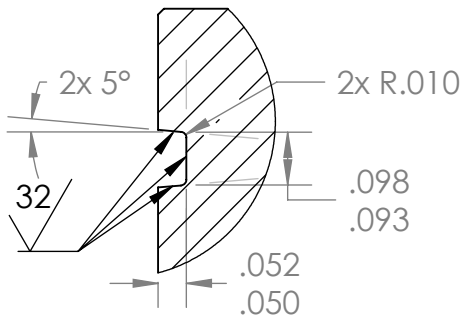
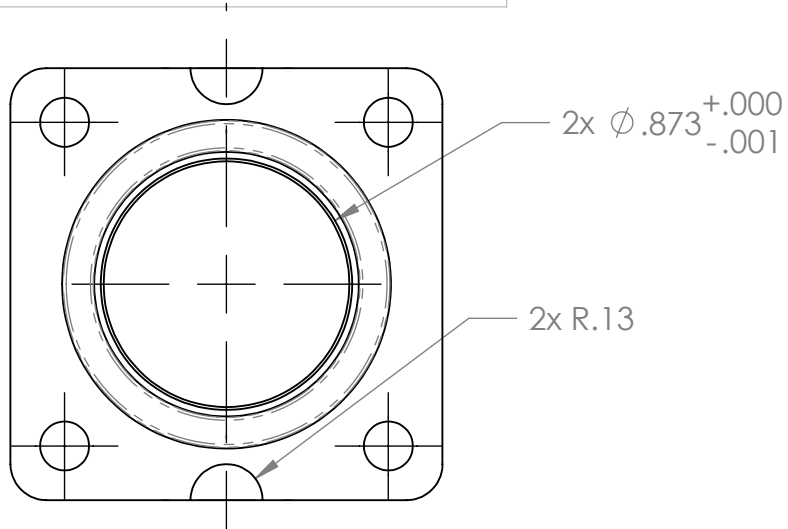
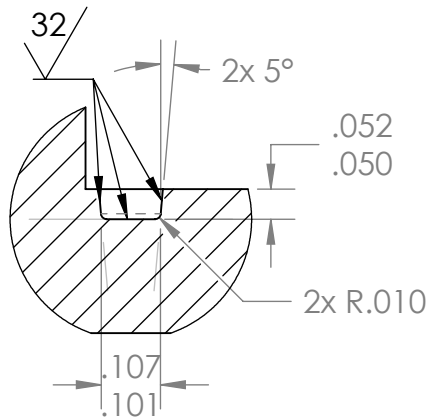


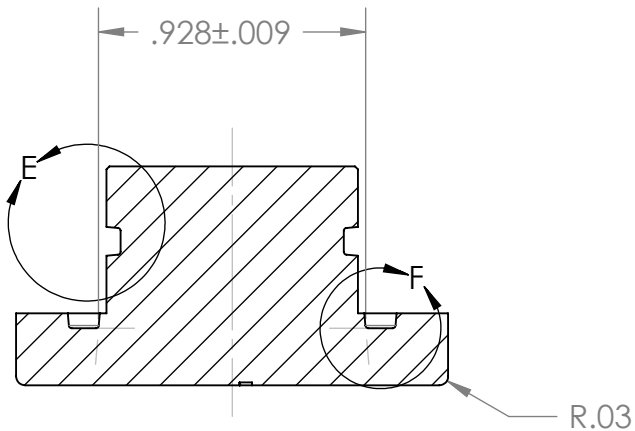
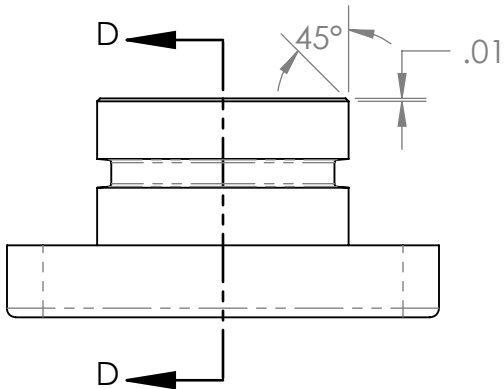
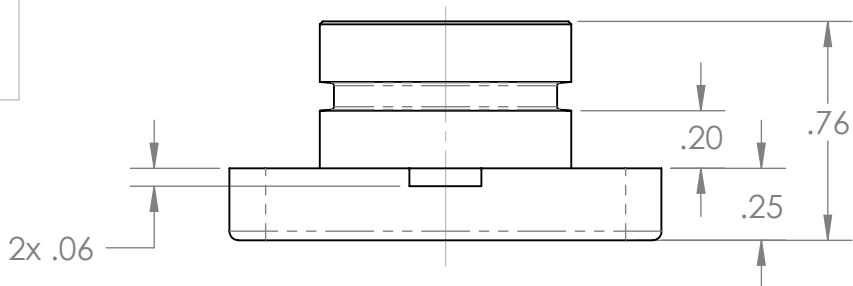
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI.
ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI
IS PROHIBITED.



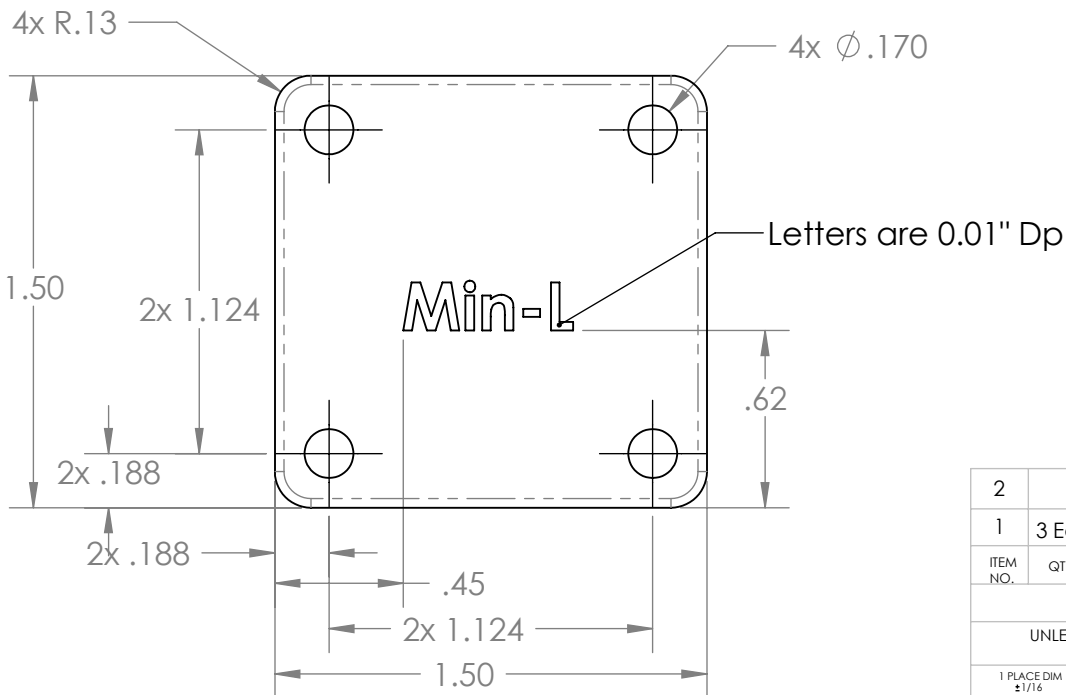
2-018 O-Ring DETAIL E
SCALE 3 : 1



2-021 O-Ring DETAIL F
SCALE 3 : 1



SECTION D-D
SCALE 1.5 : 1



2					
1	3 Ea.		Min L Plug		6Al-4V Titanium
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 06Apr10	
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 06Apr10	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED		
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719	FOCE Min L Plug
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT		SIZE B DWG. NO. 10020622.DWG
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					REV.
DO NOT SCALE DRAWING			SCALE NONE CAD FILE: Project Library\900719\FOCE SHEET 1 OF 1		