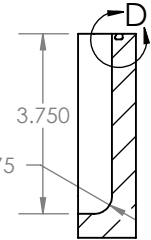
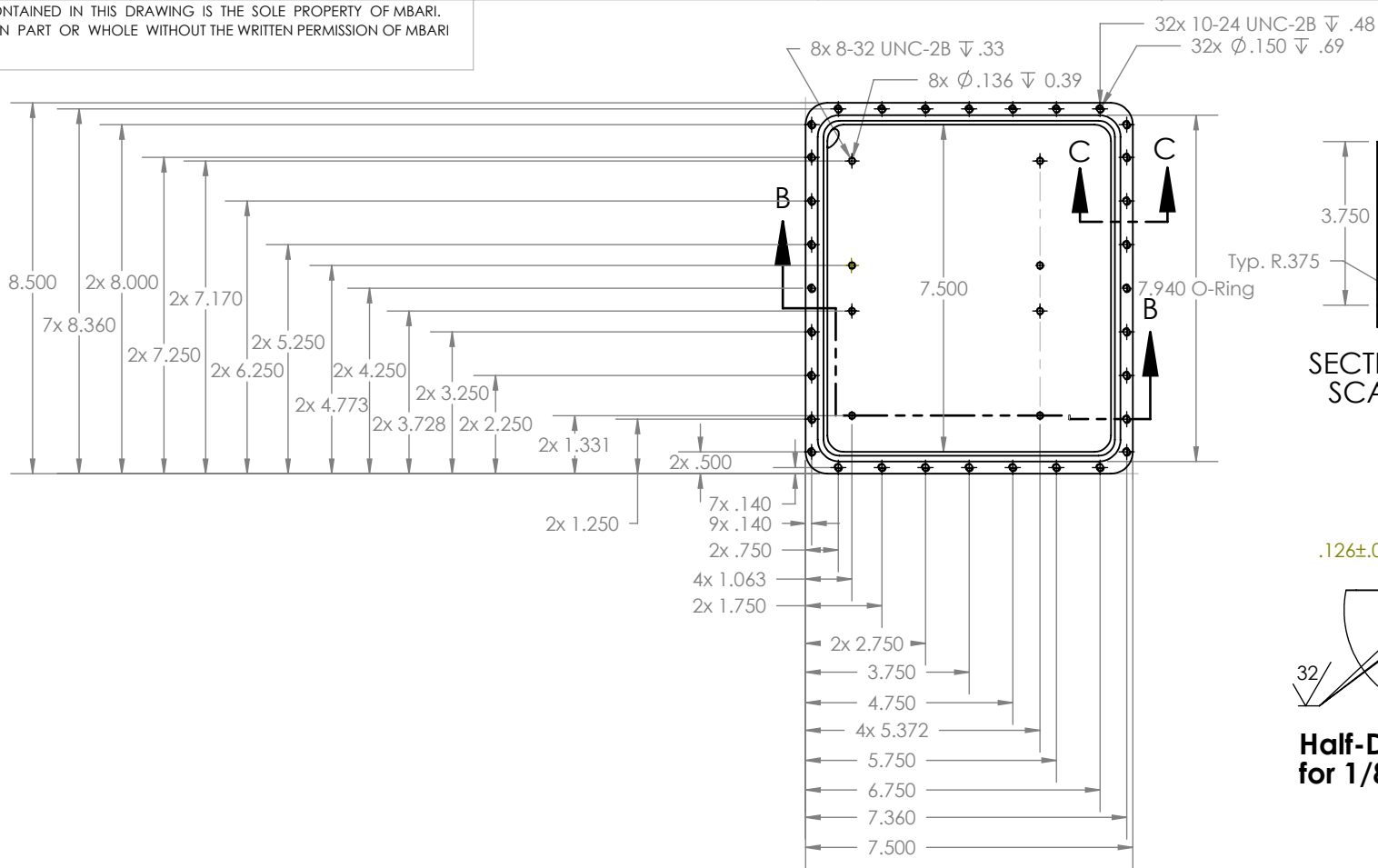
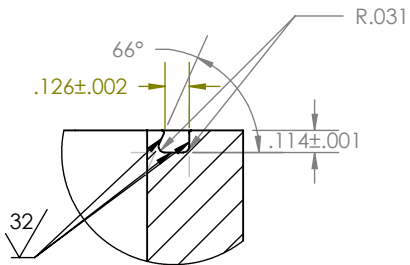


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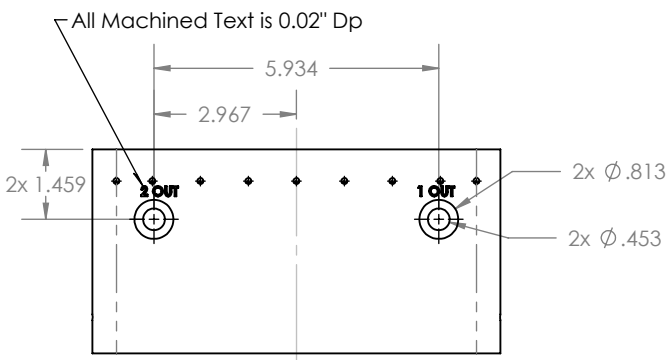
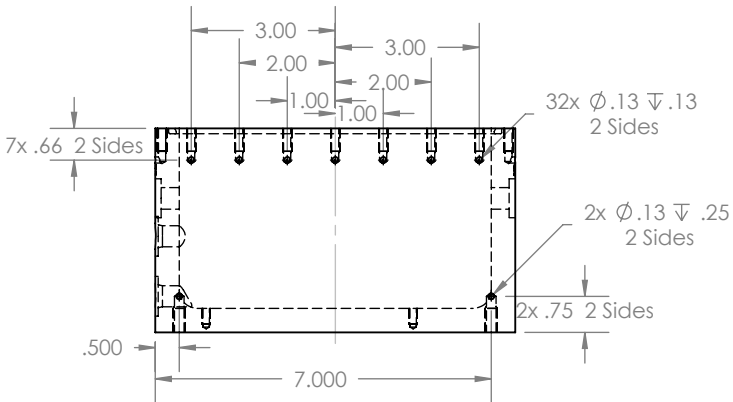
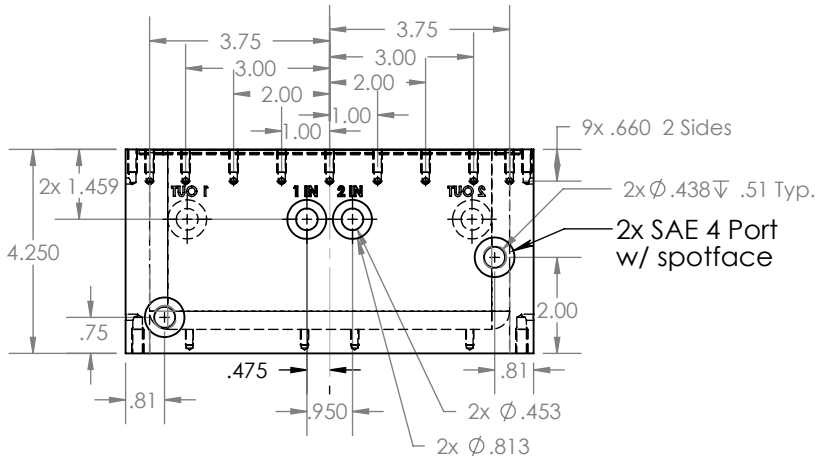
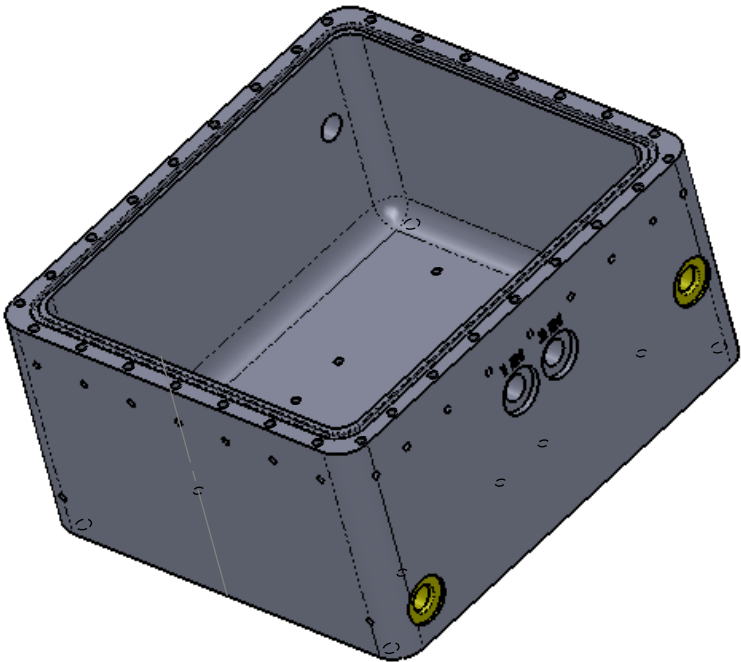
REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
	INITIAL RELEASE			



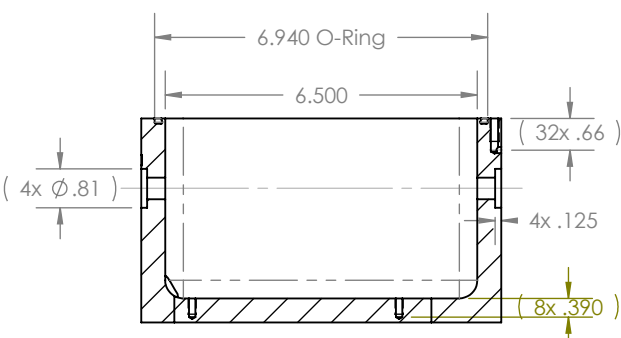
SECTION C-C
SCALE 1 : 4



Half-Dovetail Groove
for 1/8" Dia. O-ring
DETAIL D



All Machined Text is 0.02" Dp



SECTION B-B
SCALE 1 : 4

2							
1		1 Ea.		Compensated Valve Box		Acetal	
ITEM NO.		QTY		PART NO.		DESCRIPTION	
						MATERIAL SPECIFICATION	
BILL OF MATERIALS							
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
1 PLACE DIM ±1/16				DRAWN		F. Shane 19Jan2011	
2 PLACE DIM ±.02				ENGINEER		F. Shane 19Jan2011	
3 PLACE DIM ±.005				CHECKED			
ANGLES ±1°				PROJECT NO.		900719	
1. DIMENSIONS ARE IN INCHES				PROJECT		FOCE	
2. DIMENSION LIMITS HELD AFTER PLATING.				WEIGHT			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				SCALE		NONE	
4. MACHINED FILLET RADII .0150-.030.				CAD FILE:		Project Library\900719\FOCE	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SHEET		1 OF 1	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				DO NOT SCALE DRAWING			