

BLUELIMIT SURVEYS LTD**INTERNATIONAL INSPECTION SERVICES**

Unit 6 Riverside Road, Gorleston-on-Sea, Norfolk, NR31 6PU

Tel: 01493 653900 Fax: 01493 442774

**DYE PENETRANT REPORT**Report No: **76918**Customer: **HY-TEK [ENGINEERING SERVICES] LTD** File Ref: 13235

Location of test: Customer Base Date of test 19/11/2007

Specification: BS EN 571-1 Acceptance Criteria BS EN ISO 10042:2005

Procedure: BL001

Soaking Time 30 mins

Developing Time 10 mins

Penetrant JAP

Developer JAD

Remover JAC

Material Aluminium

OUTSTANDING
DYE-PEN' CERT!
REF. HI-2621.
o/n. 59100.

Item Under Test

P/O No: 49120

Results and Comments

THE WELDS ON THE ITEMS LISTED BELOW WERE SUBJECTED TO A 100% DYE
PENETRANT INSPECTION

DRG No: AB6676 ISS 0
ITEM: FABRICATION-LIGHTING BAR

DRG No: AB7445 ISS 0
ITEM: BRACKET-12-ST HCU MOUNT

DRG No: AB6677 ISS 0
ITEM: FAB-HDTV HANGER

WELDER ID: 103

NO VISIBLE DEFECTS NOTED AT TIME OF INSPECTION

ACCEPTABLE TO SPECIFICATION

Technician

R.Standcumbe PCN Level II DPI

BLUELIMIT SURVEYS LTD

CONTRACTOR

CLIENT

VERIFICATION
ACCEPTANCE

A. Smith
DATE 22-11-07

DATE

DATE