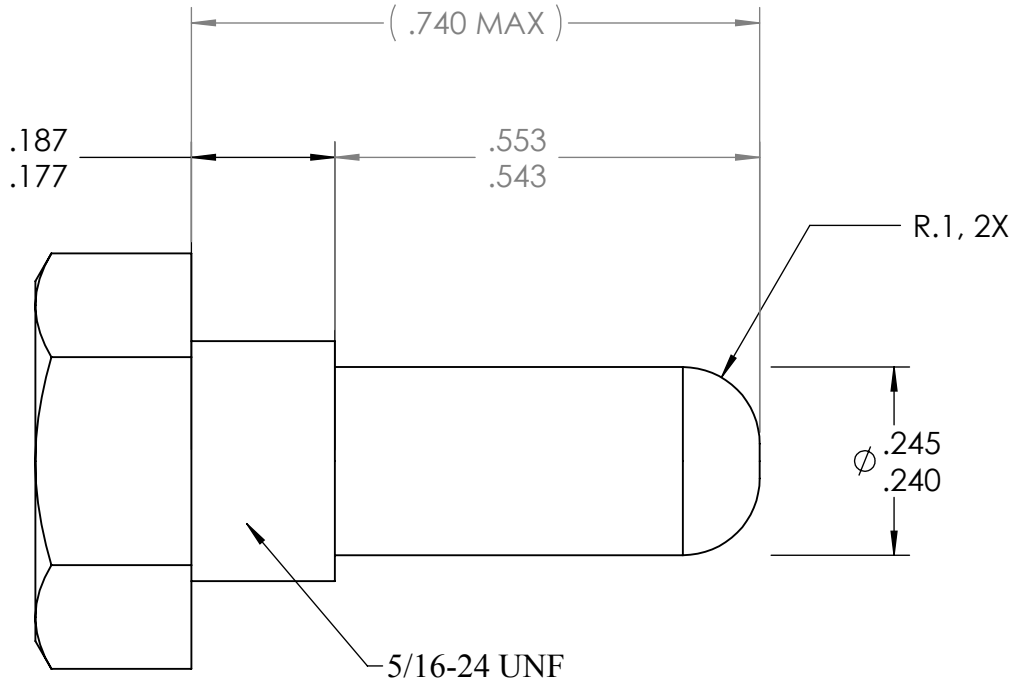
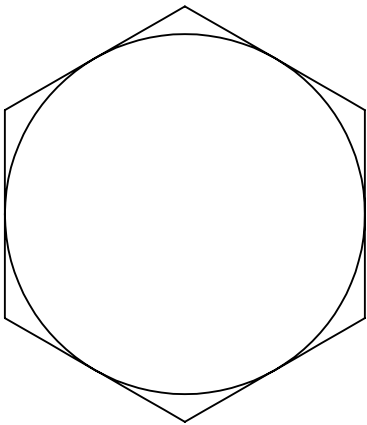


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



MAT'L = SS 5/16-24 x 3/4 HEX HEAD BOLT , QTY = 8

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN M. TALKOVIC	15 SEP 08		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER M. TALKOVIC	15 SEP 08		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900729			
		PROJECT TIB. REPL.							
Application		DO NOT SCALE DRAWING				WEIGHT			
		SIZE B		DWG. NO. 10020246		REV.			
		SCALE 4:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1			

FILE LOCATION: \\Tornado\projectlibrary\900729_Tiburon_Replacement\Drawings\Toolsled parts\ D sampler