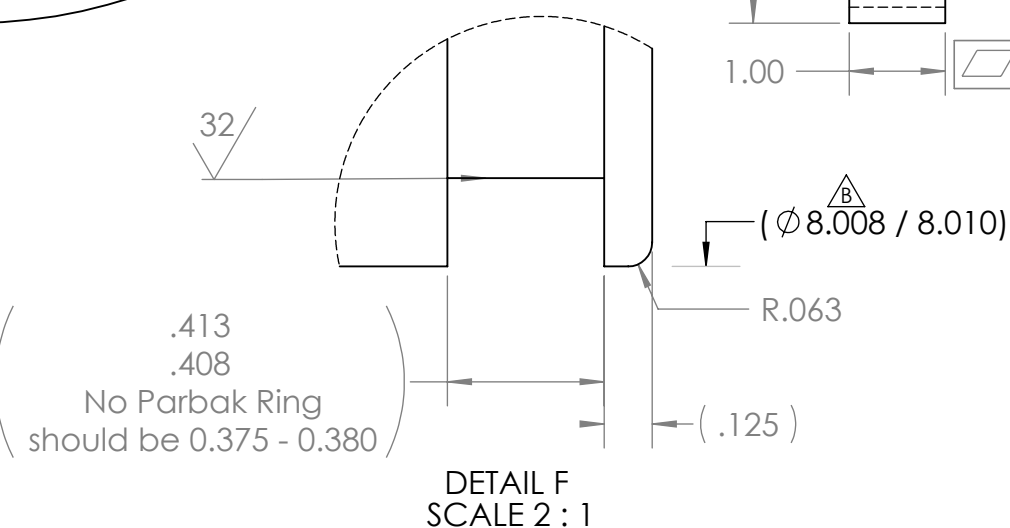
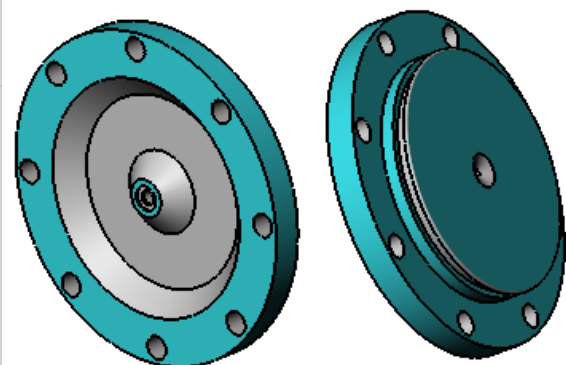
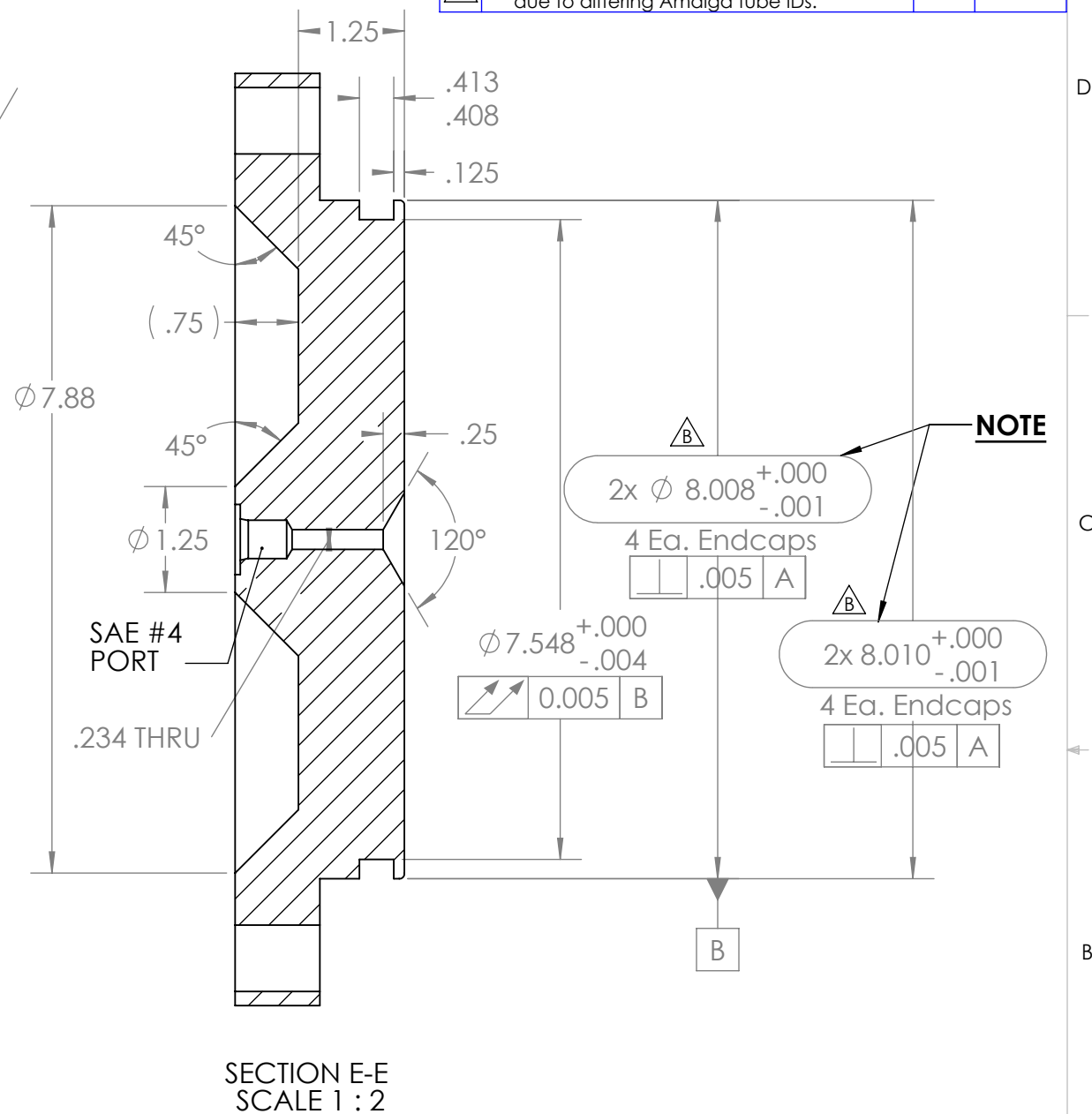
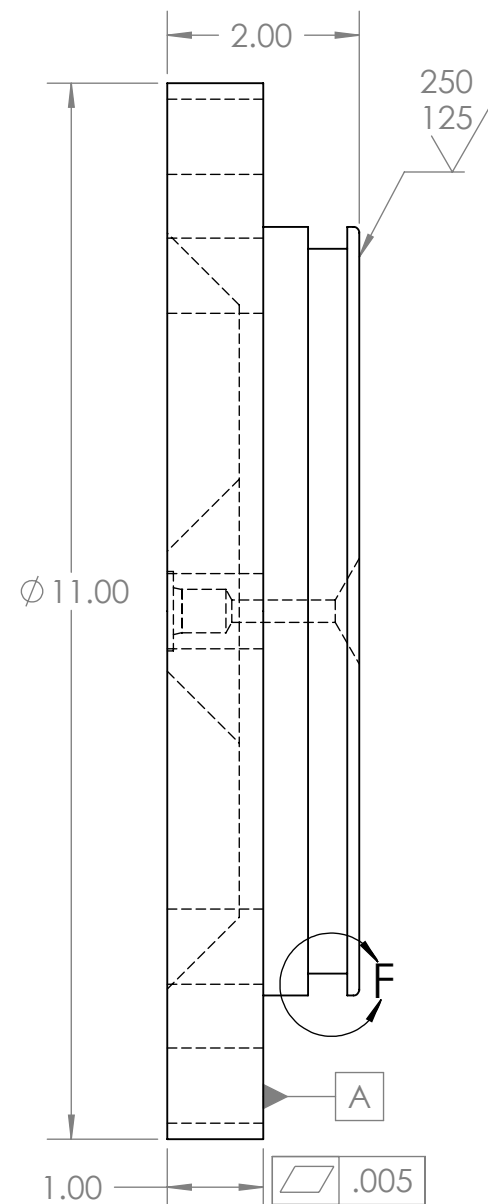
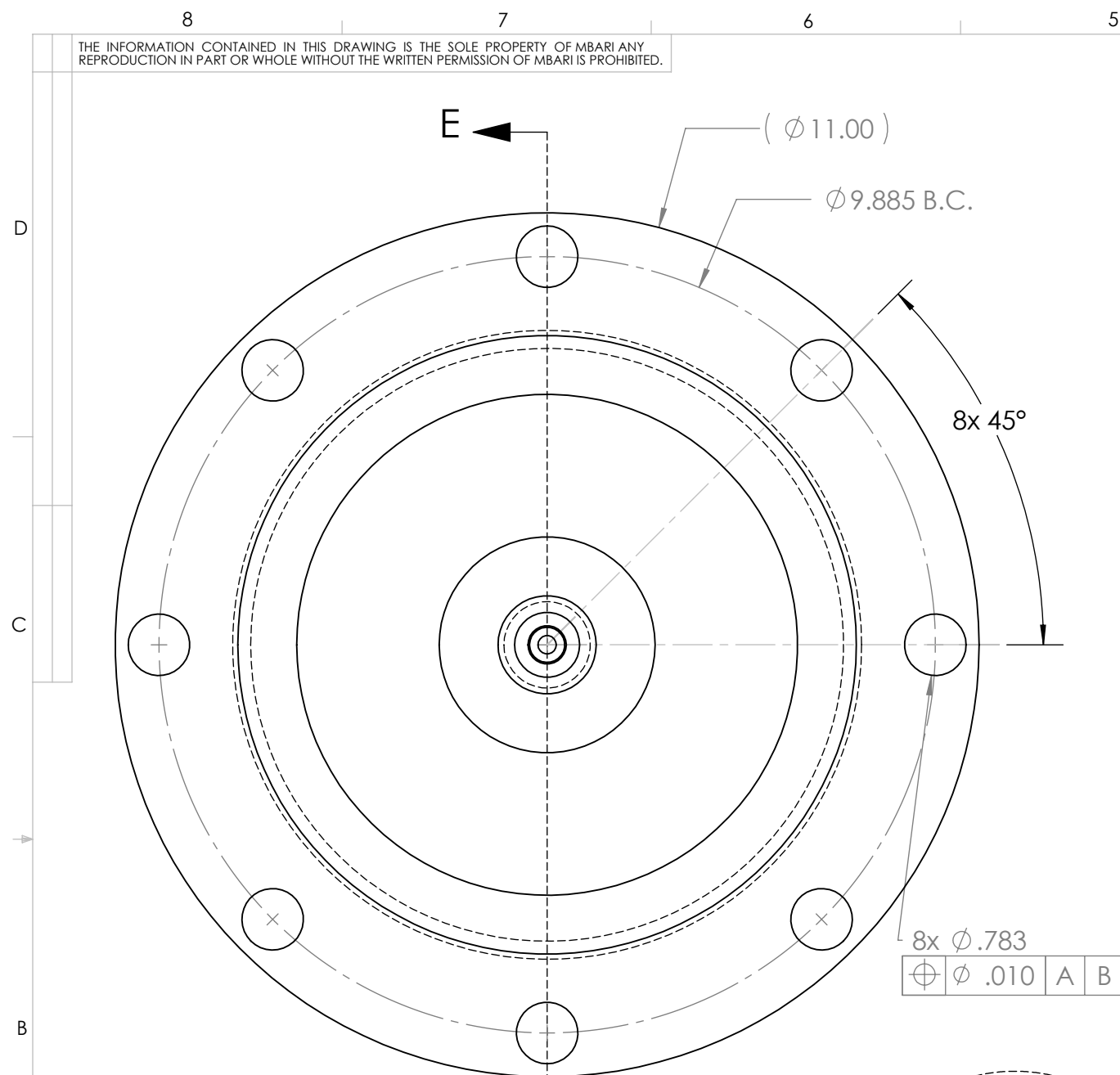


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.
A	CHG MAT'L CALL-OUT, ADD SURFACE RECESS	9/10/02	J.E.
B	1.Diameter ID changed to two different IDs due to differing Amalga tube IDs.	01Jun09	F. Shane



7. Amalga Tube ID range from 8.011" - 8.016"

NOTES: (CONT. FROM TITLE BLOCK)

1	 1 Set	FLT. PLATE Endcap		6AL-4V TITANIUM	
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN J. ERICKSON 2/28/02 ENGINEER J. ERICKSON 2/28/02 CHECKED MOB 10/22/02
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			PROJECT NO. 200001
Engineer					PROJECT GREENHOUSE GASES
NEXT ASSY Description	NEXT ASSY Number				CO2 ACCUMULATOR 10020368 FOCE Accum.EndCap_CH2O SIZE B DWG. NO. 10020368.DWG REV. B
Application		DO NOT SCALE DRAWING			SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1 WEIGHT