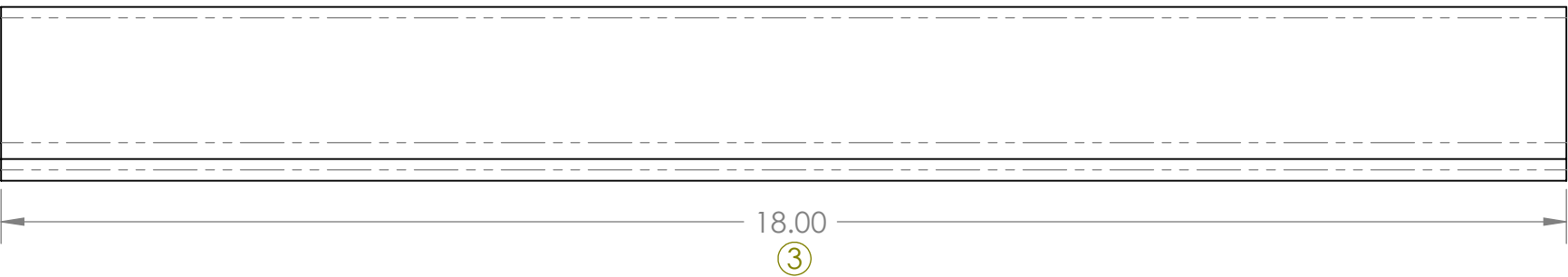
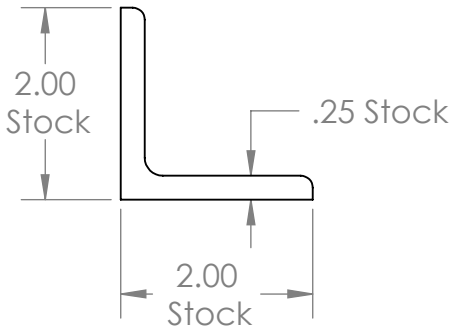
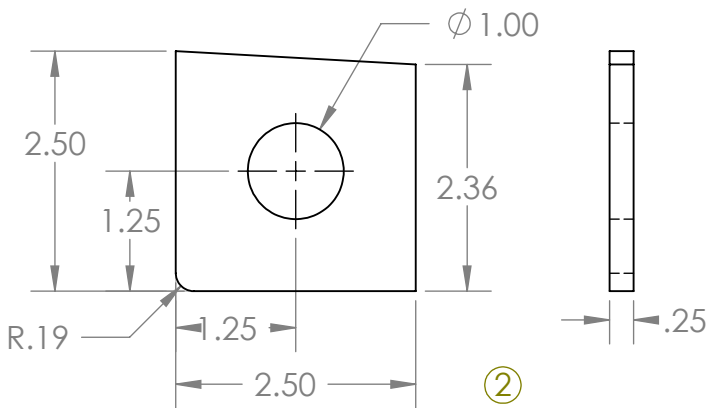
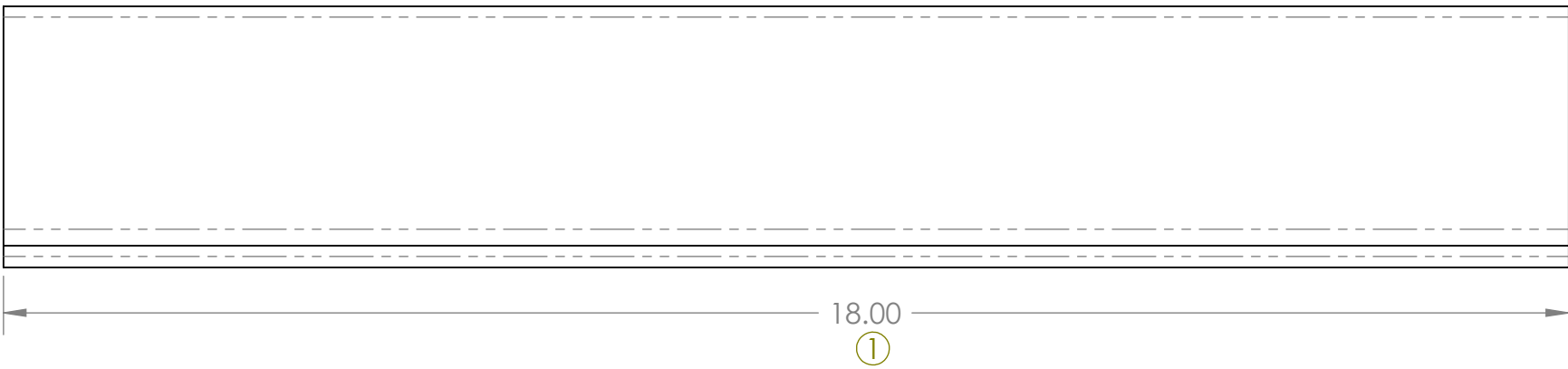
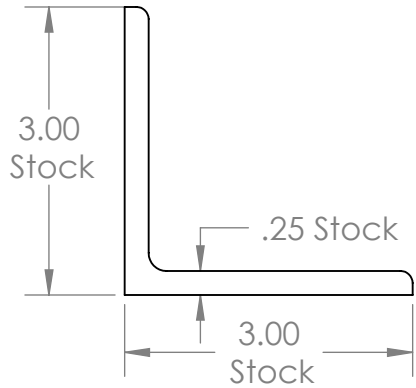


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



3	1 Ea.	2 x 2 x 18 inch 316 Angle		316 St. Sfl
2	3 Ea.	Gusset for 3x3 angle		316 St. Sfl
1	1 Ea.	3 x 3 x 18 Inch 316 Angle		316 St. Sfl
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION

BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 FOCE CO2 Delivery System Foundation Support Components
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES				
2. DIMENSION LIMITS HELD AFTER PLATING.				
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				
4. MACHINED FILLET RADII .0150-.030.				
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
DO NOT SCALE DRAWING		WEIGHT	FOCE	
3		2	1	

DRAWN		F. Shane	06Apr10	SIZE B	DWG. NO.	10020638.DWG	REV.
ENGINEER		F. Shane	06Apr10				
CHECKED							
PROJECT NO.		900719					
PROJECT		FOCE					
SCALE		NONE	CAD FILE:	Project Library\900719\FOCE		SHEET	OF 1