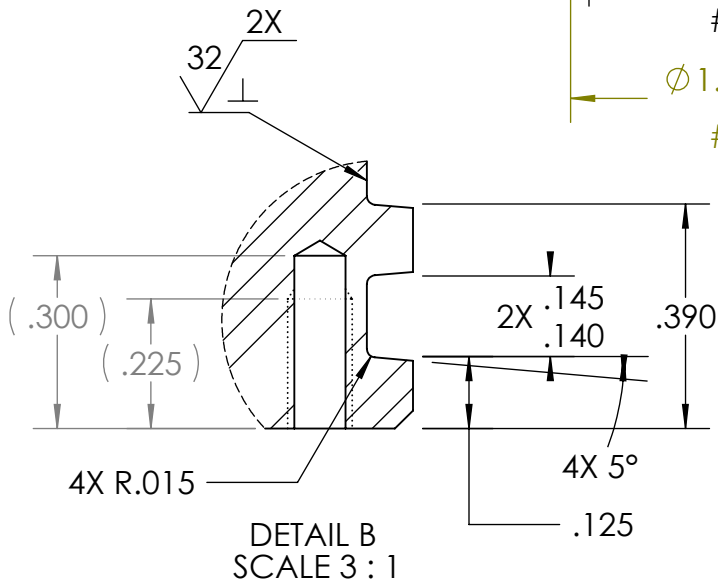
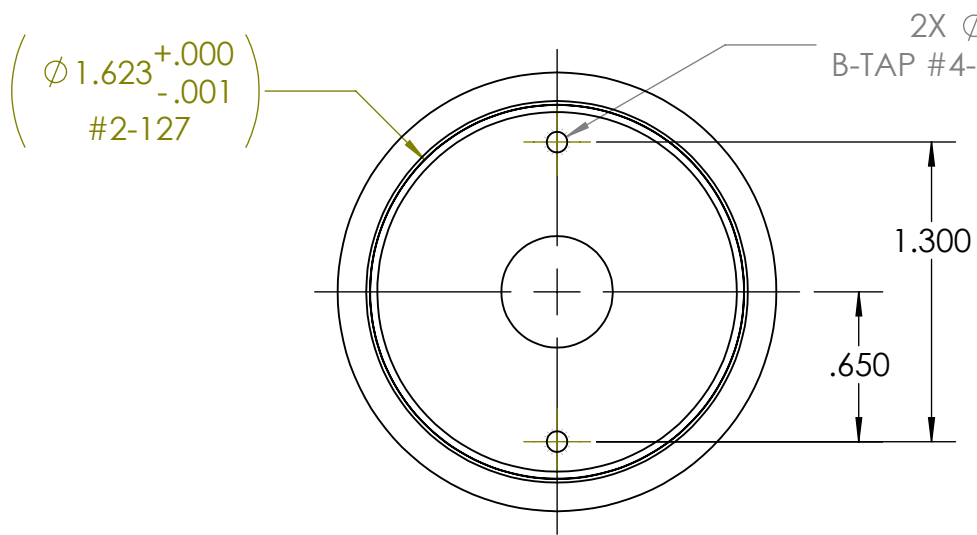
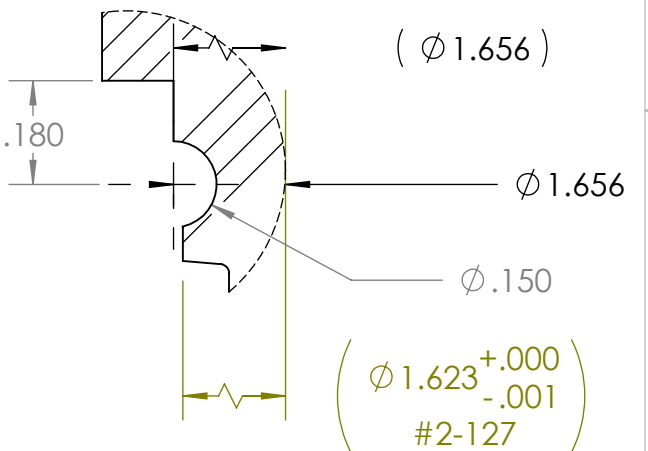
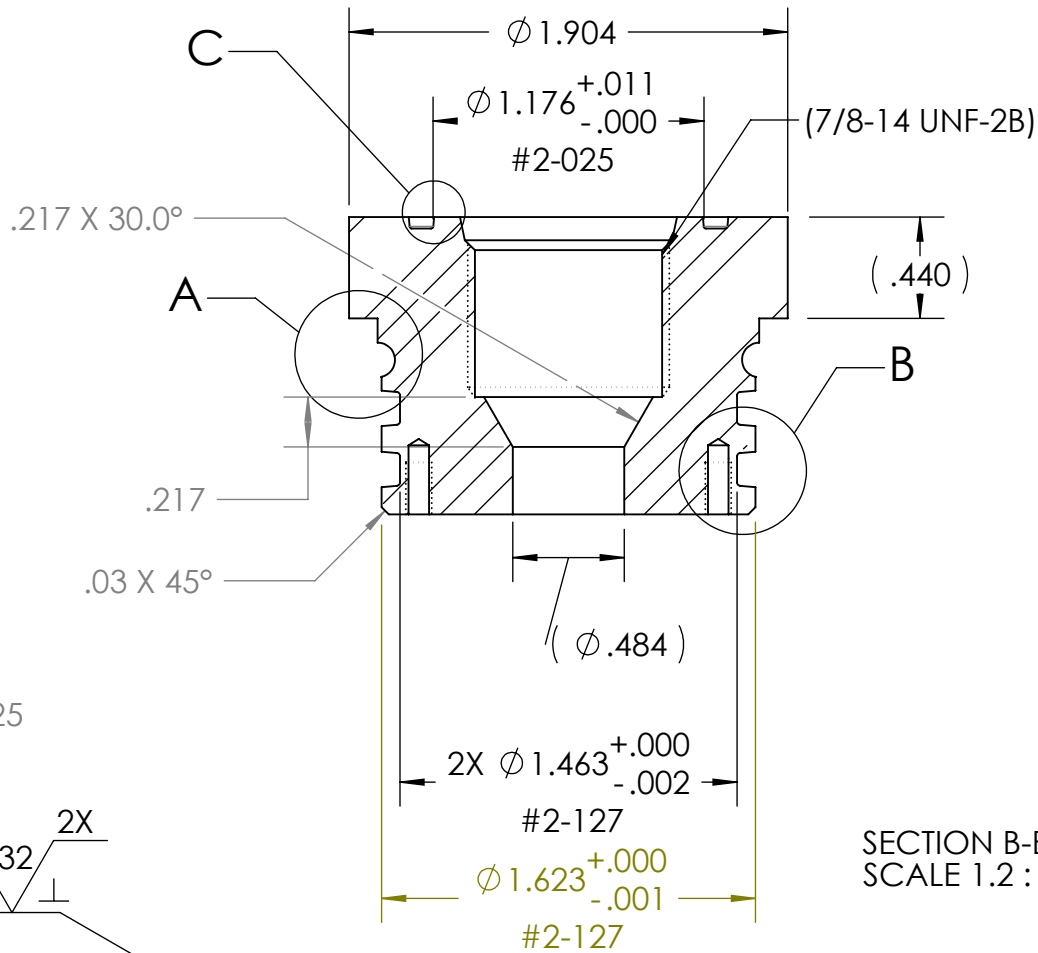
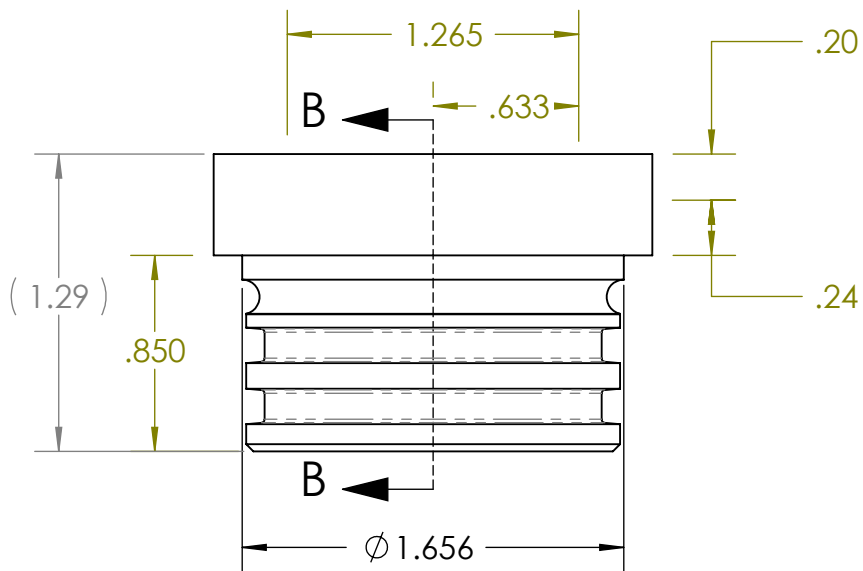
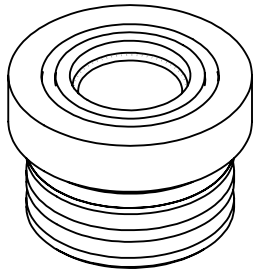
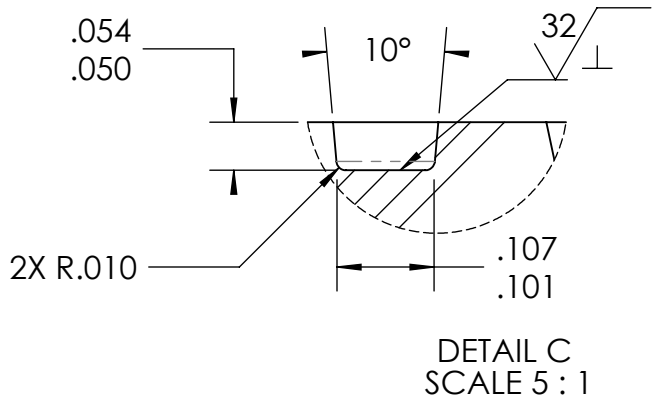
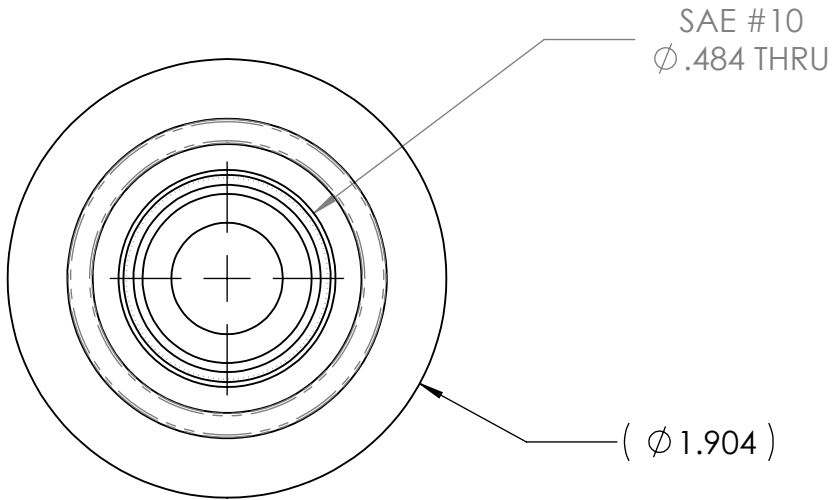


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



3 EA.

7. PROJECT LIBRARY:\900719_FOCE\FOCE_ph_Sensor

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200957-10	ph End Cap_V2	MBARI	DELIN (WHITE ACETAL)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 12/07/10	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 12/07/10	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 2/3/11	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900740	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT FOCE	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.118	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-200957-10.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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Moss Landing, CA 95039
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ph SENSOR
ph End Cap_V2

P-200957-10.DWG