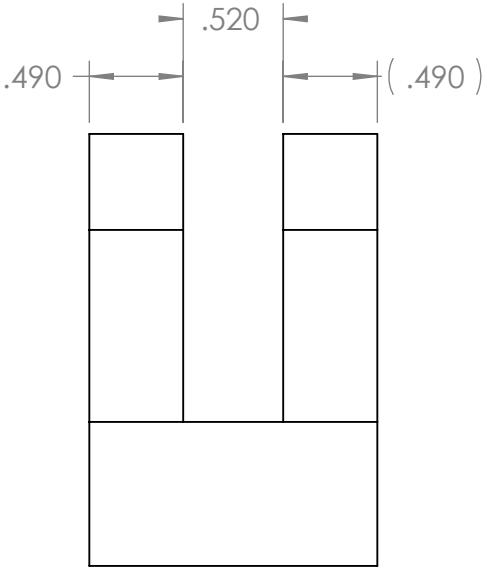
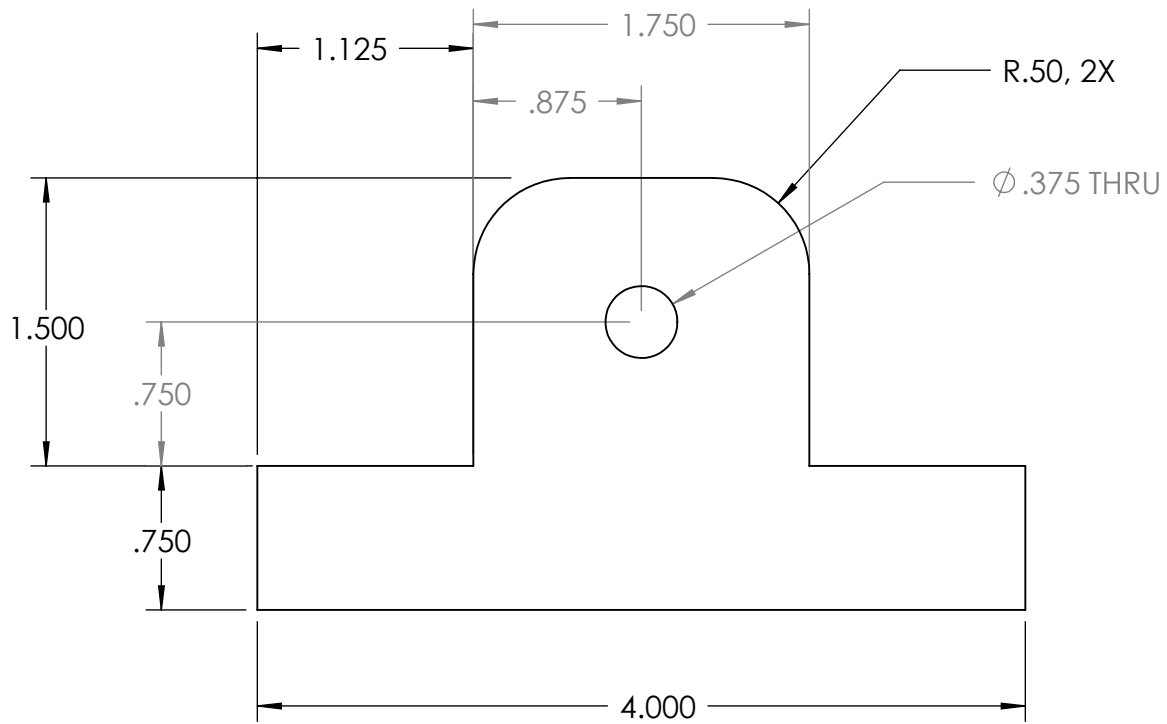
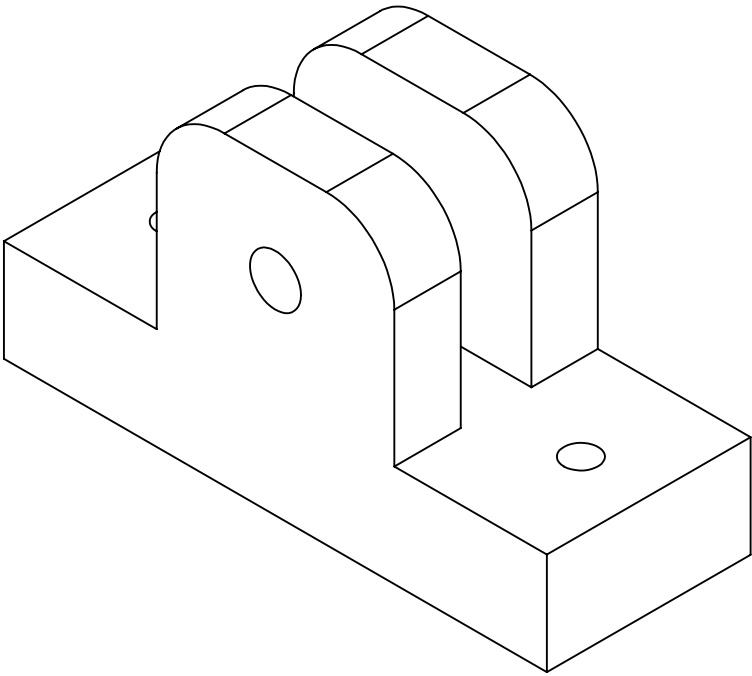
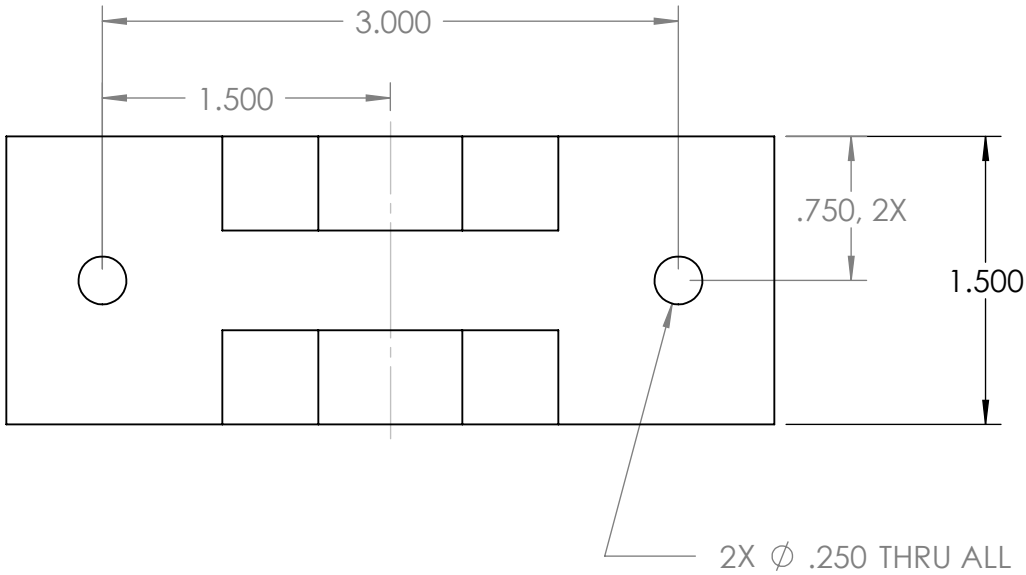


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



MAT'L = BLACK UHMW , QTY = 2

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  porch clamp- top		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN M. TALKOVIC	15 SEP 08	ENGINEER M. TALKOVIC	15 SEP 08				
Shop Foreman		1. DIMENSIONS ARE IN INCHES				CHECKED							
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO. 900729							
NEXT ASSY Description		NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT TIBURON REPLACEMENT					
		4. MACHINED FILLET RADII .0150-.030.											
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005											
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.											
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B			DWG. NO. 10020260		REV.
								SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	

FILE LOCATION: \\Tornado\projectlibrary\900729_Tiburon_Replacement\Drawings\Toolsled\porch