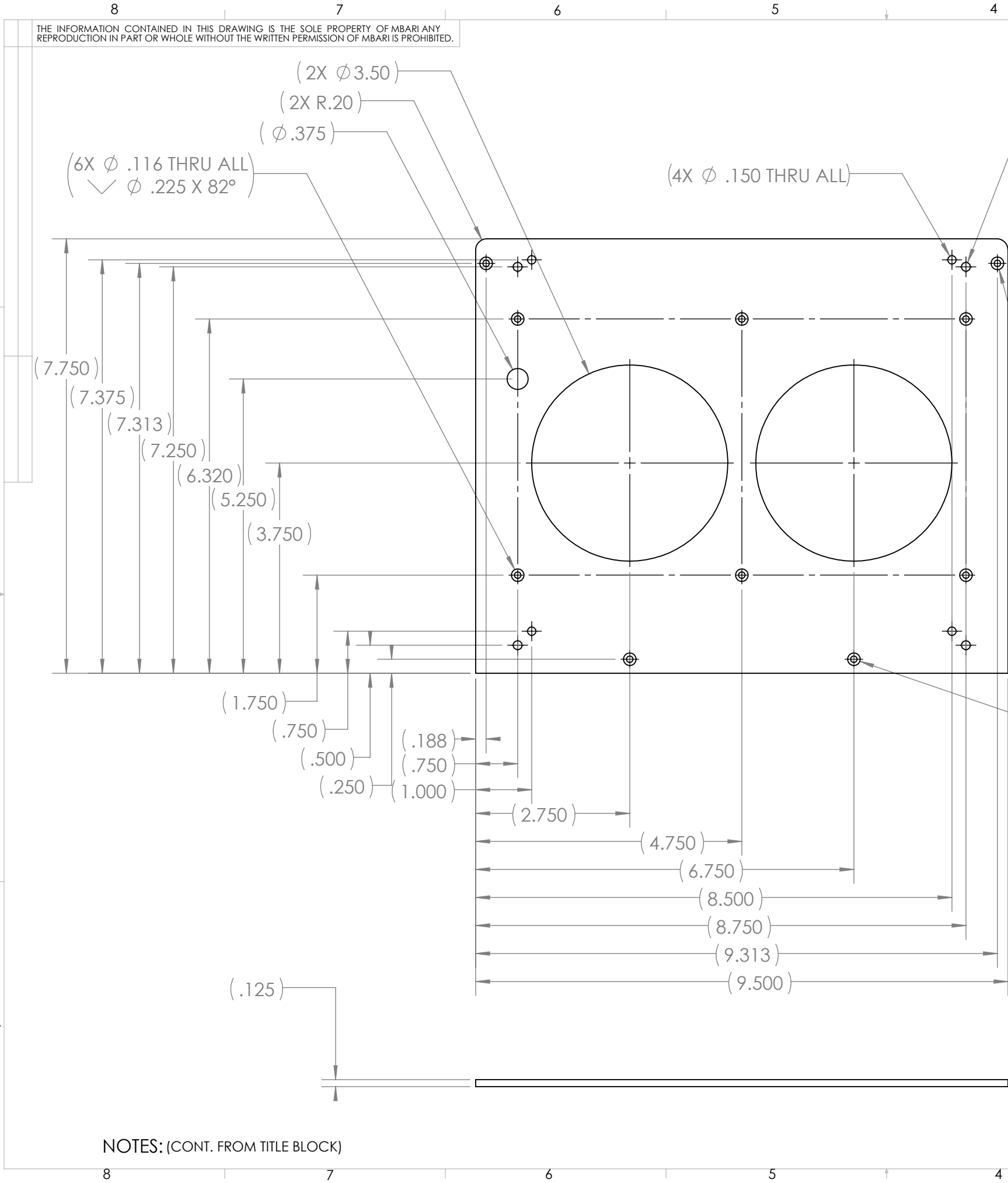
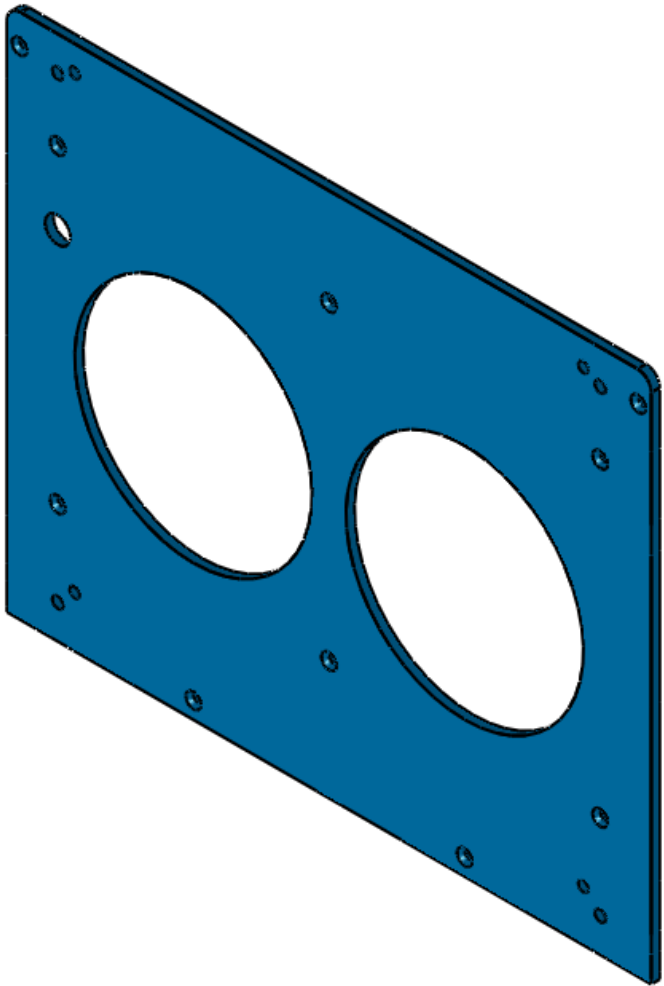




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REVISIONS			
0	INITIAL RELEASE	28-JUL-2011	P.C.
1	ADDED 3/8" WIRE PASS-THROUGH HOLE	01-AUG-2011	P.C.



MATERIAL IS 6061 ALUMINUM
PART IS TO BE COLOR ANODIZED BLUE
1 PIECE PER ASSEMBLY

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	lb.
				Monterey Bay Aquarium Research Institute	
				MBARI	
				7700 Sandholdt RD.	
				Moss Landing, CA 95039	
				PH: (831) 775-1700	
					
				CHASSIS FLOOR	
		SIZE B	DWG. NO.		REV. 1
		10020732			
SCALE 1:2		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1			

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CHASSIS FLOOR