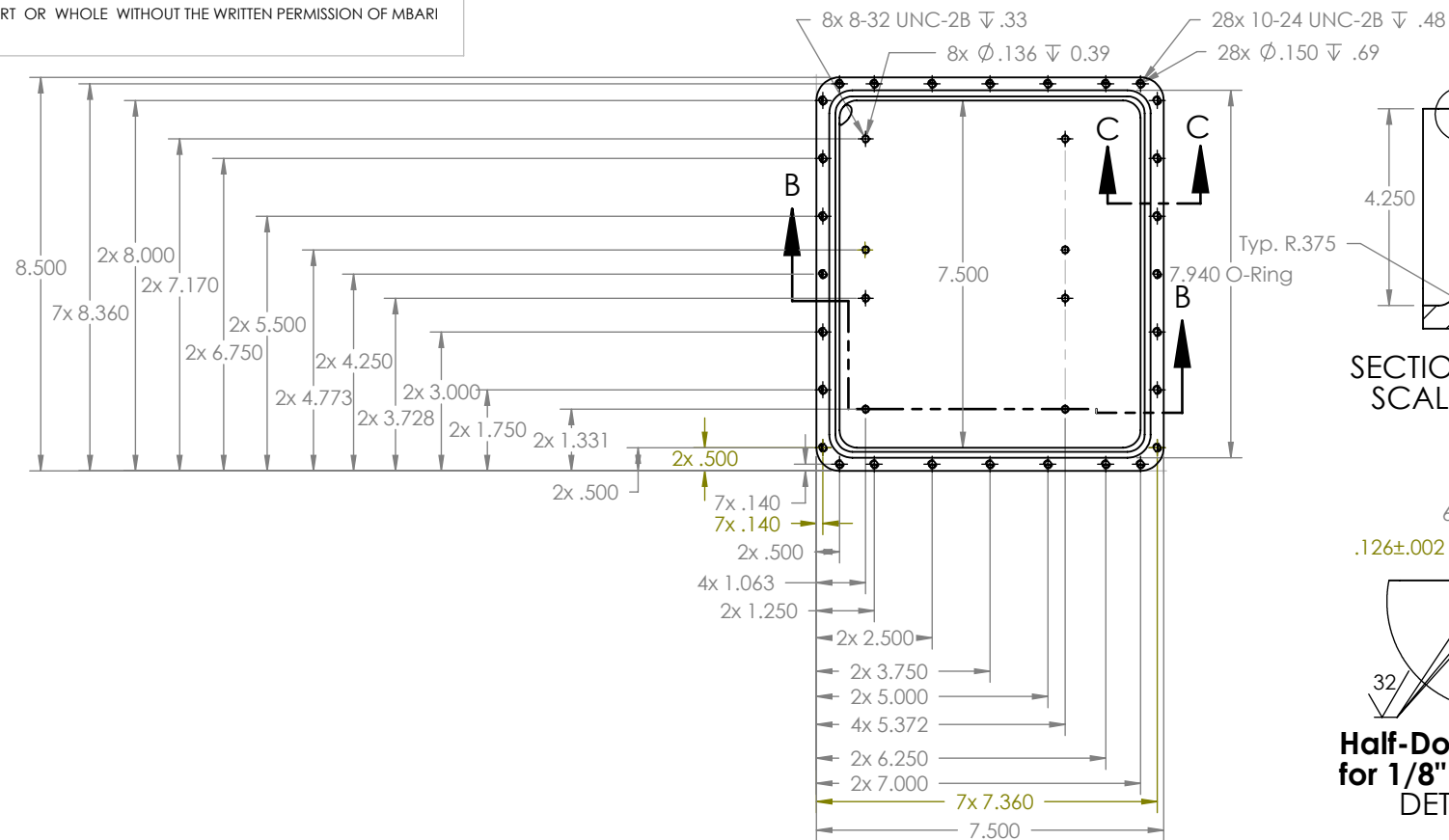


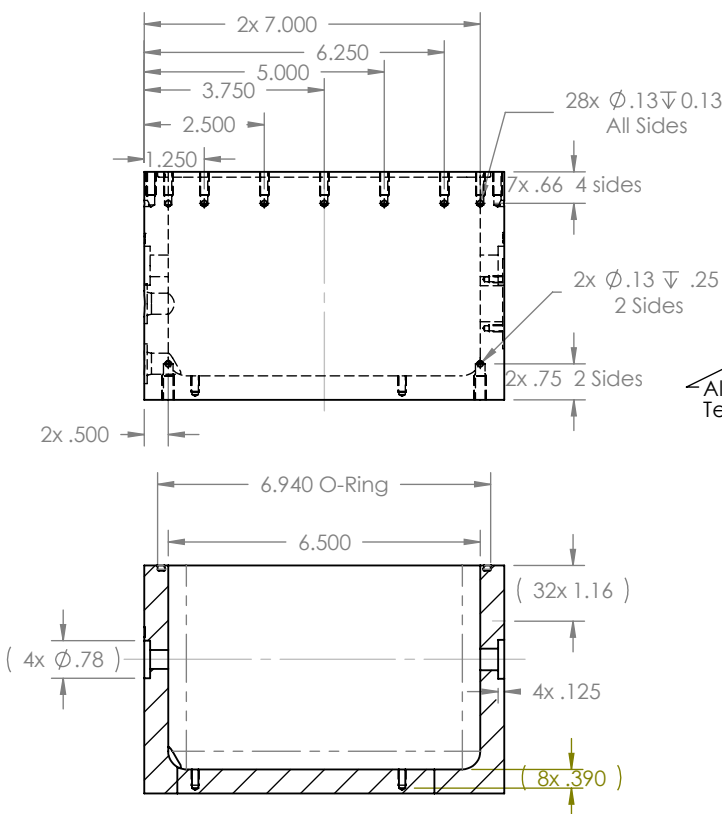
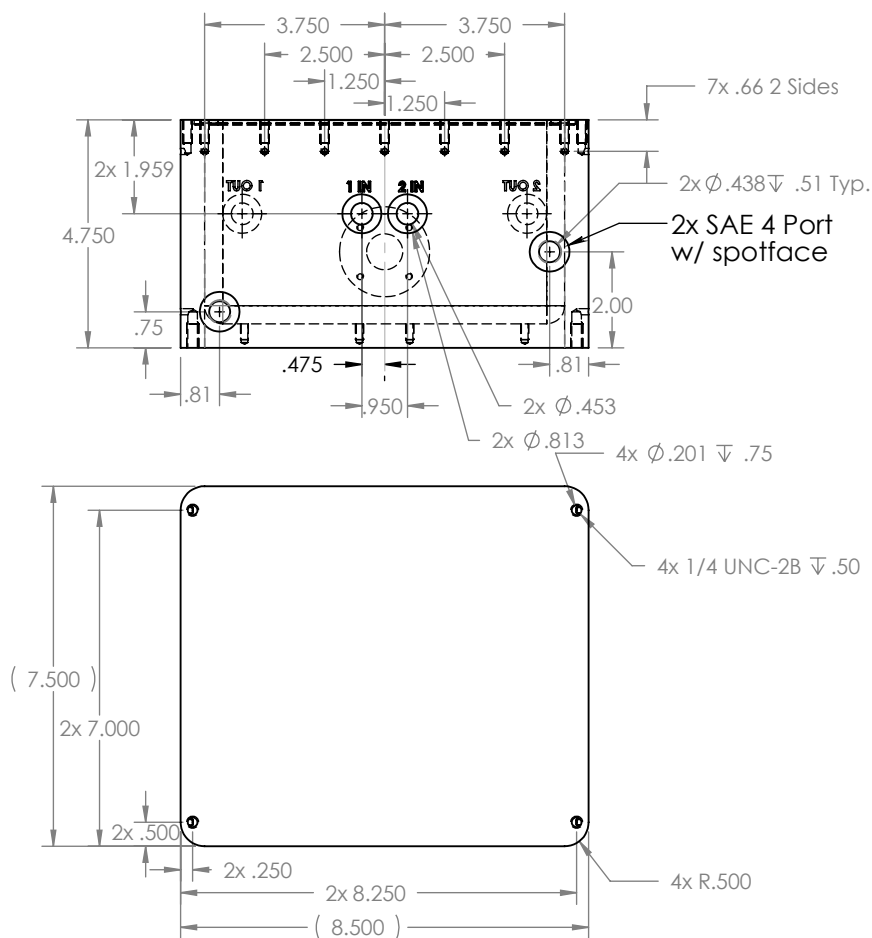
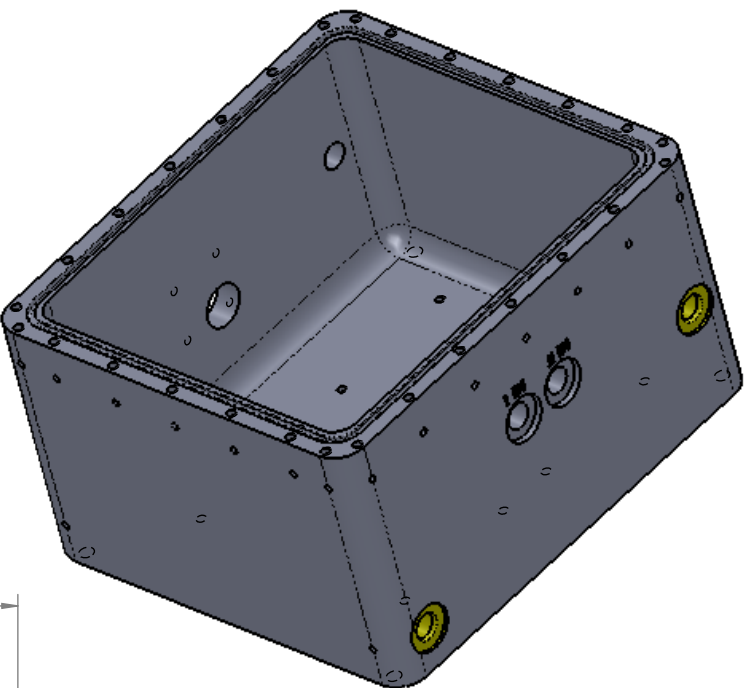
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

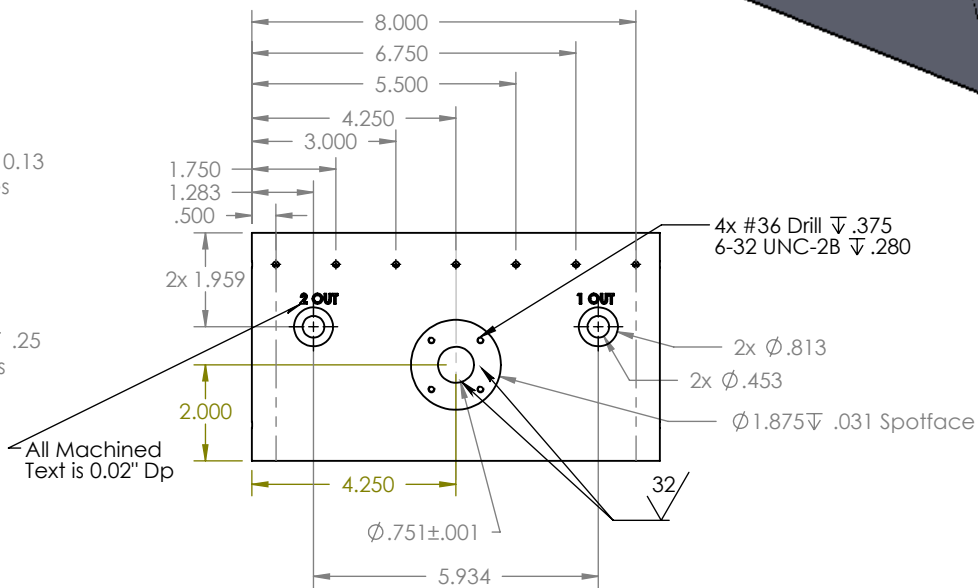


SECTION C-C
SCALE 1 : 4

Half-Dovetail Groove for 1/8" Dia. O-ring DETAIL D



SECTION B-B
SCALE 1 : 4



2			
1	1 Ea.		Compensated Valve Box
ITEM NO.	QTY	PART NO.	DESCRIPTION
			MATERIAL SPECIFICATION
BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
1. DIMENSIONS ARE IN INCHES		DRAWN	F. Shane 19Jan2011
2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	F. Shane 19Jan2011
3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	900719
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	FOCE
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		SIZE B	DWG. NO.
DO NOT SCALE DRAWING		WEIGHT	
		SCALE	NONE
		CAD FILE:	Project Library\900719\FOCE
		SHEET 1	OF 1