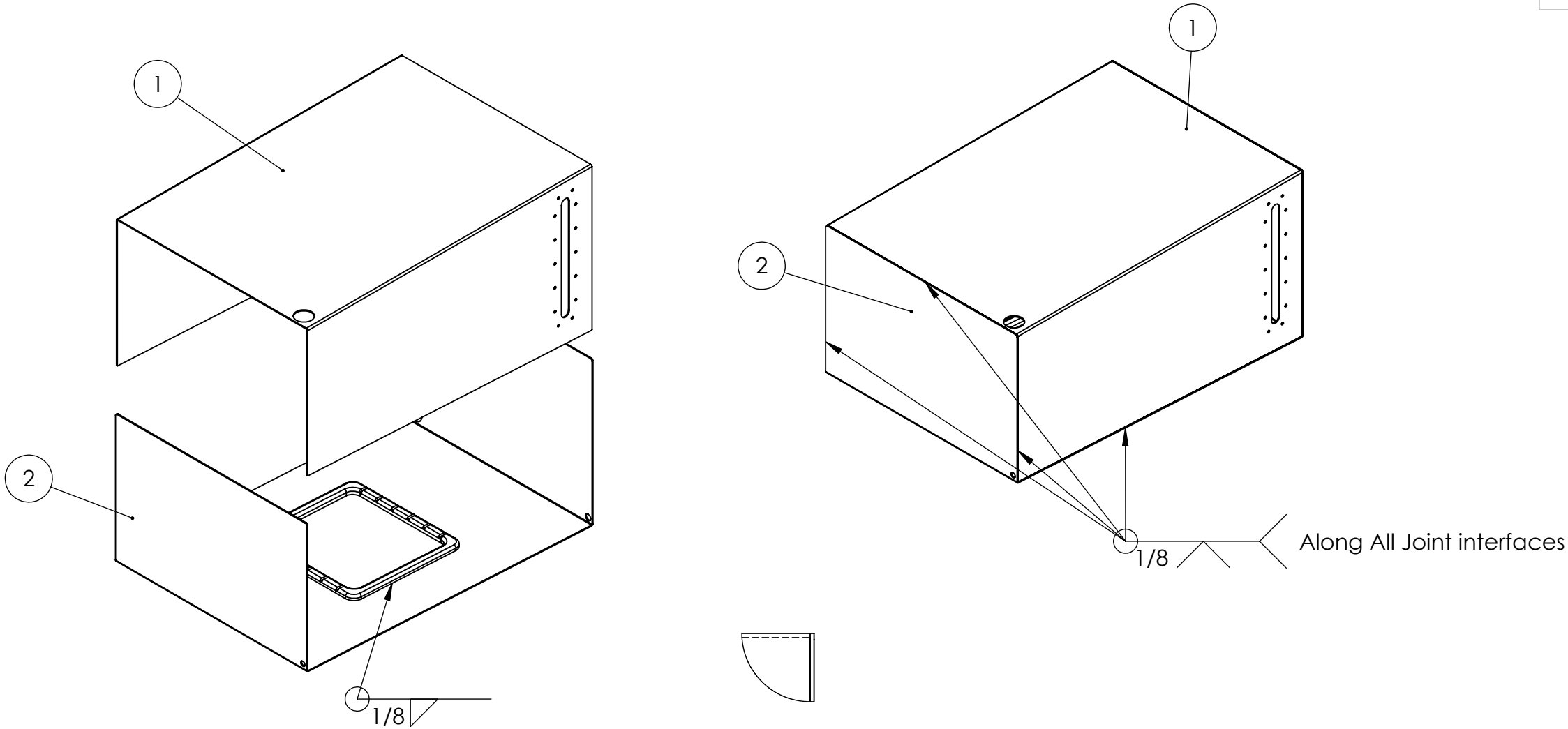
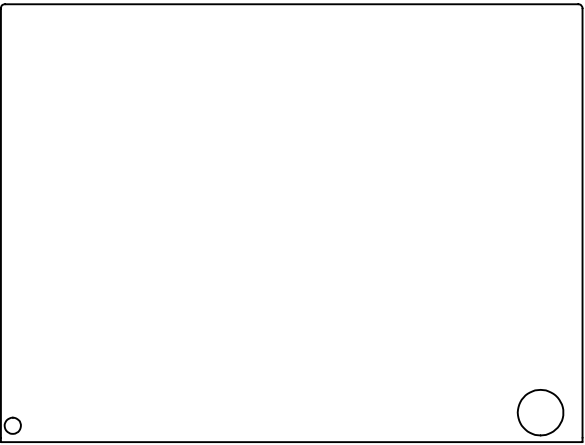
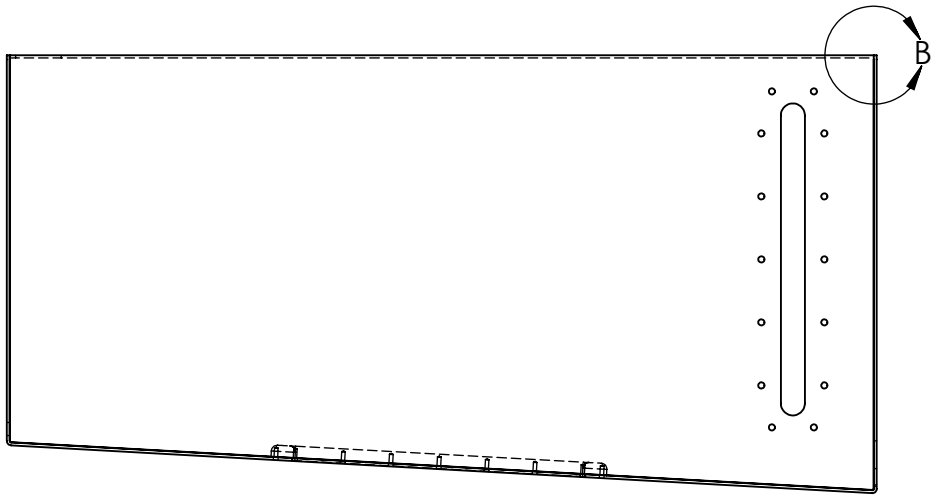


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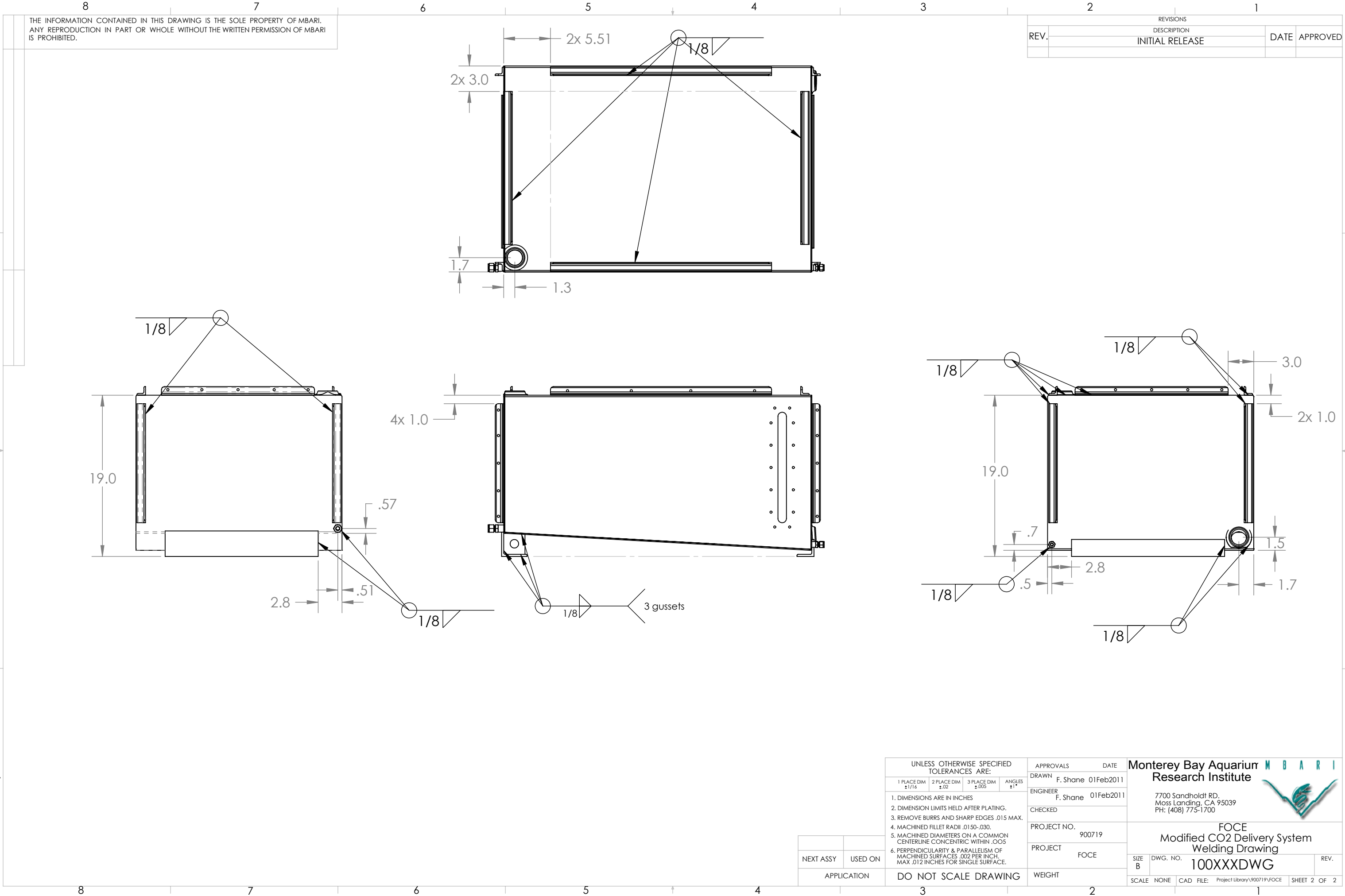
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DETAIL B
SCALE 1 : 4



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	01Feb2011	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane	01Feb2011		
				CHECKED			FOCE Modified CO2 Delivery System Welding Drawing	
				PROJECT NO.	900719			
				PROJECT	FOCE		SIZE B	DWG. NO. 100XXXDWG
				WEIGHT			SCALE	NONE
							CAD	FILE: Project Library\900719\FOCE
							SHEET	1 OF 1



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REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	01Feb2011	ENGINEER				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED				FOCE Modified CO2 Delivery System Welding Drawing SIZE B DWG. NO. 100XXXDWG REV. SCALE NONE CAD FILE: Project Library\900719\FOCE SHEET 2 OF 2			
				PROJECT NO.		900719					
				PROJECT		FOCE					
				WEIGHT							
				DO NOT SCALE DRAWING							

NEXT ASSY	USED ON
APPLICATION	DO NOT SCALE DRAWING

SIZE B	DWG. NO.	REV.
SCALE	NONE	CAD FILE: Project Library\900719\FOCE
SHEET 2 OF 2		