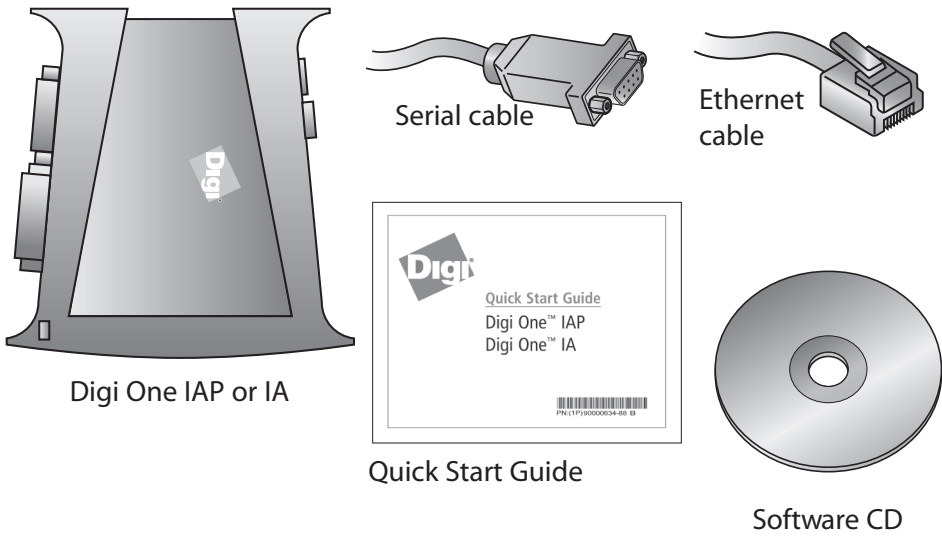


1 Verify kit contents



Quick Start Guide

Digi One™ IAP

Digi One™ IA

PN:(1P)90000634-88 C

2 Set DIP switch or screw-terminal pins

- a** Set serial DIP switch according to your serial device requirements (EIA-232/422/485) Pin outs are on the back of the device
- b** Digi one IAP onlySet pass-through settings

Switch Settings

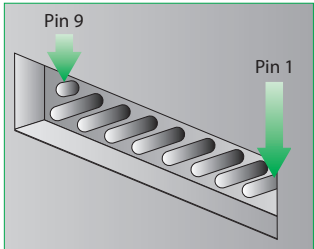
EIA-232

EIA-422/485 Full-Duplex

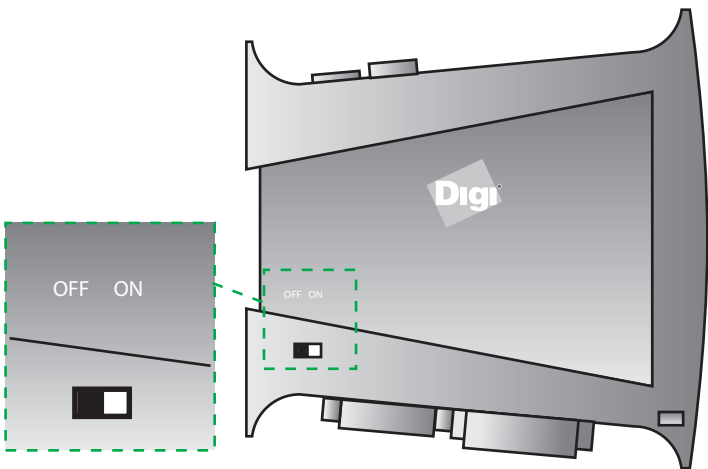
EIA-485 Half-Duplex

up: ON
down:OFF

*If switch 4 is up, termination resistor connected
If down, termination resistor not connected.



DB9	RS232	RS422/485 Full-Duplex	RS485 Half-Duplex	Screw Term
2	RxD	RxD+	RxD+	6
3	TxD	TxD+	TxD+	3
7	RTS	RTS+	not used	1
8	CTS	CTS+	not used	8
5	GND	GND	GND	5
6	DSR	RxD-	RxD-	7
1	DCD	CTS-	not used	9
4	DTR	RTS-	not used	2
9	NA	TxD-	TxD-	4

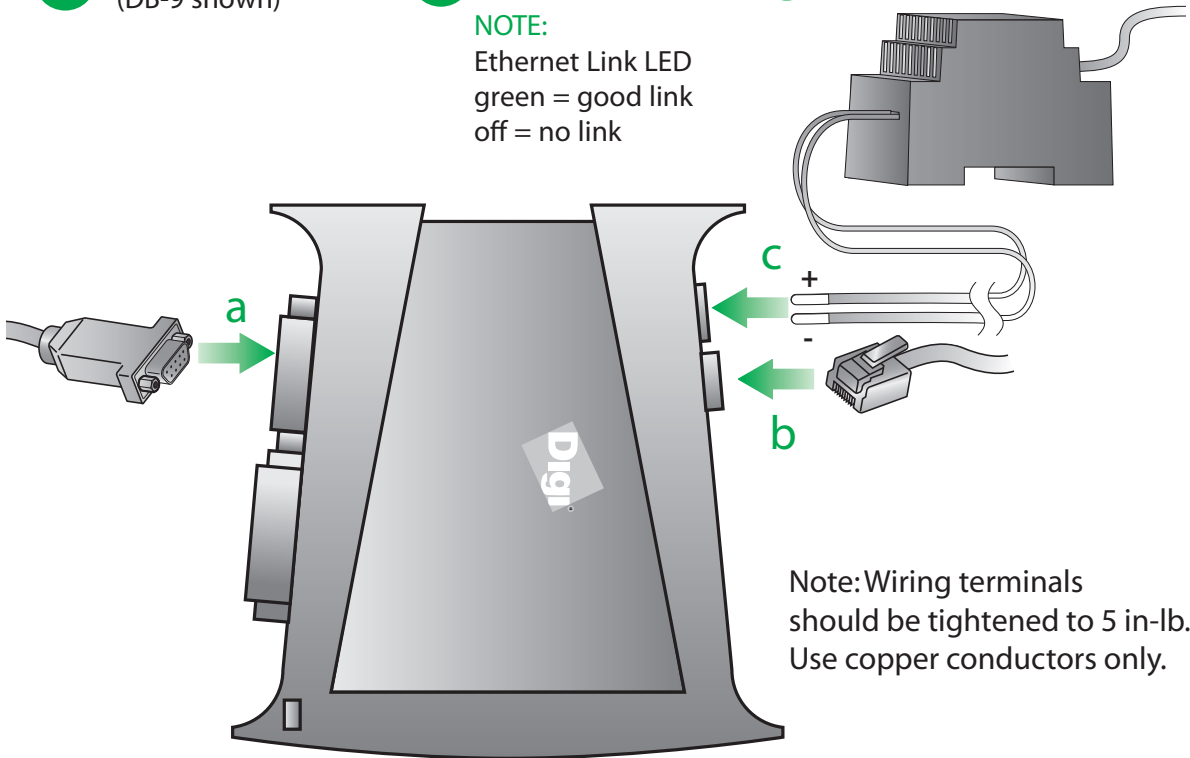


Switch Position	Port 1 Screw Term	Port 2 DB9	Flow Control
ON	Follows Switch (232/422/485)	RS232 only	Hardware flow control supported
OFF	Follows Switch (232/422/485)	Follows Switch (232/422/485)	Hardware flow control supported

3 Connect hardware

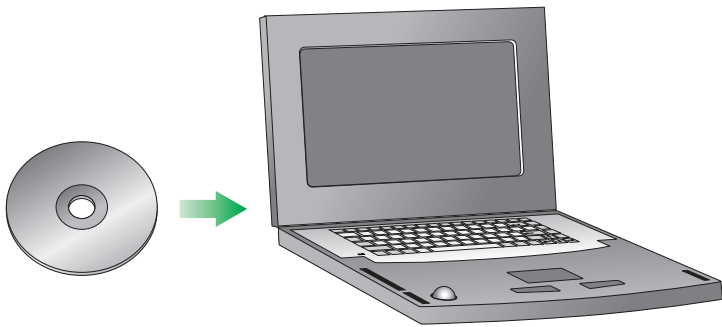
- a** Connect Serial cable (DB-9 shown)
- b** Connect Ethernet
- c** Connect Power source

NOTE:
Ethernet Link LED
green = good link
off = no link



4 Install software

- a** Insert CD and follow wizard



- b** **Congratulations!**
The Digi One device is configured. Go to the User Guide on the CD for more information.