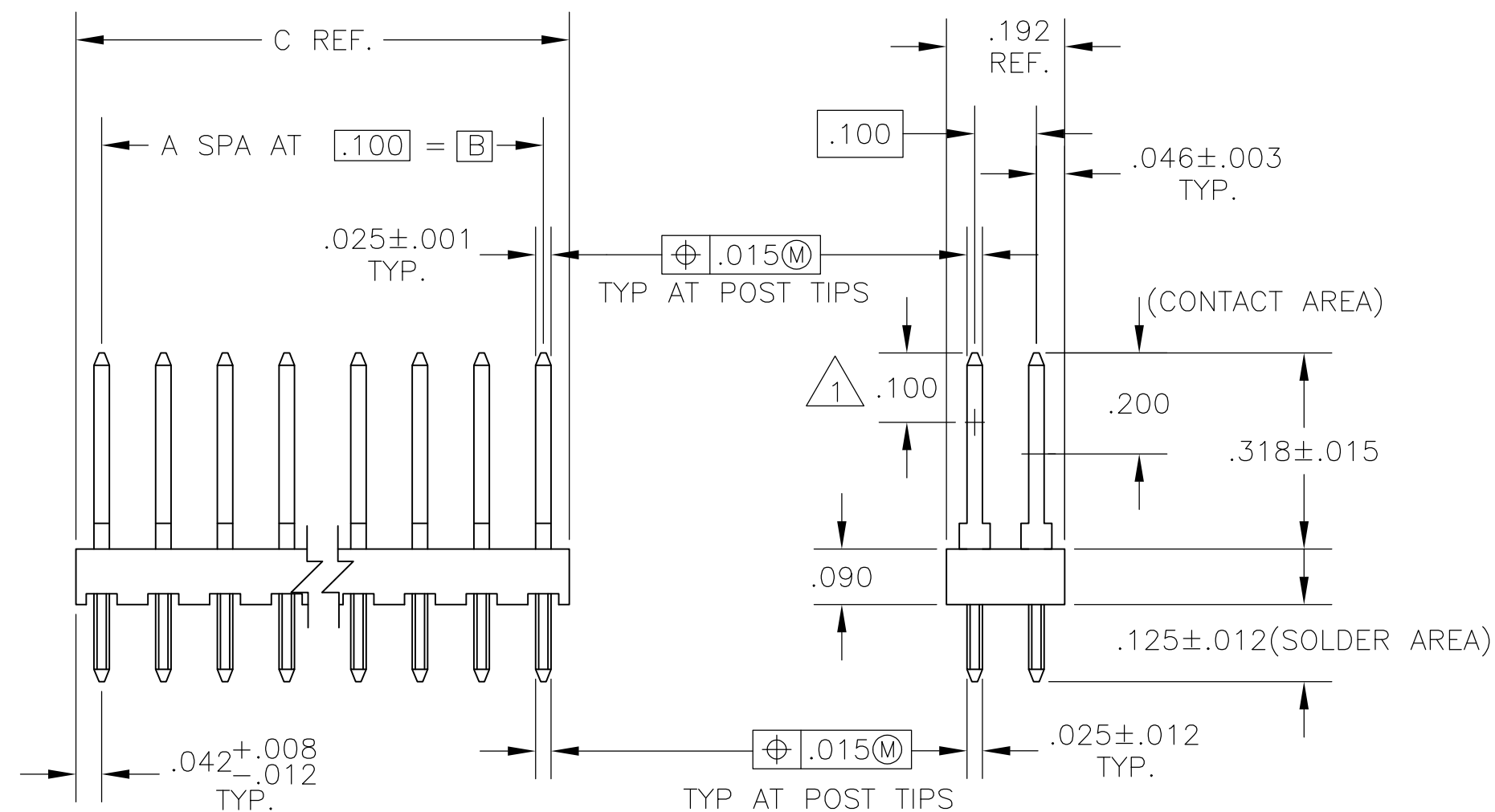
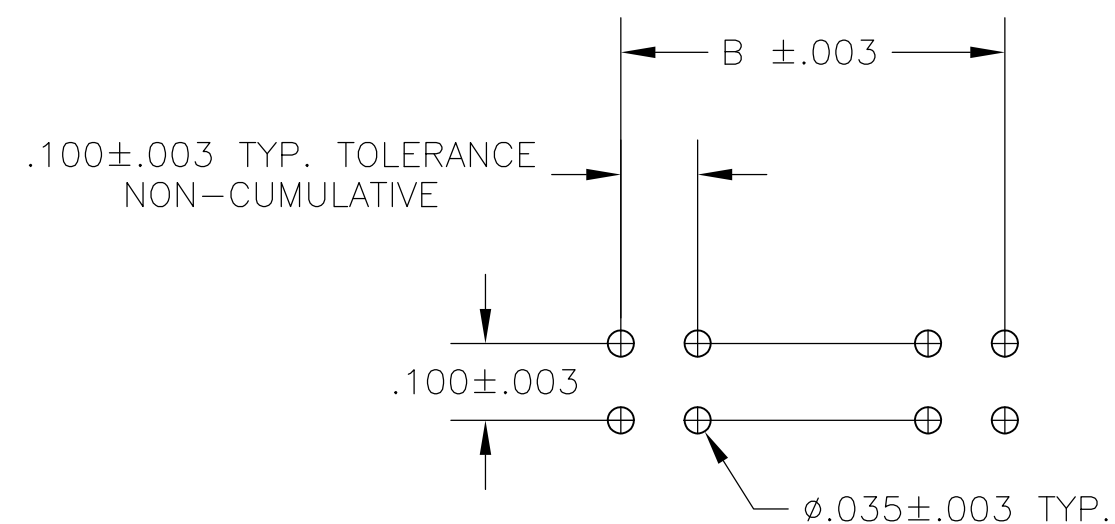




- | | |
|---|---|
| 1 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 2 | THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD |
| 3 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |



RECOMMENDED HOLE LAYOUT

	3.984	3.900	39	80	4-87215-0	
3 OBSOLETE	3.884	3.800	38	78	3-87215-9	
	3.784	3.700	37	76	3-87215-8	
	3.684	3.600	36	74	3-87215-7	
	3.584	3.500	35	72	3-87215-6	
	3.484	3.400	34	70	3-87215-5	
	3.384	3.300	33	68	3-87215-4	
	3.284	3.200	32	66	3-87215-3	
	3.184	3.100	31	64	3-87215-2	
	3.084	3.000	30	62	3-87215-1	
	2.984	2.900	29	60	3-87215-0	
3 OBSOLETE	2.884	2.800	28	58	2-87215-9	
	2.784	2.700	27	56	2-87215-8	
	2.684	2.600	26	54	2-87215-7	
	2.584	2.500	25	52	2-87215-6	
3 OBSOLETE	2.484	2.400	24	50	2-87215-5	
	2.384	2.300	23	48	2-87215-4	
	2.284	2.200	22	46	2-87215-3	
3 OBSOLETE	2.184	2.100	21	44	2-87215-2	
	2.084	2.000	20	42	2-87215-1	
	1.984	1.900	19	40	2-87215-0	
	1.884	1.800	18	38	1-87215-9	
3 OBSOLETE	1.784	1.700	17	36	1-87215-8	
	1.684	1.600	16	34	1-87215-7	
3 OBSOLETE	1.584	1.500	15	32	1-87215-6	
	1.484	1.400	14	30	1-87215-5	
3 OBSOLETE	1.384	1.300	13	28	1-87215-4	
	1.084	1.000	10	22	1-87215-3	
	.284	.200	2	6	1-87215-2	
	.184	.100	1	4	1-87215-1	
	.084	—	—	2	1-87215-0	
	1.284	1.200	12	26		-9
	1.184	1.100	11	24		-8
	.984	.900	9	20		-7
	.884	.800	8	18		-6
	.784	.700	7	16		-5
	.684	.600	6	14		-4
	.584	.500	5	12		-3
	.484	.400	4	10		-2
	.384	.300	3	8		-1
	C	B	A	NO OF POS	ASSEMBLY PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. MAYER	3-15-85	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
		CHK T. ZOLA	5-21-85		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL. VERTICAL, .025 SQUARE POSTS	
		APVD R. FLICKER			
		PRODUCT SPEC —			
		APPLICATION SPEC —			
0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± .005 4 PLC ± — ANGLES ± —		WEIGHT —		SIZE A2	
MATERIAL HOUSING—FLAME RETARDANT THERMOPLASTIC, COLOR—BLACK POSTS—PINS BRONZE		FINISH POSTS—.000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL		DRAWING NO 00779 C-87215	
CUSTOMER DRAWING				SCALE —	
				SHEET 1 of 1	
				REV 1	