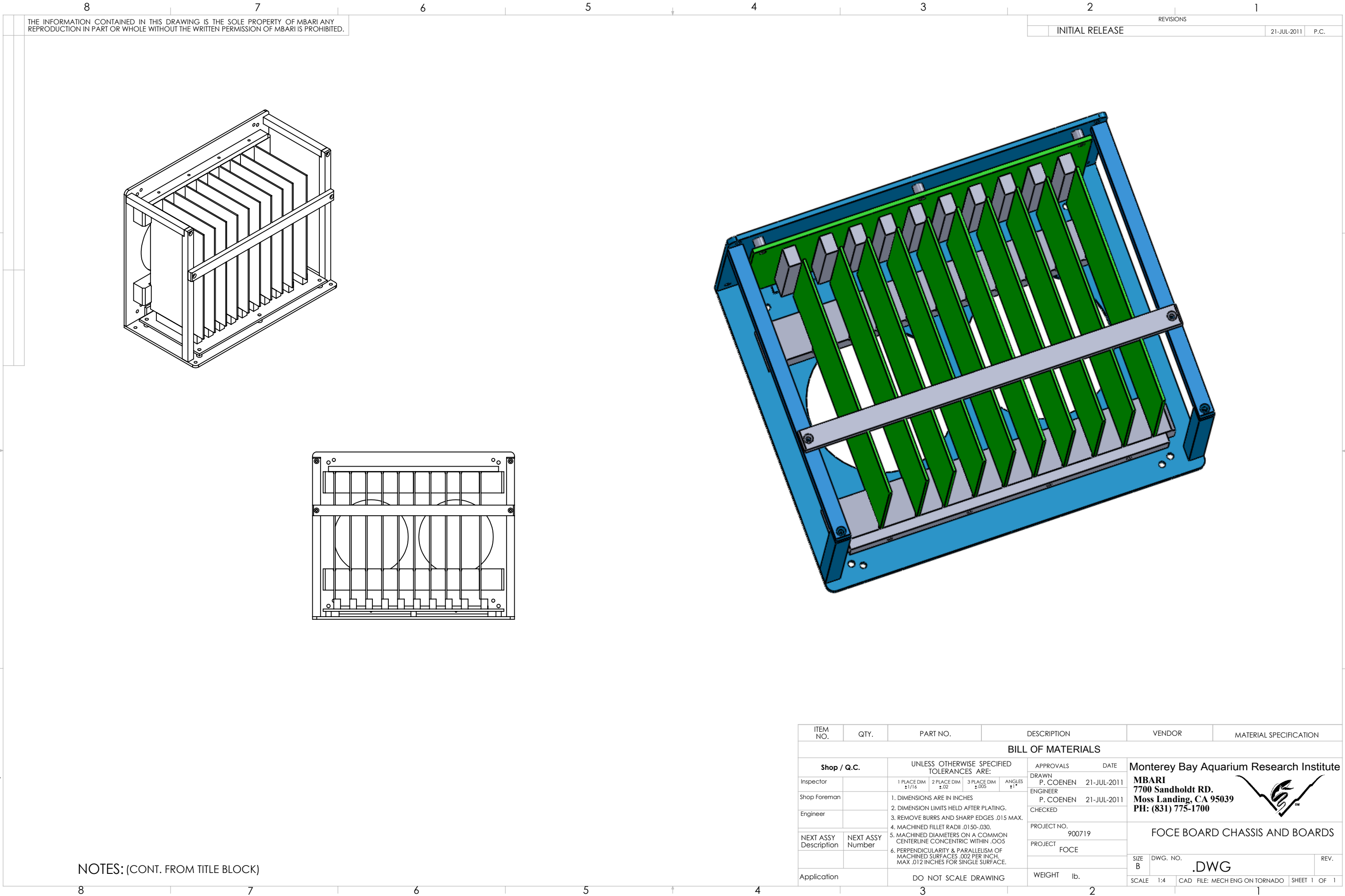




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REVISIONS		
INITIAL RELEASE	21-JUL-2011	P.C.

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION	
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN P. COENEN 21-JUL-2011
Engineer						ENGINEER P. COENEN 21-JUL-2011
						CHECKED
						PROJECT NO. 900719
NEXT ASSY Description	NEXT ASSY Number					PROJECT FOCE
Application		DO NOT SCALE DRAWING			WEIGHT lb.	
Monterey Bay Aquarium Research Institute						
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700						
						
FOCE BOARD CHASSIS AND BOARDS						
SIZE B		DWG. NO.		REV.		
		.DWG				
SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1		

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



FOCE BOARD CHASSIS AND BOARDS

SIZE B DWG. NO. .DWG REV.