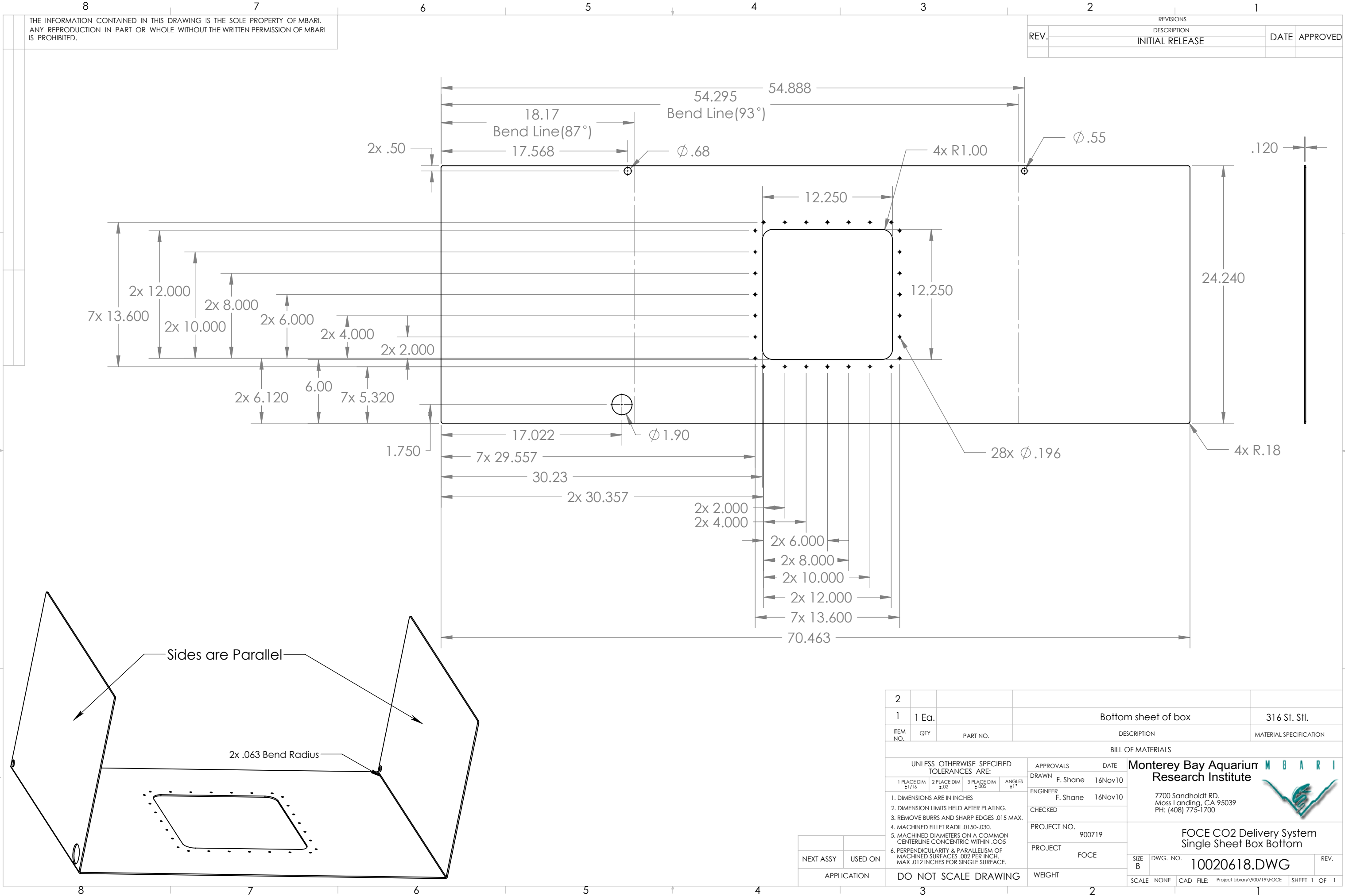




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	1 Ea.		Bottom sheet of box	316 St. Stl.
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 16Nov10
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 16Nov10	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 900719	
4. MACHINED FILLET RADII .0150-.030.			PROJECT FOCE	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE NONE CAD FILE: Project Library\900719\FOCE	
DO NOT SCALE DRAWING			SHEET 1 OF 1	

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FOCE CO2 Delivery System
Single Sheet Box Bottom

SIZE B DWG. NO. 10020618.DWG REV.