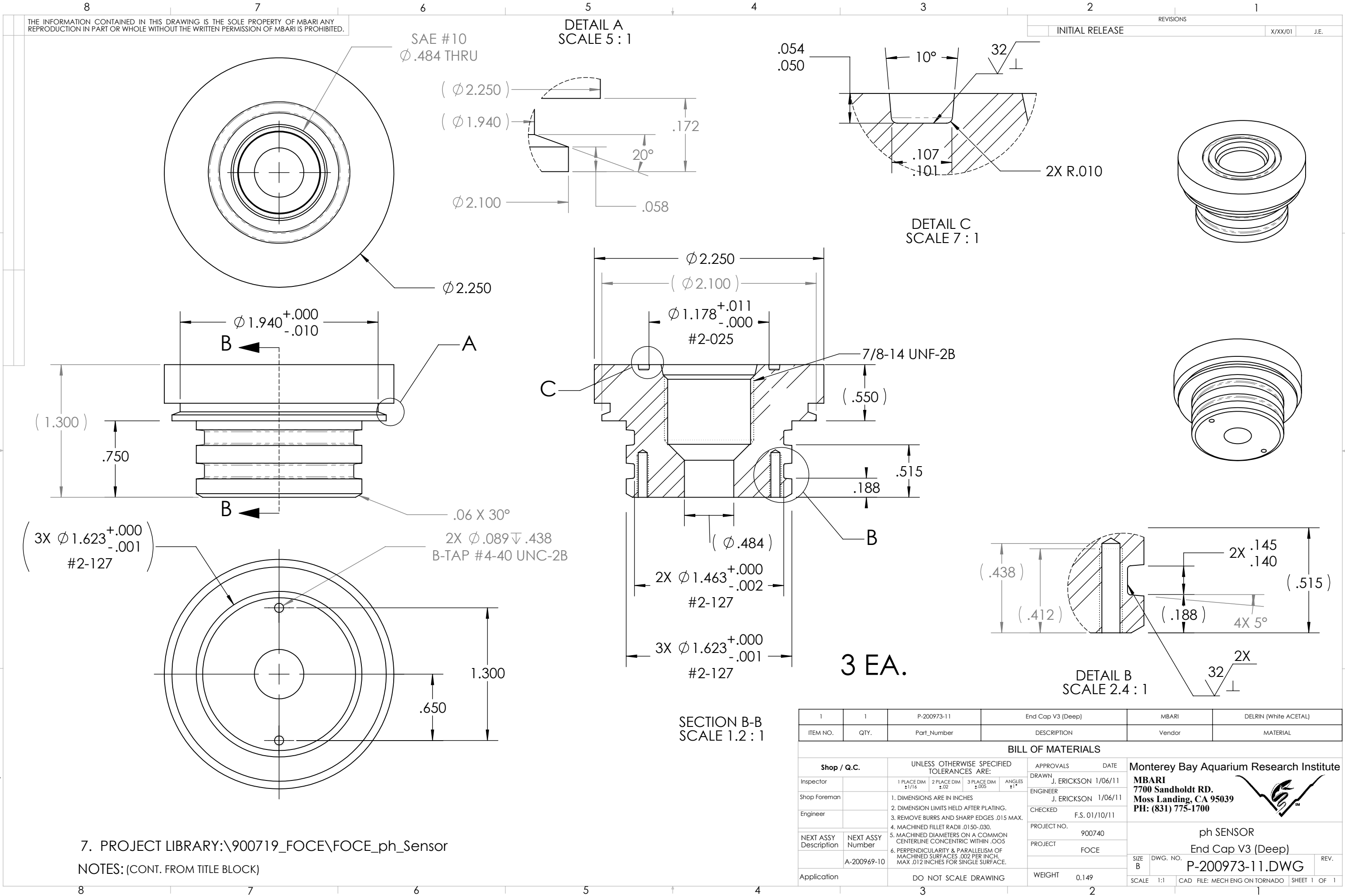




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

DETAIL A
SCALE 5 : 1

DETAIL C
SCALE 7 : 1

DETAIL B
SCALE 2.4 : 1

SECTION B-B
SCALE 1.2 : 1

1	1	P-200973-11	End Cap V3 (Deep)	MBARI	DELIN (White ACETAL)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 1/06/11	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 1/06/11	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 01/10/11	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900740	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT FOCE	
	A-200969-10	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.149	
Application		DO NOT SCALE DRAWING		SIZE B	
				SCALE 1:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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ph SENSOR
End Cap V3 (Deep)
P-200973-11.DWG
REV.