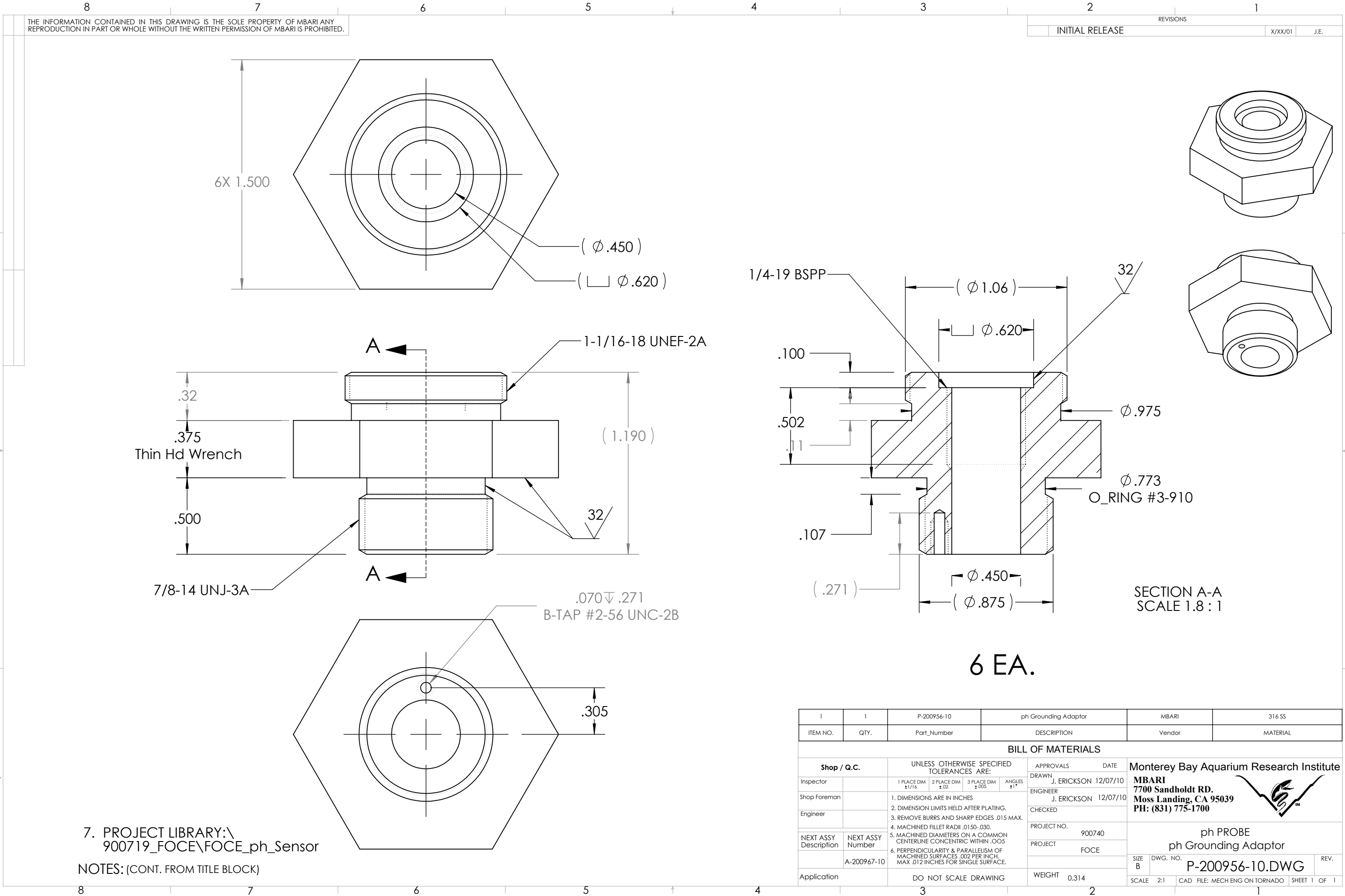




7. PROJECT LIBRARY:\900719_FOCE\FOCE_ph_Sensor

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200956-10	ph Grounding Adaptor	MBARI	316 SS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 12/07/10	
Engineer				ENGINEER J. ERICKSON 12/07/10	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 900740	
	A-200967-10			PROJECT FOCE	
Application		DO NOT SCALE DRAWING		WEIGHT 0.314	
				SIZE B	
				DWG. NO. P-200956-10.DWG	
				REV.	
				SCALE 2:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	