

BLUELIMIT SURVEYS LTD**INTERNATIONAL INSPECTION SERVICES**

Unit 6 Riverside Road, Gorleston-on-Sea, Norfolk, NR31 6PU

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**DYE PENETRANT REPORT**Report No: **76567**

Customer:	HY-TEK [ENGINEERING SERVICES] LTD	File Ref:	13202
Location of test:	Bluelimit Base	Date of test	30/10/2007
Specification:	BS EN 571- 1	Acceptance Criteria	BS EN ISO 10042: 2005
Procedure:	BL001		
Soaking Time	30 mins		
Developing Time	30 mins		
Penetrant	JAP		
Developer	JAD		
Remover	JAC		
Material	Aluminium		

Item Under Test

ORDER No: Y49061

REF: 9501/9525 -- ITEM 9 ONLY

Results and Comments

ALL WELDS ON THE BELOW LISTED ITEMS WERE SUBJECTED TO A 100% DYE PENETRANT INSPECTION.

ITEM	QTY	DESCRIPTION	DRG No
1	1	FABRICATION-CHASSIS BASE	AB4346 Iss. 1
2	1	FABRICATION-CHASSIS TOP	AB4347 Iss. 0
3	2	FAB, CORNER STRUT	AA5629 Iss. 2
4	2	CORNER STRUT	AB1641 Iss. 0
5	1	FABRICATION, REAR BEAM	AA6730 Iss. 0
6	1	STBD CHASSIS SIDE	AB6697 Iss. 0
7	1	PORT CHASSIS SIDE	AB6696 Iss. 0
8	4	STUT SIDE VERTICAL	AB5607 Iss. 0
9	2	JUNCTION BOX MOUNT	AB5625 Iss. 0

WDR No: 103

NO VISIBLE DEFECTS NOTED AT TIME OF INSPECTION

ACCEPTABLE TO SPECIFICATION

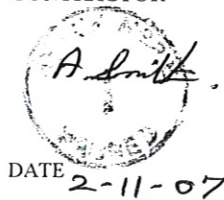
Technician

N Coburn PCN Level II DPI

BLUELIMIT SURVEYS LTD

CONTRACTOR

CLIENT

VERIFICATION
ACCEPTANCE

DATE

DATE