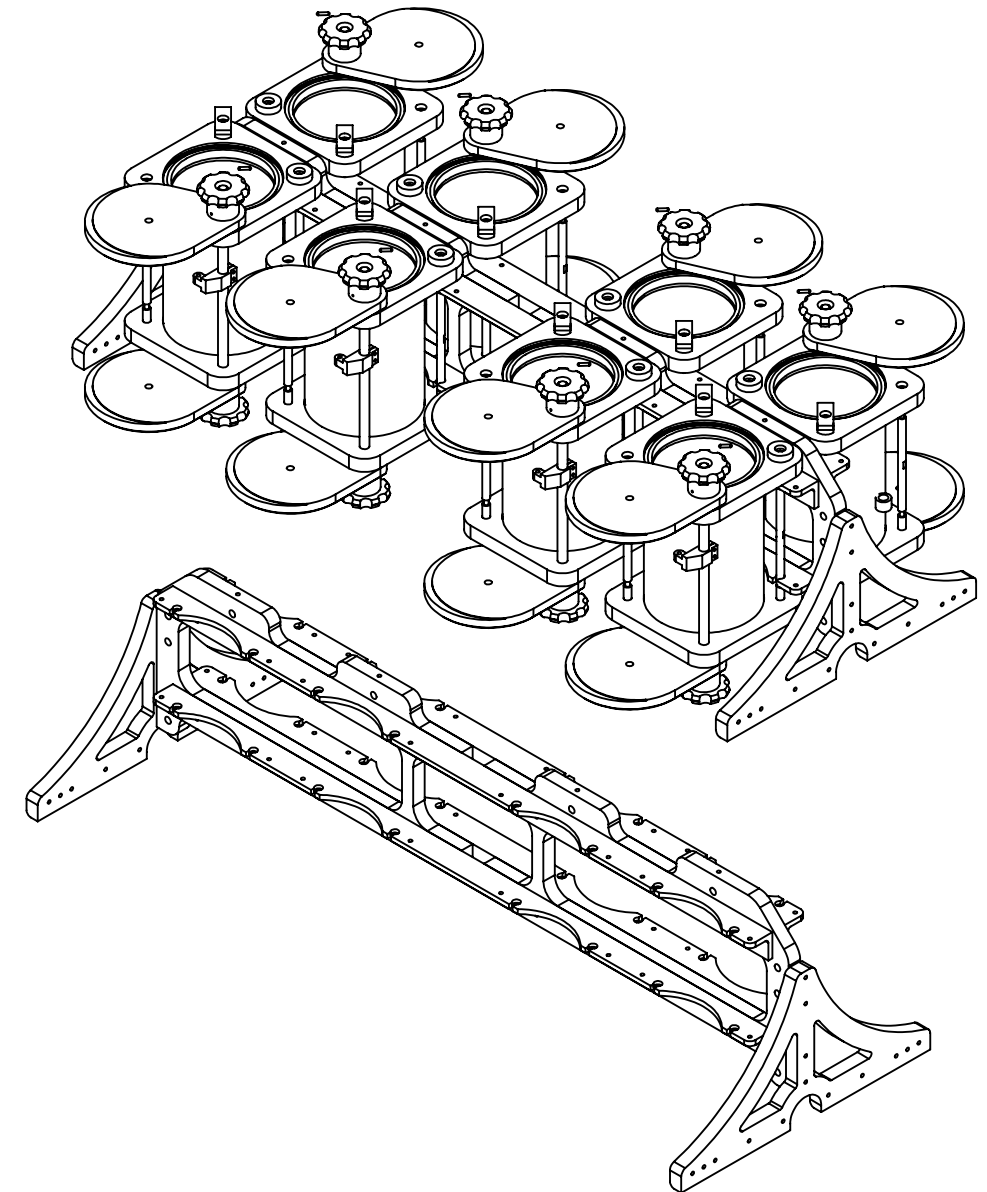
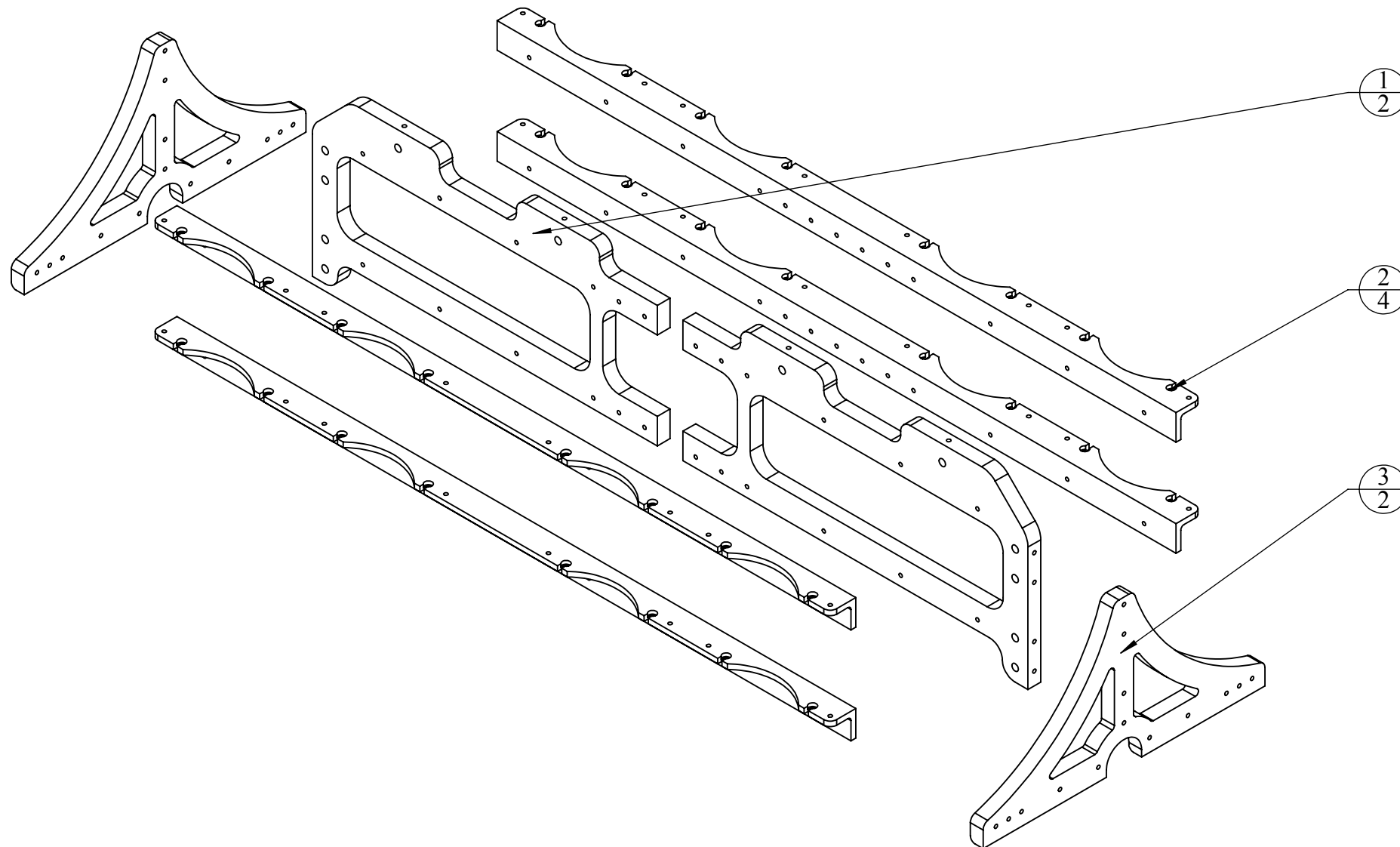




ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	MATERIAL
1	2	uhmw plate	10020194	black UHMW
2	4	D angle mount	10020195	aluminum 6061
3	2	uhmw gusset	10020196	black UHMW

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.003	ANGLES ±1°	DRAWN M. TALKOVIC	15 SEP 08	ENGINEER M. TALKOVIC	15 SEP 08			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED				d tray mount assembly		
Engineer						PROJECT NO. 900729						
NEXT ASSY Description	NEXT ASSY Number					PROJECT TIBURON REPLACEMENT						
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 10020193		REV.
								SCALE 1:12		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

FILE LOCATION: \\Tornado\projectlibrary\900729_Tiburon_Replacement\Drawings\Toolsled\D sampler tray