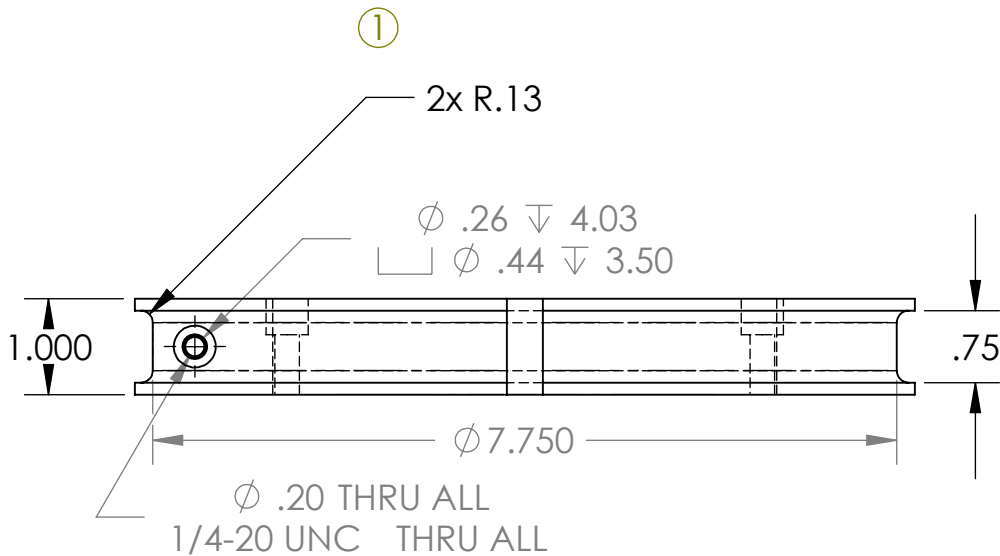
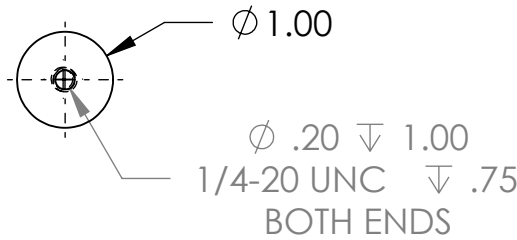
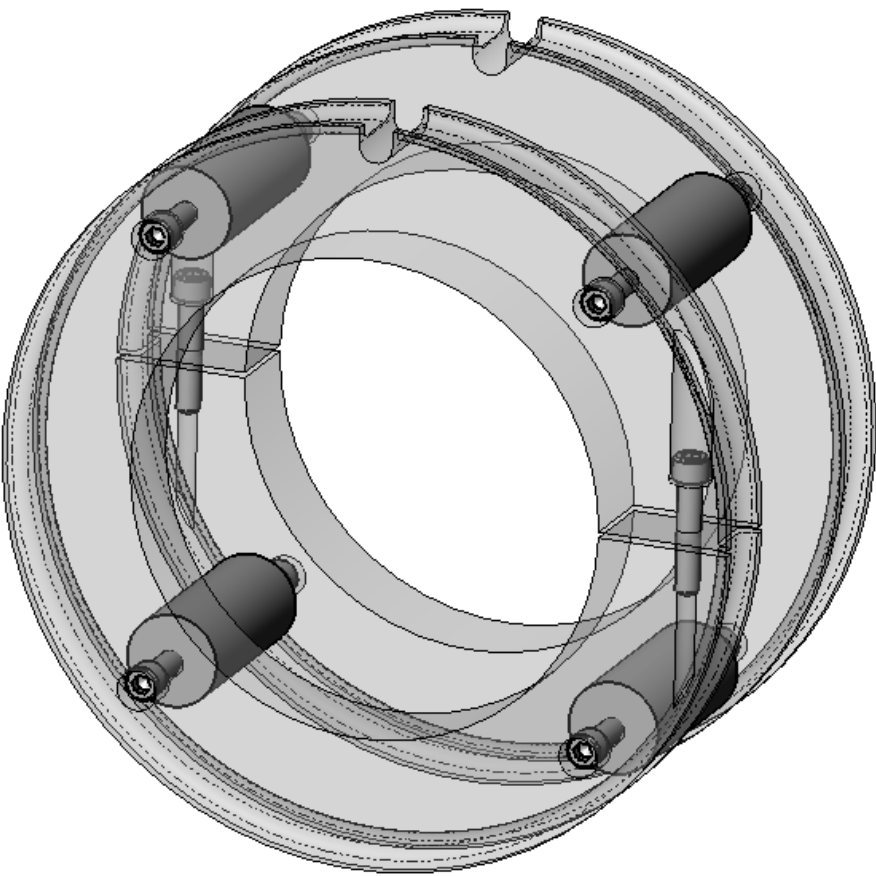
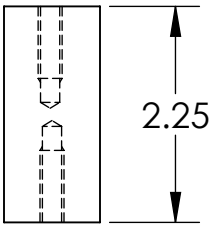


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2	4 Ea.	Spacing Post		Delrin
1	2 Ea.	PUMP Clamp		Delrin
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	 Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 FOCE Motor Clamps and Spacers
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
DO NOT SCALE DRAWING		WEIGHT	DRAWN F. Shane 26Sep07 ENGINEER F. Shane 26Sep07 CHECKED PROJECT NO. 900719 PROJECT FOCE	
		SIZE B	DWG. NO. 10019993.DWG SCALE NONE CAD FILE: Project Library\FOCE SHEET 1 OF 1	
			REV.	