

MARK WESTERHOFF, C903RV

DOCUMENT NO.
HI-2621.

Hy-Tek (ENGINEERING SERVICES) LTD.

TOOLMAKERS—INSTRUMENT MANUFACTURERS AND PRECISION ENGINEERS
MANUFACTURERS OF SPECIAL PURPOSE MACHINERY
WELDING AND FABRICATION

Telephone: (0493) 855345

Fax: (0493) 854907

Registered Office and Works:
MAIN CROSS ROAD
GREAT YARMOUTH
NORFOLK NR30 3PD

CONTRACT NO.:.....9548.....
CONSIGNEE:.....S.M.D.-HYDROVISION LIMITED.....
ADDRESS: WINCOMBLEE RD, WALKER, NEWCASTLE-UPON-TYNE..
ORDER NO.:.....59100.....

Certificate of Conformance

DESCRIPTION	QTY	SPEC/DRG. NUMBER & ISSUE NUMBER	IDENTIFICATION SERIAL Nos.	BATCH No.	CAST No.	TEST REPORT Name
PLATE-TOP MOUNT LIGHTING BAR	2	AB6678.1SS.1.				T19039
SPACER-LIGHTING BAR MOUNT.	2	AB6679.1SS.0.				T19020
FAB-HDTV HANGER	1	AB6677.1SS.0.			T16222	T19018
BRIKT-12-ST HCU MNT.	1	AB7445.1SS.0.				T18643
FABRICATION - LIGHTING BAR	1	AB6676.1SS.0.			T18901 T19018	T16222 T19054
CONDITIONS OF MATERIALS AS DESPATCHED						
MTL' CERT'S ENCLOSED. DYE - PEN' CERT' TO FOLLOW.						
DETAILED RECOMMENDATIONS FOR SUBSEQUENT HEAT TREATMENT(S) WHERE SUCH IS NOT STIPULATED IN THE RELEVANT SPECIFICATION						
DEVIATIONS (EG. MAJOR CONCESSIONS OR PRODUCTION PERMITS).						
ITEM 1. RID MISSING, ACCEPT REF. R.GARNER.						

THE ITEMS ON DELIVERY NOTE No. Y34091 HAVE BEEN INSPECTED AND TESTED TO THE DRAWING/PART AND/OR SPECIFICATION NUMBER LISTED ABOVE AND HAVE BEEN FOUND TO CONFORM IN ALL RESPECTS TO THE REQUIREMENTS OF THE ORDER. FURTHERMORE, THE RAW MATERIALS AND/OR PARTS HAVE BEEN OBTAINED FROM THE APPROVED SOURCES SUPPORTED BY RELEASE NOTES/APPROVED CERTIFICATES WHEN REQUIRED.

SIGNED:.....A.V. Smith.....

POSITION: INSPECTOR

FOR & ON BEHALF OF: HY-TEK(ENG. SERVICES) LTD

DISTRIBUTION:-

DATE:19-11-07.....

sapa:

Date: 22/07/05
Certificate No: 15848
Certificate Type: BS GOODS

Sapa Profiles Limited
Tibshelf, Alfreton
Derbyshire DE55 5NH
Telephone 01773 872761 Fax 01773 874388
Email aluminium.profiles.uk@sapagroup.com
Website www.sapagroup.com/uk/profiles
VAT Registration No. GB 551 5224 65

CERTIFICATE OF CONFORMITY

METALFAST LTD
BLACKWORTH IND. ESTATE
HIGHWORTH
SWINDON
WILTSHIRE SN6 7RF

BATCH 139595

28 JUL 2005

ENTERED OLC

ORDER DETAIL

Customer Order No 55085	Sapa Order No 3044411 20	Description Std UA 2" x 1 1/2" x 1/4"		
Length 5000.00	Item No UP0026401010	Alloy 6082	Temper T6	Finish C
Packaging Detail:- Bundle				

Pieces 76 Kilos 544

CHEMICAL ANALYSIS

Sapa MO	Cast No	Si	Mg	Fe	Mn	Zn	Cu	Ti	Cr
3268329	RMR4487A	0.982	0.663	0.218	0.492	0.014	0.014	0.014	0.004

MECHANICAL TEST RESULTS

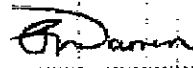
Sapa MO	U.T.S (N/mm ²)	0.2% Proof Stress (N/mm ²)	Elongation %
3268329	308	281	14

Remarks:
(If applicable)

CERTIFICATION STATEMENT

Certified in accordance with EN 10204:1991, the extrusions detailed above conform in all respects to the requirements of BS EN ISO 9001:2000 Quality Management System and as a minimum tested to BS 1474:1987 or EN 755-2:1997 as specified on order/contract and approved drawing(s) and are of UK manufacture.

Sapa Form 21 Issue 3

Signed: 

For and on behalf of Sapa Profiles Limited

Registered Office Saw Pit Ind Est Mansfield Rd Tibshelf Alfreton Derby DE55 5NH Registered in England No. 2448020

METALFAST A DIVISION OF TRIM UK LI

VERIFIED TRUE COPY OF ORIGINAL
TEST CERTIFICATE IN OUR POSSESSION

Despatch No.: B57812 Date: 20/04/07 S/O No.: 340972 Cust Name: NVT003
Cust Ref: Y48493 Parent: 139595 Cast No.: RMR4487A Pack No.: 1316091
Weight: 7.400 Pieces: 1 Size: 5.000 Supplied by Metalfast Ltd

SIGNED: 

DATED: 23/07/05

T18643

A Company
of ThyssenKrupp
Services**Metalfast**

ThyssenKrupp

Hy-tek (Engineering Services) Limited
Main Cross Road
Great Yarmouth
Norfolk
NR30 3PD

CERTIFICATE OF CONFORMITY

Certificate No.....: 340972 / 12 / 857812
Customer Purchase Order No: Y48493
MetalFast Delivery Note No: 857812
Despatch Date.....: 20/04/07
Description.....: ALUM ALLOY ANGLE 6082T6
Quantity/Size.....: 1 Off 2" X 1.1/2" X 1/4" x 5.000 Metres

Quantity	Stock No	Our Ref.	Test Cert No	Cast Number	App
1	139595	268472	15848	RMR4487A	

Certified that the whole of the supplies detailed hereon, unless otherwise stated, are covered by the source's Certificate of Conformity or Test Certificate referenced hereon and has been subject to Metalfast's approved quality management system.
Metalfast has been registered by SGS Yarsley ICS against ISO 9001, certificate number Q13341

Metalfast
A Division of ThyssenKrupp Materials (UK) Ltd.
Blackworth Industrial Estate
Highworth, Swindon, Wiltshire SN6 7RF
Phone: +44 1793 767676, Fax+44 1793 767654
Internet: www.metalfast.co.uk
Registered Office: ThyssenKrupp Materials (UK) Ltd.
Cox's Lane, Cradley Heath, B64 5QU
Registered in England No. 645702, VAT Reg. No: GB 695967844

Swindon sales Tel: 01793 767676 Fax: 01793 767654
Midlands sales Tel: 0121 521 1111 Fax: 0121 521 1133
North West sales Tel: 0161 494 3636 Fax: 0161 494 36
Yorkshire sales Tel: 0113 2012400 Fax: 0113 2012409
Anglia sales Tel: 01480 451144 Fax: 01480 420910
Accounts Tel: 01793 767670 Fax: 01793 767650
Email: sales@metalfast.co.uk

T18643

T16222

METALFAST

Limited

Hy-tek (Engineering Services) Limited
Main Cross Road
Great Yarmouth
Norfolk
NR30 3PD

CERTIFICATE OF CONFORMITY

Certificate No.....: 209748 / 1 / 701687
Customer Purchase Order No: Y45190
MetalFast Delivery Note No: 701687
Despatch Date.....: 16/03/04
Description.....: ALUM ALLOY PLATE 5083 H111
TEST CERTIFICATE
Quantity/Size.....: 7 Off 1/4" x 0.585 x 0.552 Metres

Quantity	Stock No	Our Ref.	Test Cert No	Cast Number	App
7	118012	KA009338	03.23232	13-736	

Certified that the whole of the supplies detailed hereon, unless otherwise stated, are covered by the source's Certificate of Conformity or Test Certificate referenced hereon and has been subject to Metalfast's approved quality management system.
Metalfast has been registered by SGS Yarsley ICS against ISO 9002, certificate number Q13341

Blackworth Industrial Estate, Highworth, Swindon SN6 7RF

Swindon Sales: Tel. 01793 767676 Fax 01793 767654
Midland Sales: Tel. 01215 211111 Fax 01215 211133
Anglia Sales: Tel. 01480 451144 Fax 01480 420910
North West Sales: Tel. 01614 943636 Fax 01614 943649
Accounts: Tel. 01793 767670 Fax 01793 767650
E-Mail: sales@metalfast.co.uk
www.metalfast.co.uk
Company Number 1776364
VAT Reg Number GB 392 0833 48

T16222



INSPECTION CERTIFICATE № 03.23232

EN 10204 - 3.1.B.



116222

Consigner: Kamensk Uralsky Metallurgical Works, JSC., 5, Zavodskaya St., Kamensk Uralsky Sverdlovsk Region, 623405 Russia fax: (007) 343-78-9-56-20		Shipping Date: 12/11/2003 Plant Order No: 1391	
Consignee: Metalfast Ltd		Quantity: 15 Weight, kg.: 803	
Contract number Z4162-S 43173		Specification No: Z4162 Lot No: 1 Package No: 273041	
Our Order No:			
Description of Goods: Sheets		Requirements on the Products:	
Temper of Alloy	Grade of Product	Dimensions, inch/mm	Material conforms to quality of alloy: 5083
5083 H111	-	6.300X1250.0X2500.0	Product conforms to all requirements of: EN 573-3, EN 485-1,2,3,4

Mechanical Properties

The Condition of Tested Standards (batch)	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0,2% offset)		Elongation, %		Hardness, HB
				MPa		MPa				
				min	max	min	max	min	max	
Required				-	-	-	-	-	-	-
-	510232	13-736	2	292.0	294.0	161.0	168.0	24.0	24.0	-

Chemical Composition, %

Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.40	0.40	0.10	0.40-1.00	4.00-4.90	0.05-0.25	-	0.25	0.15	-
Contents	0.10	0.10	0.02	0.67	4.40	0.10	-	0.02	0.04	-

Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
Required	-	-	-	-	-	-	-	Each	Total	
Contents	-	-	-	-	-	-	-	0.05	0.15	base
								0.05	0.15	base

Other Tests

Method	Macro-structure	Micro-structure	USI	Electro-conductivity	Contents H2 of metals cm3/100gr
Result	-	-	-	-	-

On behalf:

KUMW, JSC.

Date:

12/11/2003

Inspector:

L.A.Savenkova

Inspection Department engineer

N.V. Alekhina

Despatch No.: 701687 Date: 16/03/04 S/O No.: 209748

Cust Name: Hy-tek (Engineering Services) Limited Cust Ref: Y45190 Parent: 118012

Cast No.: 13-736 Pack No.: 510232 273041 Weight: 40.073 Pieces: 7

Size: 0.585 x 0.552 Supplied by Metalfast Ltd

116222



Anglia Alloys Ltd.
Unit 5, Riverside Road
Riverside Industrial Estate
Gorleston Norfolk NR31 6PU
Tel: 01493 - 651028
Fax: 01493 - 655391
enquiries@angliaalloys.co.uk
www.angliaalloys.co.uk

CERTIFICATE OF CONFORMITY

Suppliers of:
Aluminium, Stainless Steel,
Copper & Brass

INVOICE No.	153552
DATE	03/11/2007
DELIVERY NOTE	153552
OUR REF.	129063
YOUR ORDER No.	Y49008

INVOICE TO:

Hylek (Eng Services) Ltd
Main Cross Road
Great Yarmouth
Norfolk
NR30 3PD

DELIVER TO:

QUANTITY	DESCRIPTION	
20.00	Aluminium RHS 6082T6 2 x 2 x 10g Supply 4 @ 5 Metres	- T19018
CERTIFICATE OF CONFORMITY		
ALL GOODS REMAIN THE PROPERTY OF ANGLIA ALLOYS LIMITED UNTIL PAYMENT IS RECEIVED IN FULL		
THIS CERTIFICATE CONFIRMS THE GOODS DETAILED ABOVE CONFORM TO THE RELATIVE SPECIFICATIONS SHOWN.		
CHECKED BY:  11/1/07		

V.A.T REG. No. 427 9008 45

TERMS: NETT 30 DAYS

T19018

Sapa Profiles Kft.
H-8000 Székesfehérvár
Verségi u. 1-15.
Tel.: 36 22 531200
Fax: 36 22 531270

Anglia Audys
Allen: STEVE
Fax: 01493 655 391

sapa:

T19020

LOT 13393

MINŐSÉGI BIZONYÍTVÁNY INSPECTION CERTIFICATE ABNAHMEPRÜFZEUGNIS CERTIFICAT DE RÉCEPTION	EN 10 204 - 3.1 (DIN 50048)	DATUM DATE 2007.01	SZ. NO. NR. NO. 564471
		REND.SZ. ORDERNO. AUFTRAGSNR. NO.DE COMMANDE	2007 13122 2 10
		PROFILSZÁM SECTIONNO. PROFILNR. NO.DE PROFILÉ	20146 - 001
		SÚLY WEIGHT GEWICHT POIDS	581
VEVO COSTUMER KUNDE CLIENT			
VEVO REND.SZ. CUST. ORDERNO. AUFTRAGSNR. NO.DECOMMANDE DU CLIENT	PO004008	ÖTVÖZET ALLOY LEGIERUNG ALLIAGE	6082 T6 BS 1474 /Bar/
VEVO PROFILSZÁMA CUST. SECTIONNO. PROFILNR. KUNDE NO.DE PROFILÉ DU CLIENT	Flat bar 3"x5/8"		

KÉMIAI ÖSSZETÉTEL /CHEMICAL COMPOSITION / CHEMISCHE ZUSAMMENSETZUNG / COMPOSITION CHIMIQUE										
BETÉT CHARGE	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Zn	%Ti	%	%
0730903	0,86	0,3	0,07	0,45	0,69	0,00	0,03	0,02		
SZABVÁNY LIMIT NORM NORME	0,7 1,3	0 0,5	0 0,1	0,4 1	0,6 1,2	0 0,25	0 0,2	0 0,1		

MECHANIKAI TULAJDONSÁGOK / MECHANICAL PROPERTIES / MECHANISCHE EIGENSCHAFTEN / CARACTERISTIQUES MECHANIQUES				
PRÓBASZÁM SAMPLENO. PROBENR. NO.D'ÉPROUVETTE	R _m N/mm ²	R _{p0,2} N/mm ²	A ₅ %	HB / WEBSTER
787382	323	311	13	
SZABVÁNY LIMIT NORM NORME	310	270	8	

Igazoljuk, hogy a fenti anyagot megvizsgáltuk és megfelel a rendelés vizsgáztatásában leírt feltételeknek.
We hereby certify, that the material described above has been tested and complies with the terms of the confirmation of order.
Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Auftragsbestätigung entspricht.
Nous certifions que la livraison était vérifiée et est conforme aux stipulations de la confirmation de la commande.

[Signature]

Sapa Profiles Kft.
Székesfehérvár
Minőségirányítás

Form Nr. 036/EXT/EXTQAT-R2-01.01.

T19020



Anglia Alloys Ltd.
Unit 5, Riverside Road
Riverside Industrial Estate
Gorleston Norfolk NR31 6PU
Tel: 01493 - 651028
Fax: 01493 - 655391
enquiries@angliaalloys.co.uk
www.angliaalloys.co.uk

Suppliers of:
Aluminium, Stainless Steel,
Copper & Brass

CERTIFICATE OF CONFORMITY

INVOICE No.	153571
DATE	02/11/2007
DELIVERY NOTE	153571
OUR REF.	120121
YOUR ORDER No.	V19008

INVOICE TO:

Hylek (Eng Services) Ltd
Main Cross Road
Great Yarmouth
Norfolk
NR30 3PD

DELIVER TO:

QUANTITY

DESCRIPTION

1.00

Aluminium Alloy Flat 6062T6
3 x 5/8
Supply 1 Metre

T 19020

CERTIFICATE
OF CONFORMITY

ALL GOODS REMAIN THE PROPERTY OF ANGLIA
ALLOYS LIMITED UNTIL PAYMENT IS RECEIVED IN FULL

THIS CERTIFICATE CONFIRMS
THE GOODS DETAILED ABOVE
CONFORM TO THE RELATIVE
SPECIFICATIONS SHOWN.

CHECKED BY:

MST
TIMBER
11/107

V.A.T REG. No. 427 9008 45

TERMS: NETT 30 DAYS

T 19020

S.C. ALPROM S.A. SLATINA	CERTIFIED SRAC-IQNet ISO 9001/2001 No. 23/2-2005	TEST CERTIFICATE	EN 10204 3.1	No. 5930
-----------------------------	---	---------------------	-----------------	-------------

CUSTOMER : MG NON FERROUS LTD

CONTRACT/ORDER : 1102 PO 00284

BATCH 157993

BILL OF DELIVERY : 70060

TRUCK/CONTAINER : CJ 29 ETT/ CJ 9317

16 OCT 2006

ENTERED *JP*

MATERIAL : ALUMINIUM PLATES
 ALLOY : EN AW-5083
 DIMENSIONS (mm) : FM057 - 8 10X1250X2500

TEMPER: O

ACCORDING TO : EN 486 - 515 - 573

MECHANICAL PROPERTIES			1 MPa = 1 N/mm2 = 0.145 ksi = 0.102 kgf/mm2							
1 lbs = 0.4536 kg Specified values:			Rm		Rp0.2	Elong. %	Hardness			
			Mpa		Mpa	50mm	HB			
			min.	max.	min.	max.	min.	min.		
			275	350	126	16	75			
LOT / BATCH		CASE	NET WEIGHT kg	Measured values:						
FM057 8		708-710	3092	291	170	25	79			
FM057				286	170	25	79			
CHEMICAL PROPERTIES										
BATCH	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ni	Ti	Al
FM057	0.16	0.24	0.01	0.5	4.38	0.11	0.006	0.005	0.036	REM.
Min.				0.4	4	0.05				REM.
Max.	0.4	0.4	0.1	1	4.9	0.25	0.25	0.05	0.15	
Cond.				Others Each: 0.05			Others Total: 0.15			
REMARKS: IRREVOCABLE STAND-BY LAG no FORBUKMA17888										

REMARKS: IRREVOCABLE STAND-BY L/C no. FOBEUKM517688

We hereby certify that the material detailed hereon has been produced and tested according to the requirements of the relevant specification and/or order. Keep in dry conditions, without large temperatures variations.

Date: QUALITY CONTROL DEPT.

10/10/2006

METALFAST A DIVISION OF TKN UK LTD

S.C. ALPROM S.A.
 SLATINA
 C.T.C. Laboratoire

S.C. ALPROM S.A.
 C.T.C.

METALFAST A DIVISION OF TKN UK LTD

VERIFIED TRUE COPY OF ORIGINAL
 TEST CERTIFICATE IN OUR POSSESSION

SIGNED *K. Heceres*

DATED 06/09/07

Despatch No.: 878431 Date: 06/09/07 S/O No.: 359000 Cust Name: HYT003
 Cast Ref.: Y48839 Parent: 157993 Cast No.: FM057 Pack No.: 2/3
 Weight: 5.867 Pieces: 1 Size: 0.822 x 0.255 Supplied by Metalfast Ltd

T18901

Inspection Certificate 3.1
EN 10204



T18901

Hydro Aluminium Deutschland GmbH, Pf. 100684, D41490 Grevenbroich		Product: AL-SHEETS / 5083 H111 HOT ROLLED, ACC. TO EN 486.2+3 / 673.3 WITH PAPER INTERLEAVED / STENCIL MARKED WITH TEST CERTIFICATE EN 10204 / 3.1.	
METALFAST Ltd. Blackworth Industrial Estate Highworth SWINDON Wiltshire SN6 7RF UNITED KINGDOM		Packing List No.: 136170711	Quantity: 8416,00 KG
		Certificate No.: 762797	
		Order No.: 123246 / 10	
		Customer Order No.: 63522	
		Dimension: 10.00000 x 2000.000 x 4000.00 MM	
		Alloy: 5083	
		Temper: H111	

TEST RESULTS

Coil No.	to Coil No	Charge	Mechanical Properties R _{0.2} MPa R _m MPa A ₅₀ %			
1029000100		100137703	167 298 23			
BATCH 163734 12 MAR 2007 ENTERED <i>H</i>						

CHEMICAL COMPOSITION

Charge	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
	%	%	%	%	%	%	%	%
100137703	0.1360	0.2670	0.0150	0.5010	4.4350	0.0660	0.0090	0.0189

REMARK

WE HEREBY CERTIFY, THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED
AND COMPLES WITH THE TERMS OF THE ORDER CONTRACT. THE INSPECTION RESULTS
INDICATED IN THE CHEMICAL COMPOSITION STEM FROM THE MANUFACTURER OF THE CHARGE
THIS INSPECTION CERTIFICATE HAS BEEN PRINTED BY COMPUTER SYSTEM.

MANUFACTURER: Hydro Aluminium Deutschland GmbH Works Nord
WORKS INSPECTOR: H. Woelfen
Grevenbroich, 16.03.2007
Hydro Aluminium Deutschland GmbH
Quality Assurance

Despatch No.: 878431 Date: 06/09/07 S/O No.: 359000 Cust Name: HYT003
Cust Ref: Y48839 Parent: 163734 Cast No.: 100137703 Pack No.: 9845161308
Weight: 5.867 Pieces: 1 Size: 0.822 x 0.255 Supplied by Metalfast Ltd

VERIFIED TRUE COPY OF ORIGINAL
TEST CERTIFICATE IN OUR POSSESSION

SIGNED

DATED

06/09/07

Alcoa Europe

European Mill Products
Alcoa Trasformazioni srl
Stabilimento di Fusina
Via dell' Elettronica 31
30030 Malcontenta
Loc. Fusina (Venezia)
Italia
Tel.: 39 041 2917111
Fax: 39 041 2917250



INSPECTION CERTIFICATE

EN 10204 3.1

Order number Alcoa 072598002
Date 12/07/07
Certificate number W07284317
Shipment doc.ref. 009772

Your order nr	Your alloy	Your temper	Quantity
57657	5083	H111	3964 kg
Global specification			
SHATE 5083 H111 405.2/573.3/515			
Dimensions T*W*L 6,0000 x 1250,00 x 2500,0 mm			
Remarks			

Chemical composition										5083	
										Others	
Cast no	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	%Ti	%Each	Total
87177C2 FEE2A	0,12	0,38	0,0074	0,42	4,67	0,099	0,0038	0,0049	0,011		
Limit Min.				0,40	4,00	0,050					
Max.	0,40	0,40	0,10	1,00	4,90	0,25		0,25	0,15	0,050	0,15

Mechanical properties			
Coil nr:	Rm	Rp0.2	A50
Pallet	N/mm2	N/mm2	%
FEE2A	294	152	24
FEE2A	295	154	26
0619811			
0619812			
0619813			
0619814			
Min.	275	125	15
Max.	350		

Approved by
R. Signori Test. Lab. Supervisor

L11003

719054