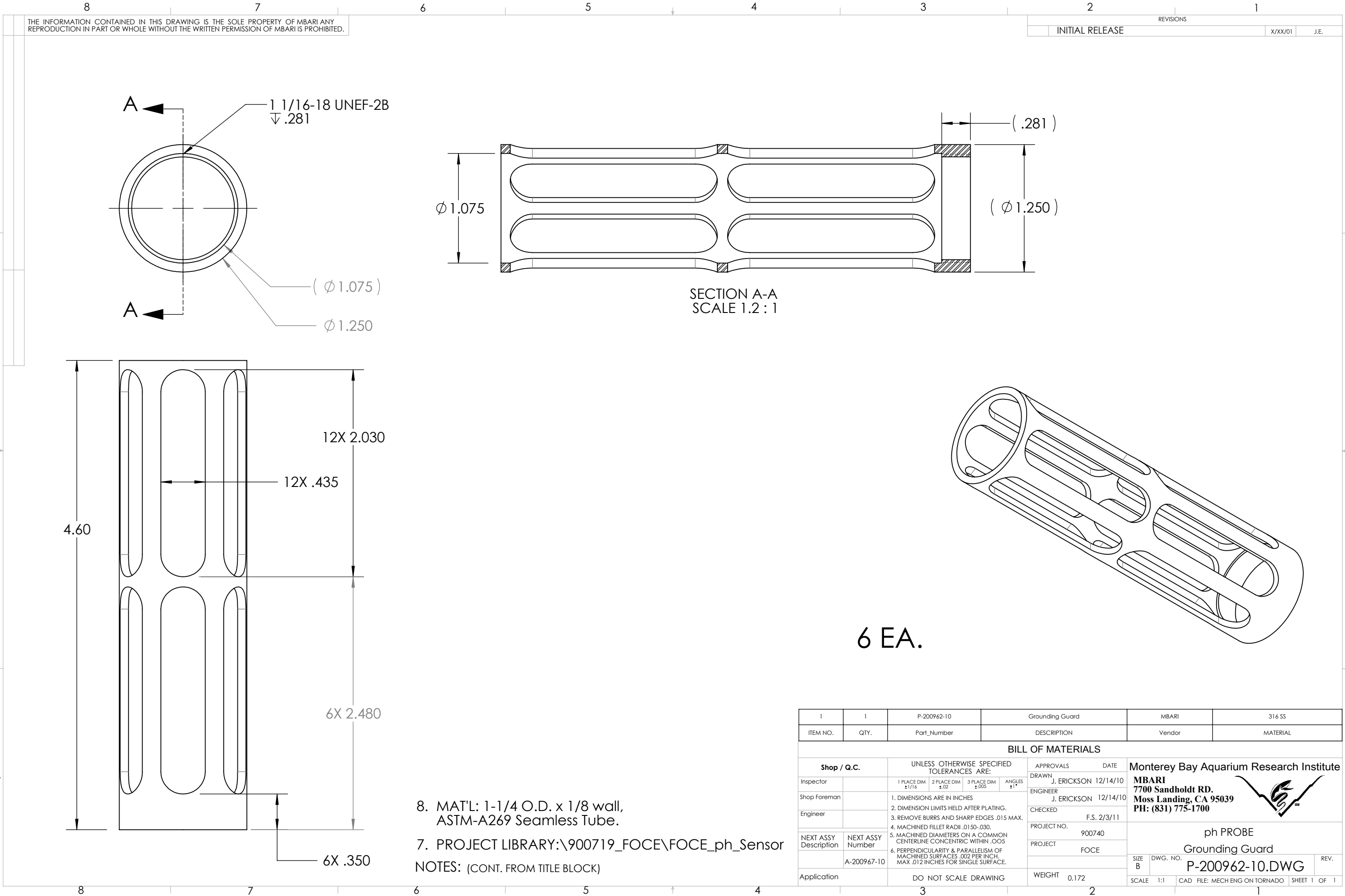




8. MAT'L: 1-1/4 O.D. x 1/8 wall,
ASTM-A269 Seamless Tube.

7. PROJECT LIBRARY:\900719_FOCE\FOCE_ph_Sensor

NOTES: (CONT. FROM TITLE BLOCK)

6 EA.

1	1	P-200962-10	Grounding Guard	MBARI	316 SS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 12/14/10	
Engineer				ENGINEER J. ERICKSON 12/14/10	
				CHECKED F.S. 2/3/11	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	900740
	A-200967-10			PROJECT	FOCE
Application		DO NOT SCALE DRAWING		WEIGHT	0.172
				SIZE B	DWG. NO.
				P-200962-10.DWG	
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	
Monterey Bay Aquarium Research Institute					
				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
					
				ph PROBE	
				Grounding Guard	