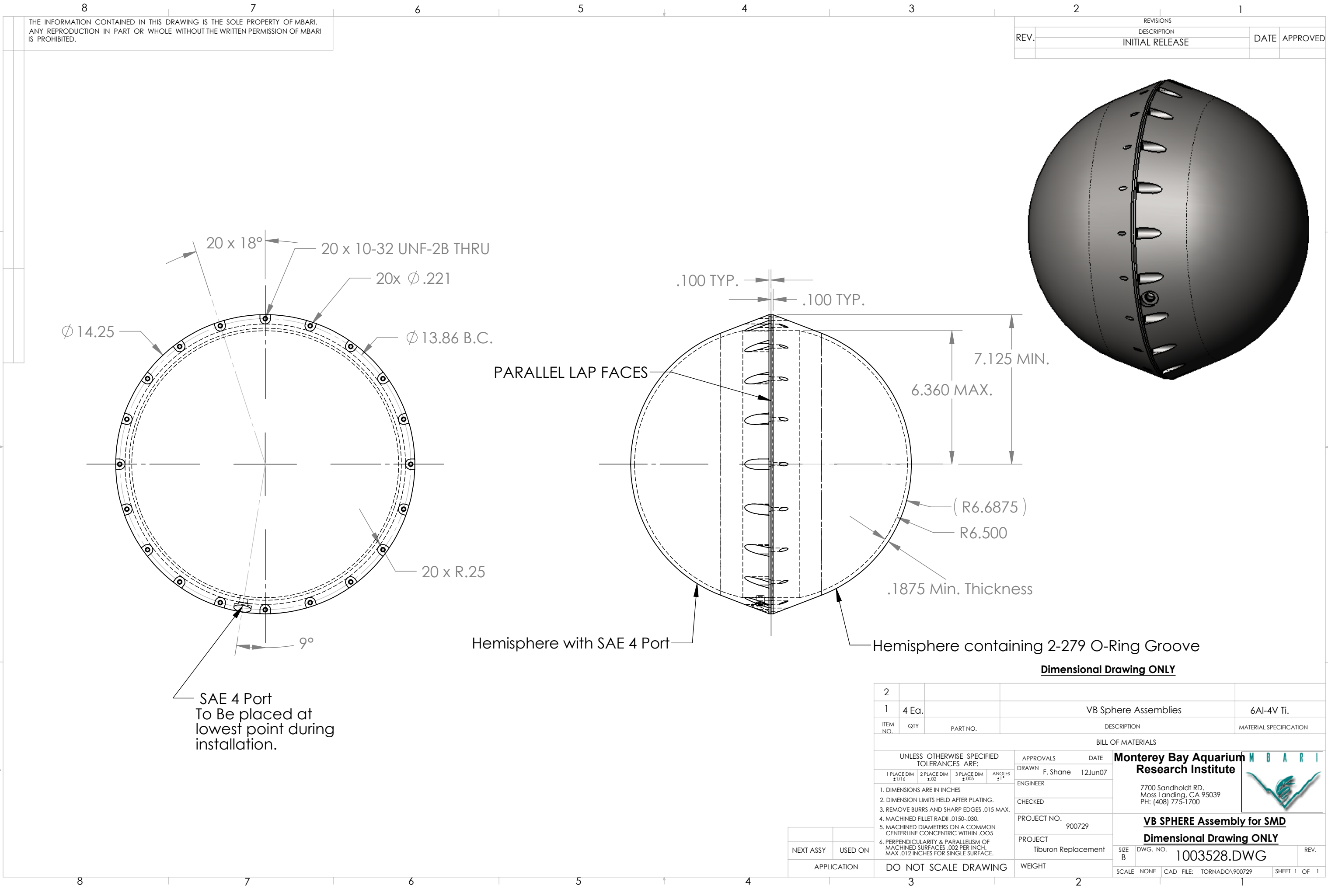
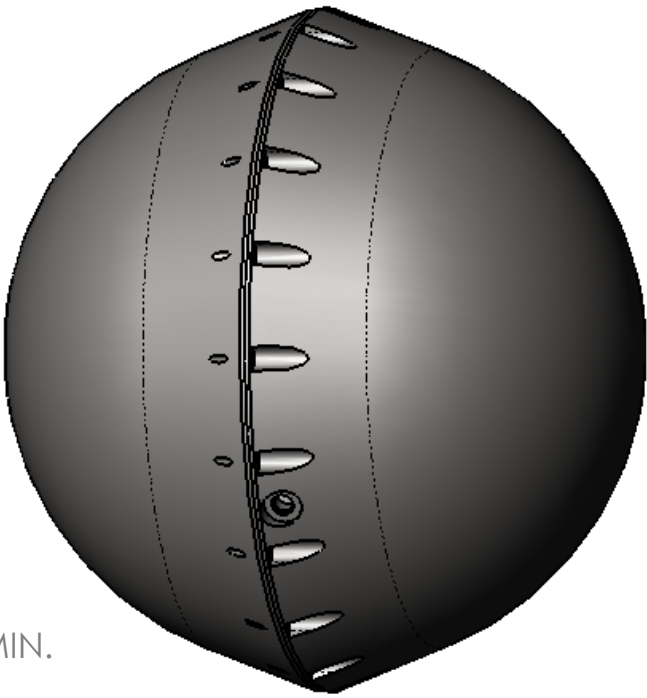




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Dimensional Drawing ONLY

2					
1	4 Ea.			VB Sphere Assemblies	6Al-4V Ti.
ITEM NO.	QTY	PART NO.		DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN F. Shane	12Jun07	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER		
			CHECKED		
			PROJECT NO.	900729	VB SPHERE Assembly for SMD Dimensional Drawing ONLY
			PROJECT	Tiburon Replacement	
			WEIGHT		
NEXT ASSY USED ON APPLICATION			DO NOT SCALE DRAWING		SIZE B DWG. NO. 1003528.DWG
					SCALE NONE CAD FILE: TORNADO\900729 SHEET 1 OF 1