

DOCUMENT NO.
HI-2614

Hy-Tek (ENGINEERING SERVICES) LTD.

TOOLMAKERS—INSTRUMENT MANUFACTURERS AND PRECISION ENGINEERS
MANUFACTURERS OF SPECIAL PURPOSE MACHINERY
WELDING AND FABRICATION

Telephone: (0493) 855345

Fax: (0493) 854907

Registered Office and Works:
MAIN CROSS ROAD
GREAT YARMOUTH
NORFOLK NR30 3PD

CONTRACT NO.: 9490
CONSIGNEE: S.M.D.-HYDROVISION LIMITED
ADDRESS: WINCOMBLEE RD., WALKER, NEWCASTLE-UPON-TYNE
ORDER NO.: 58343

Certificate of Conformance

DESCRIPTION	QTY	SPEC/DRG. NUMBER & ISSUE NUMBER	IDENTIFICATION SERIAL Nos.	BATCH No.	CAST No.	TEST REPORT Name
ENDPLATE POD.	1.	AB6392 ISS.0				T18936
FACEPLATE POD.	1.	AB6390 ISS.1				T18935 T16376
CONDITIONS OF MATERIALS AS DESPATCHED						
MTL' CERT'S ENCLOSED.						
DETAILED RECOMMENDATIONS FOR SUBSEQUENT HEAT TREATMENT(S) WHERE SUCH IS NOT STIPULATED IN THE RELEVANT SPECIFICATION						
DEVIATIONS (EG. MAJOR CONCESSIONS OR PRODUCTION PERMITS).						
ITEM 2. 4 OFF 8-32 UNC HOLES PLUGGED AS AGREED REF. R. GARNER.						

THE ITEMS ON DELIVERY NOTE No. Y.34069, HAVE BEEN INSPECTED AND TESTED TO THE DRAWING/PART AND/OR SPECIFICATION NUMBER LISTED ABOVE AND HAVE BEEN FOUND TO CONFORM IN ALL RESPECTS TO THE REQUIREMENTS OF THE ORDER. FURTHERMORE, THE RAW MATERIALS AND/OR PARTS HAVE BEEN OBTAINED FROM THE APPROVED SOURCES SUPPORTED BY RELEASE NOTES/APPROVED CERTIFICATES WHEN REQUIRED.

SIGNED: A.V. Smith

POSITION: INSPECTOR

FOR & ON BEHALF OF: HY-TEK(ENG. SERVICES) LTD

DISTRIBUTION:—

DATE: 9-11-07

01603 243999

02/10/2007 17:08

01902431860

BLACKBURNS METALS

PAGE 01/02

Alcoa Europe Flat Rolled Products

A Division of Alcoa MANUFACTURING (GB) Limited

PO Box 362, Kitts Green Road, Kitts Green, Birmingham B33 9QR England

Telephone: +44 (0)121 252 8000 Facsimile: +44(0)121 252 8001

Email: sales.KIT@alcoa.com

This sheet documents compliance with the combined
Certificate of Conformity and
Inspection Certificate

Certificate conforms to EN 10204 Type 3.1

Approved numbers:
EN 10204 (2004) - For EN ISO 9001:2000
AURIS 000122
BAG/000122/AERO BAG/000122/AERO
others available on requestAl Safety Data Sheets
also at WWW.alcoa.comVERTO
VOLUME - EMPLOYEEBlackburns Metals Limited
Birmingham New Road
Tipton
West Midlands

DY4 9AG

INVOICE

Blackburns Metals Limited
Birmingham New Road
Tipton
West Midlands

SERIAL NUMBER

0411156

CUST. ACCT. No.

DY4 9AG 453003 001

ORDER No.
153635/0008CUSTOMER'S ORDER No.
N 15356

ITEM

INSPECTION

DATE

SHEET

8 / 10 MILL CERTS 21/12/06 1 / 1

UMEC BP 1 ALUMINIUM ALLOY PLATE

QUANTITY	THICK	WIDTH	LENGTH	NET WEIGHT
3 PLATES	80.000 mm	1250.00 mm	2500.00 mm	2170.00 Kgs
	Plate No	No. Plates		Case No.
	0757101	1		57460
	0757101	1		57461
	0757101	1		57462

* Number : 50-417-0757

Mechanical Properties :

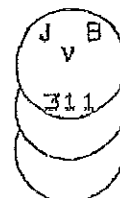
Plate No	Cast number	Test Direction and Pos'n	Gauge Length (D)	0.2% Proof Stress (MPa)	Ultimate Stress (MPa)	Elongation (%)
0757101	BM945102	LTAG, 5W	5.00	522	575	8.4

Other information :

ROCKWELL HARDNESS = B4RB

THIS IS TO CERTIFY THAT THE WHOLE OF THE SUPPLIES
DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND
UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL
RESPECTS TO SPECIFICATION(S) AND ORDER REQUIREMENTS* CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED
HEREON HAVE BEEN MANUFACTURED, INSPECTED, TESTED
AND UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL
RESPECTS TO SPECIFICATION(S) AND ORDER REQUIREMENTS

If not applicable

SIGNED FOR AND ON BEHALF OF ALCOA MANUFACTURING (GB) LIMITED TRADING AS
ALCOA EUROPE FLAT ROLLED PRODUCTSSee Conditions of Sale at the end of this Order
for details of product liability statementsIdentification
on material

T18936

DELIVER TO
HY-TEK (ENGINEERING SERVICES) LTD
MAIN CROSS ROAD
GREAT YARMOUTH
NORFOLK
NR30 3PD



BLACKBURNS METALS LIMITED
Concorde Road
Norwich
Norfolk NR6 6BJ
Tel: 01603 243 900
Fax: 01603 243 999
VAT Reg. No. GB 711 1155 91

ENGINEERING SERVICES LTD
5 ROAD
YARMOUTH
3PD

IRF No.	ACCT No.	CUSTOMER ORDER REF	DATE	PAYMENT TERMS
743009602	HYT01D	Y48974	01/10/07	30 DAYS
NO				
INVOICE No.		0146550		

PRODUCT CODE	QUANTITY	DESCRIPTION	PRICE PER UNIT	VAT CODE	No. OF UNITS	LINE VALUE
PALLET						
015269	1.00	340 DIAMETER X 80MM THICK ALUMEC 89 TEST CERTIFICATES INCLUDED Batch ID---- Cast No.-- Cert.No.-- GR--- 705639-1-0			1.00	
ECH						

This contract is subject to the Conditions of Sale shown on the reverse.

Reference to the Company overleaf refers to Blackburns Metals Limited.

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All payments should be sent to:
Blackburns Metals Limited - Administration Centre
117 Ciydeemill Place, Cambslang Investment Park

The quality status of the material is defined as follows

- A. Certified material from an ISO 9000 registered source.
- B. Uncertified material from an ISO 9000 registered source.
- C. Certified material from a company approved source.
- D. Uncertified material from a company approved source.

Certified that the supplies detailed hereon have been subject to the procedures of our ISO 9001:2000 registered Quality System and fully comply with the requirements of the contract or purchase order, unless otherwise stated.



Anglia Alloys Ltd.
Unit 5, Riverside Road
Riverside Industrial Estate
Gorleston Norfolk NR31 6PU
Tel: 01493 - 651028
Fax: 01493 - 655391
enquiries@angliaalloys.co.uk
www.angliaalloys.co.uk

CERTIFICATE OF CONFORMITY

Suppliers of:
Aluminium, Stainless Steel,
Copper & Brass

INVOICE TO: **Hytek (Eng Services) Ltd**
Main Cross Road
Great Yarmouth
Norfolk
NR30 3PD

INVOICE No.	116375
DATE	14/05/2004
DELIVERY NOTE	121467
OUR REF.	104024
YOUR ORDER No.	

DELIVER TO:

QUANTITY	DESCRIPTION
1.00	Aluminium Rod 6082T6 1/4" Diameter Supply 4 metres T16375
1.00	Aluminium Rod 6082T6 3/8" Diameter Supply 4 metres T16376

**CERTIFICATE
OF CONFORMITY**

ALL GOODS REMAIN THE PROPERTY OF ANGLIA
ALLOYS LIMITED UNTIL PAYMENT IS RECEIVED IN FULL

THIS CERTIFICATE CONFIRMS
THE GOODS DETAILED ABOVE
CONFORM TO THE RELATIVE
SPECIFICATIONS SHOWN.

CHECKED BY: *[Signature]*

V.A.T REG. No. 427 9008 45

TERMS: NETT 30 DAYS

T16375/76

PAGE 02/02



Alcoa Europe Flat Rolled Products
A Division of Alcoa MANUFACTURING (GB) Limited
PO Box 383, Kitts Green Road, Kitts Green, Birmingham B33 9QR England
Telephone: +44 (0)121 252 8000 Facsimile: +(0)121 252 8001
Email: sales.KIT@alcoa.com

This single document represents the combined
Certificate of Conformity and
Inspection Certificate.
Certificate conforms to EN 10204 Annex 2.1

Approved for release
 PH/2078(BS) - PH 88 ETS 190 8001 2000
 ALK/BA/3012
 BA/AB/2078/2EHO BA/AB/0064/2EHO
 CREDIT AVAILABLE ON REQUEST

for Safety Data Sheets
visit www.alcoa.com

VER TO
ATAIRE - EMPFANGER
ackburns Me
rningham Ne
pton
st Missande

074 940

INVOICE

Blackburns Metals Limited
Birmingham New Road
Tipton
West Midlands

SERIAL NUMBER

041119E

CUST. ACCT. No.

DY4 9AG #23003 001

ORDER No.
CONTINUED - AUTUMN Nr
152655.0009

CUSTOMER'S ORDER No.
Commande client - Kundenbestellung
N 18356

ITEM

INSPECTION

DATE _____

SHEET

GP 157810 - H2 - O

✓ 10 MILL CERTS 21/12/06 1 / 1

UMEC E9 1 ALUMINIUM ALLOY PLATE

QUANTITY	THICK	WIDTH	LENGTH	NET WEIGHT
2 PLATES	90.000 mm	1250.00 mm	2500.00 mm	1634.00 Kgs
Plate No		No. Plates		Case No.
0745101		1		57303
0745101		1		57304

File Number : 50-417-0743

Inside Properties :

‘**ସ୍ବପ୍ନ**

No

Cast number	Test Direction and Pos'n	Gauge Length (D)	0.2% Proof Stress (MPa)	Ultimate Stress (MPa)	Elongation (%)
BM948202	LTA0.5W	5.00	506	562	8.4

Further information :

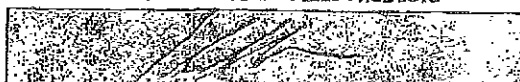
ROCKWELL HARDNESS = 70 RB

THIS IS TO CERTIFY THAT THE WHOLE OF THE SUPPLIES
DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND
UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL
RESPECTS TO SPECIFICATION(S) AND ORDER REQUIREMENTS

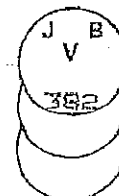
X CERTIFIED THAT THE WHOLE OF THE SHAPES DETAILLED
 HEREIN HAVE BEEN MANUFACTURED, INSPECTED, TESTED
 X AND (UNLESS OTHERWISE STATED) BEING COMPLYING
 X WITH THE SPECIFICATIONS AND TO BEING TRULY AND
 X CORRESPONDING TO THE SAME. IN WITNESS WHEREOF, I
 X HAVE HEREUNTO SET MY HAND AND SEAL OF OFFICE, THIS

not applicable

EXPORTED FOR AND ON BEHALF OF ALCOA MANUFACTURING (U.S.) LIMITED, TRADING AS:
ALCOA EUROPE FLAT ROLLED PRODUCTS



or Consignee or Seller pay the original Order
Shipment to product liability requirements.



Identification
on material

118635

CERTIFICATE OF CONFORMITY

DELIVER TO Printed 01/10/07 10:15 Page 01/01

Blackburns Metals Limited
Concorde Road
Norwich
Norfolk NR6 6BJ
Tel: 01603 243 900
Fax: 01603 243 999
VAT Reg. No. GB 711 1155 91



BLACKBURNS
METALS LIMITED

(ENGINEERING SERVICES) LTD
CROSS ROAD
AT YARMOUTH
NORFOLK

NR30 3PD

HY-TEK (ENGINEERING SERVICES) LTD
MAIN CROSS ROAD
GREAT YARMOUTH
NORFOLK
NR30 3PD

IRF No.	ACCT No.	CUSTOMER ORDER REF	DATE	PAYMENT TERMS	INVOICE No.	Q146549
743009601	HYT01D	Y48974	01/10/07	30 DAYS	NO	

PRODUCT CODE	QUANTITY	DESCRIPTION	PRICE PER UNIT	VAT CODE	No. OF UNITS	LINE VALUE
PALLET						
015269	1.00	340DIA. X 90MM THICK ALUME C B9 TEST CERTIFICATES INCLUDED Batch ID: --- Cast No. --- Cert. No. --- QA --- 705638- 1- 0			-1.00 EQH	

This contract is subject to the Conditions of Sale shown on the reverse.
Reference to the Company overleaf refers to Blackburns Metals Limited.

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All payments should be sent to:
Blackburns Metals Limited - Administration Centre
117 Clydesmill Place, Cambuslang Investment Park

The quality status of the material is defined as follows	
A.	Certified material from an ISO 9000 registered source.
B.	Uncertified material from an ISO 9000 registered source.
C.	Certified material from a company approved source.
D.	Uncertified material from a company approved source.

2/10/07

Blackburns Metals Limited is Registered in England No. 4417083

Certified that the supplies detailed hereon have been subject to the procedures of our ISO 9001:2000 registered Quality System and fully comply with the requirements of the contract or purchase order, unless otherwise stated.