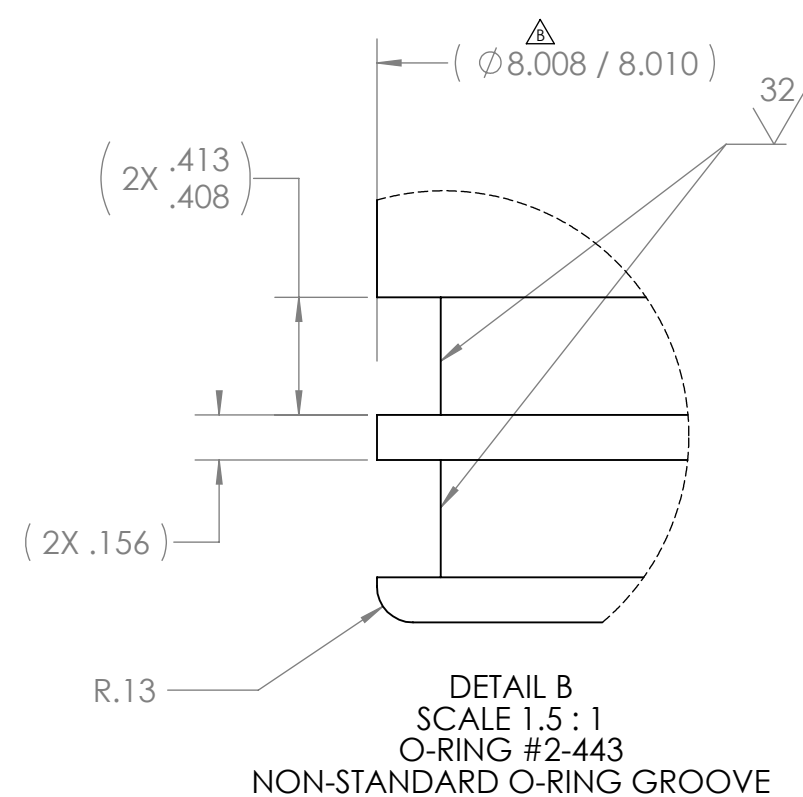
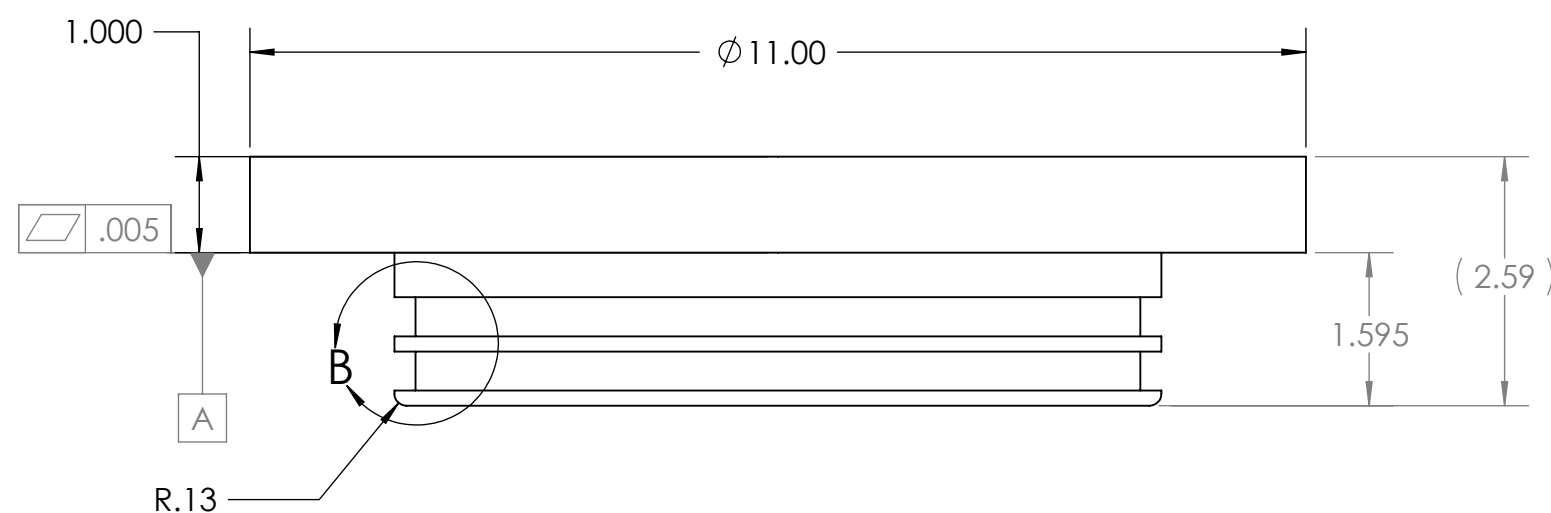
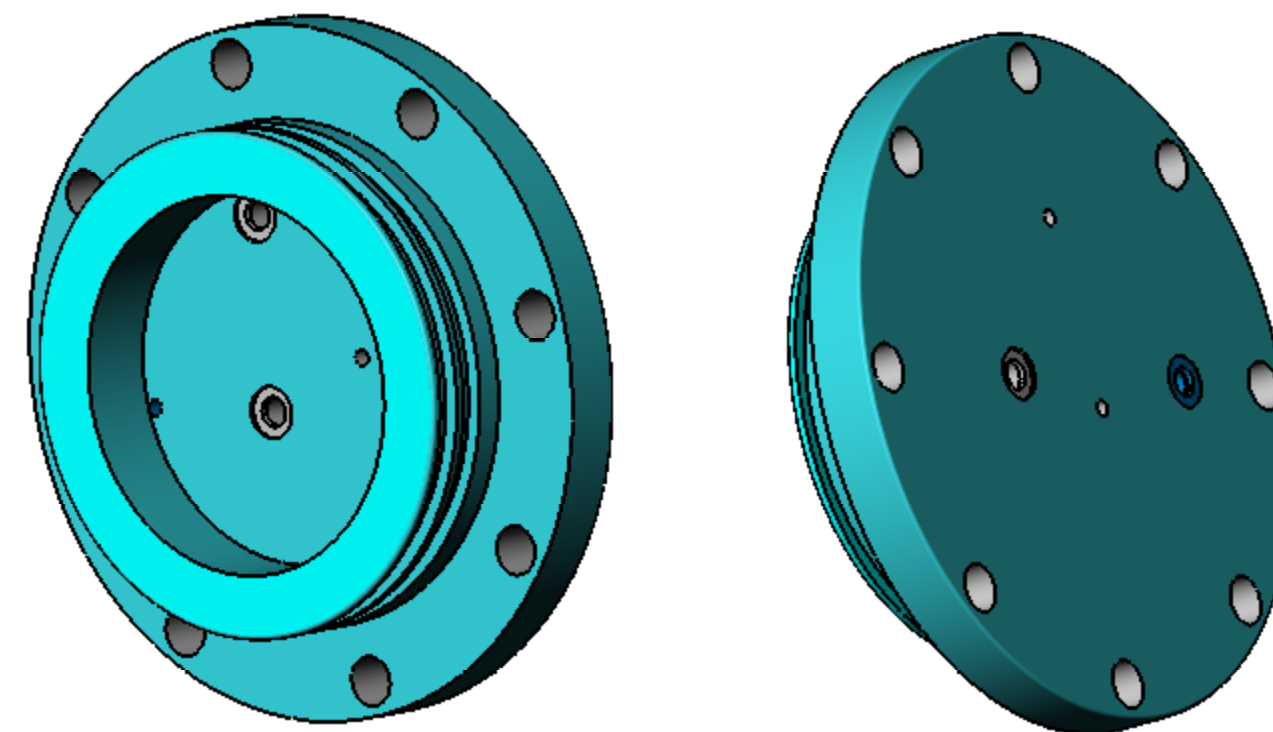
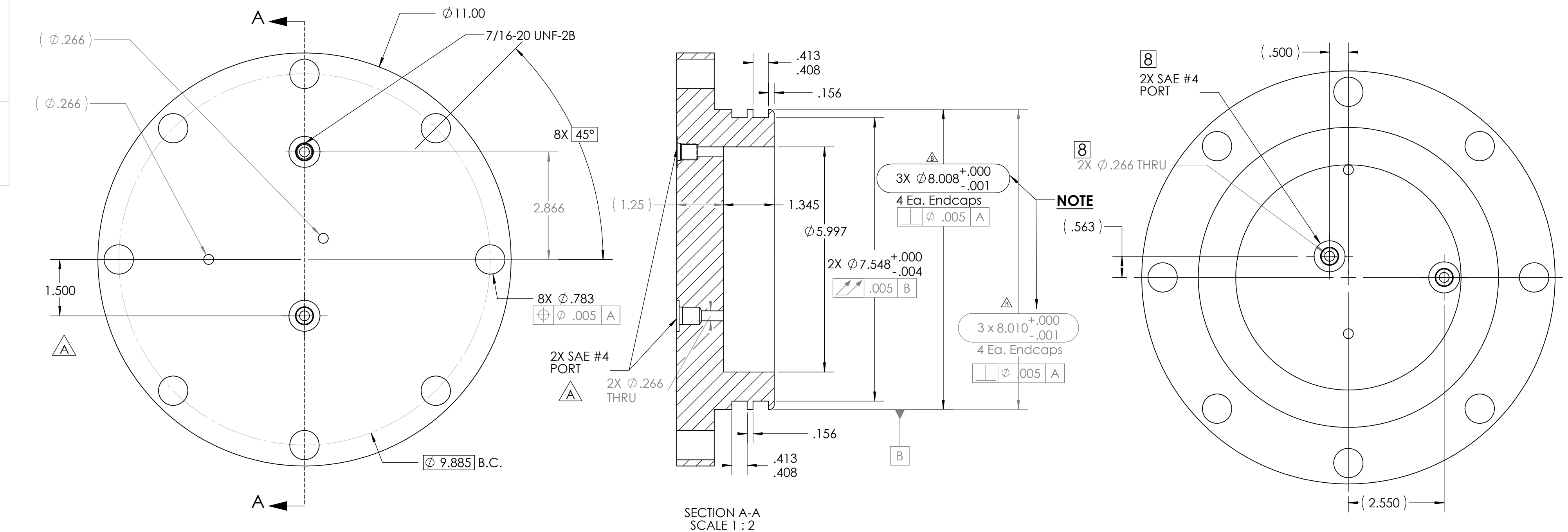


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	ADDED SECOND SAE #4 PORT	9/5/2007	J.E.
B	1. Diameter ID changed to two different IDs due to differing Amalga tube IDs.	01 Jun 09	F. Shane



8. FIELD DRILL ON ASSEMBLY. DIMENSIONS TO BE DETERMINED ON ASSEMBLY.

7. AMALGA TUBE DIA. I.D. Ranges from 8.011" to 8.016".

NOTES: (CONT. FROM TITLE BLOCK)

1		1 Set		CO2 Endcap		6AL-4V TITANIUM	
ITEM NO.	QTY.	PART NO.		DESCRIPTION		VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIA ±.114 2 PLACE DIA ±.000 3 PLACE DIA ±.005 4 ANGLE ±.1°		DRAWN			
Shop Foreman		1. DIMENSIONS ARE IN INCHES.		ENGINEER	J. ERICKSON 9/10/02	MBARI	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON 9/10/02	7700 Sandholdt Rd.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED		Moss Landing, CA 95039	
		4. MACHINED FILLET RADI .015-.030.			MOB 10/22/02	PH: (831) 775-1700	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.		PROJECT NO.	200001	CO2 ACCUMULATOR	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		PROJECT Name:	GREENHOUSE GASES	10020369 FOCE Accum.EndCap.CO2	
APPLICATION	DO NOT SCALE DRAWING	WEIGHT		SIZE	DWG. NO.	REV.	B
				SCALE	10020369.DWG		
				CAD FILE:	MECH ENG ON TORNO	SHEET	1 OF