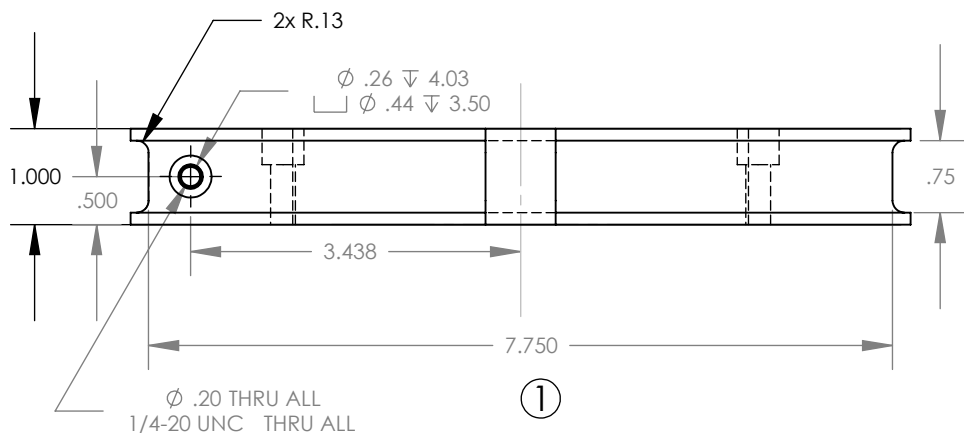
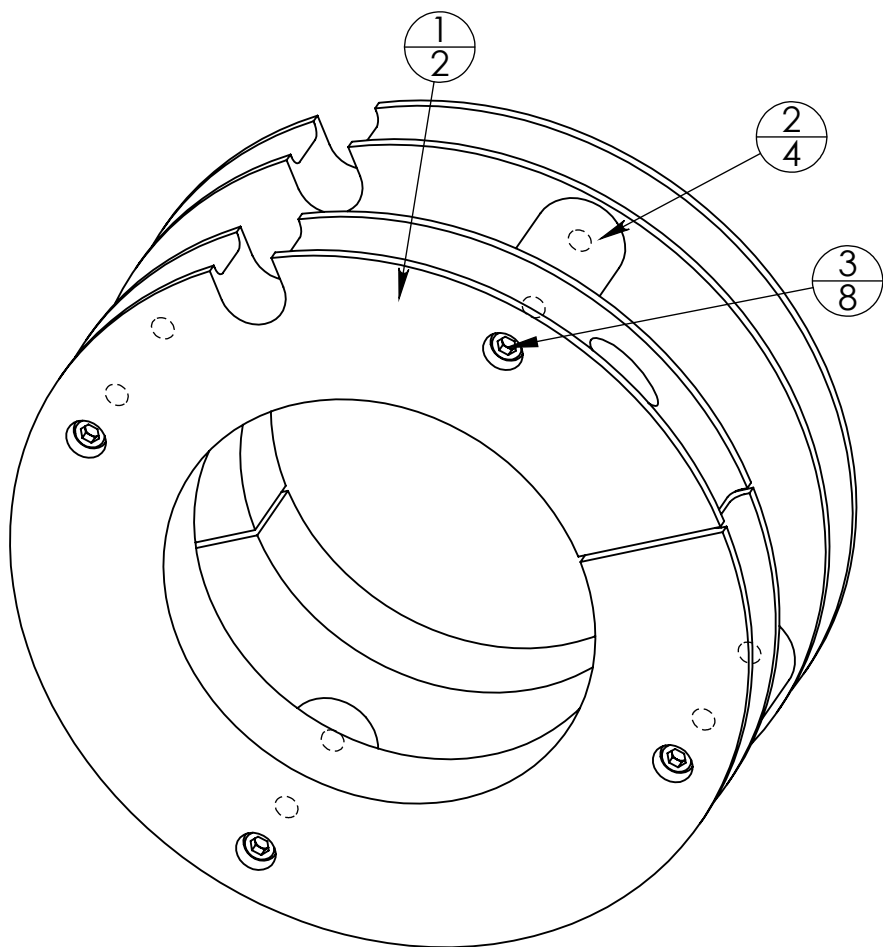
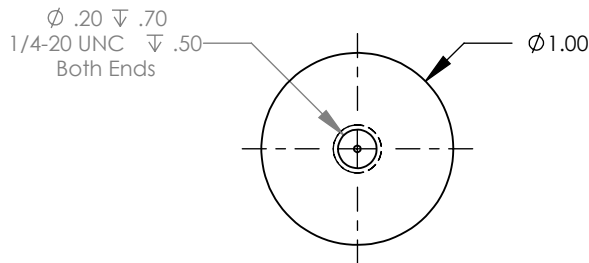
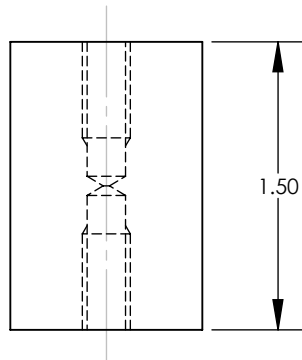


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Tiburon FOCE Pump clamp	Delrin	2
2	Tiburon FOCE Clamp Spacing Post	Delrin	4
3	HX-SHCS 0.25-20x1x1-N	18-8 St. Stl	8
4	HX-SHCS 0.25-20x1.5x1-N	18-8 St. Stl	2

ITEM NO.	QTY	PART NO.		DESCRIPTION		MATERIAL SPECIFICATION		
BILL OF MATERIALS								
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 TIBURON FOCE Pump Clamp Assembly		
1 PLACE DIM ±1/16"	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane			09Jan2008
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane			09Jan2008
				CHECKED				
				PROJECT NO.				900719
DO NOT SCALE DRAWING				PROJECT	FOCE	SIZE B		
				WEIGHT		DWG. NO. 10020046.DWG		REV.
				SCALE		NONE	CAD FILE: TORNADO\FOCE	SHEET 1 OF 1

NEXT ASSY	USED ON
APPLICATION	