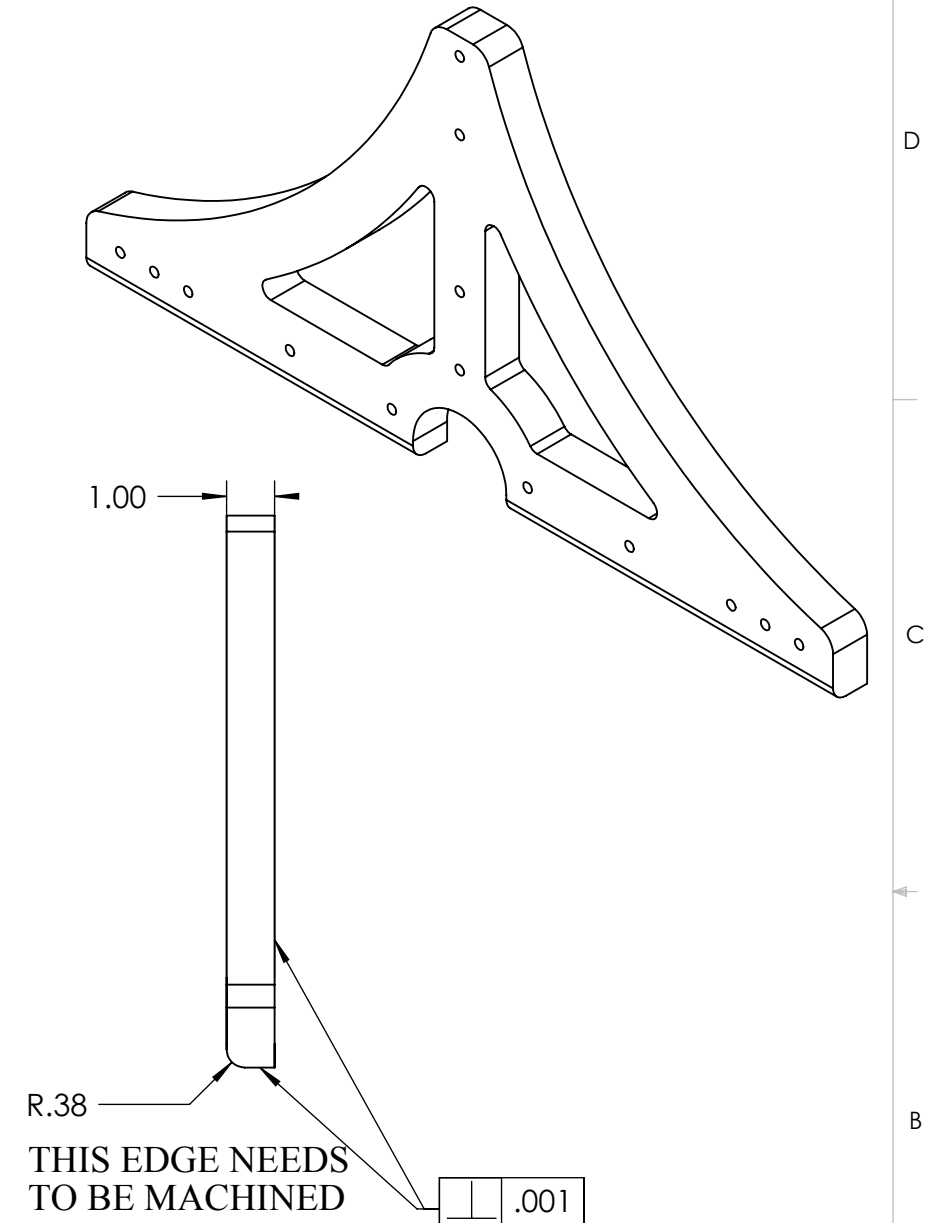
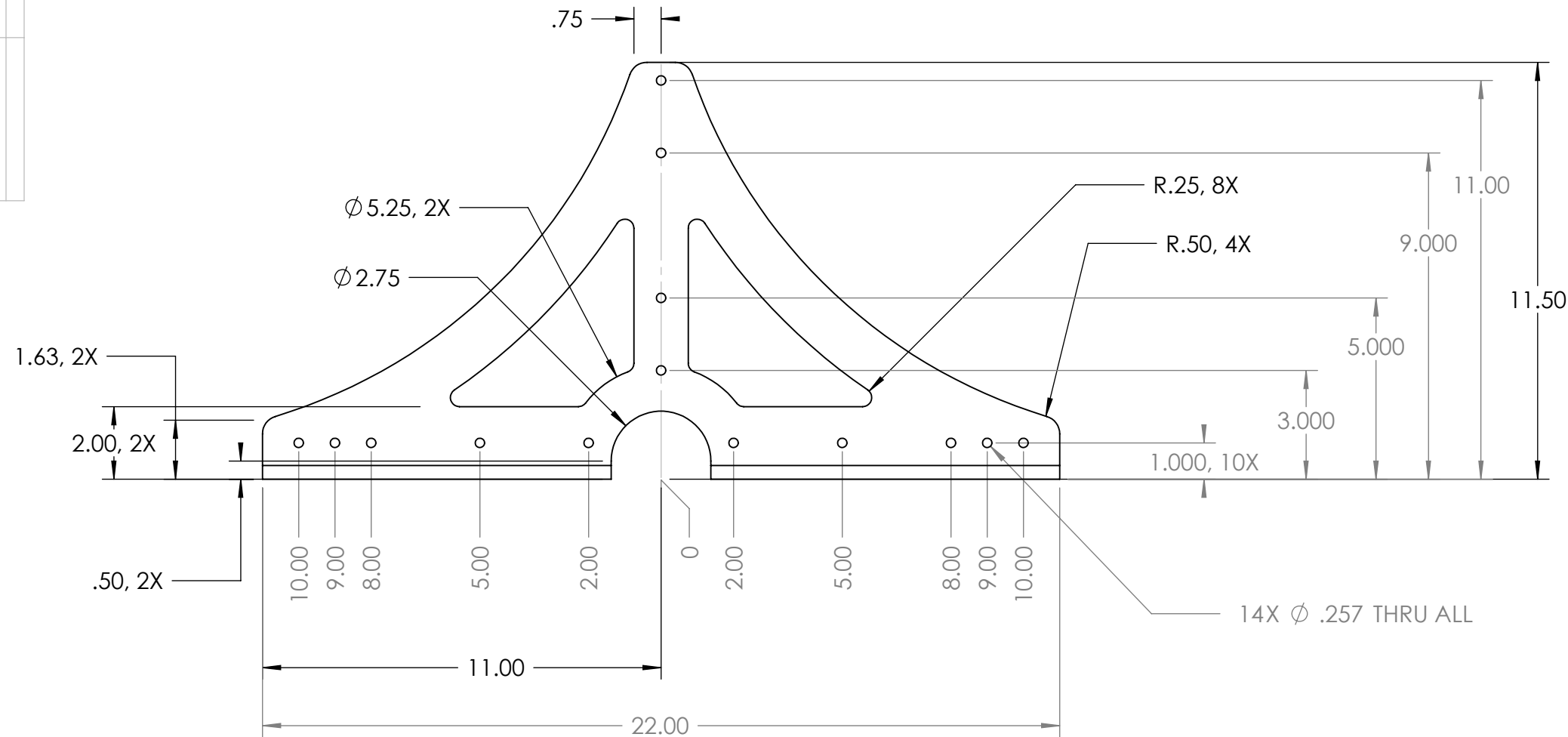


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



MAT'L = BLACK UHMW , QTY = 2

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute					
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN M. TALKOVIC	15 SEP 08	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 						
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER M. TALKOVIC	15 SEP 08							
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED								
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.												
		4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.	900729	uhmw gusset						
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT	TIBURON REPLACEMENT	SIZE B		DWG. NO.		10020196		REV.
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.						SCALE		1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1
Application		DO NOT SCALE DRAWING				WEIGHT								

FILE LOCATION: \\Tornado\projectlibrary\900729_Tiburon_Replacement\Drawings\Toolsled\D sampler tray