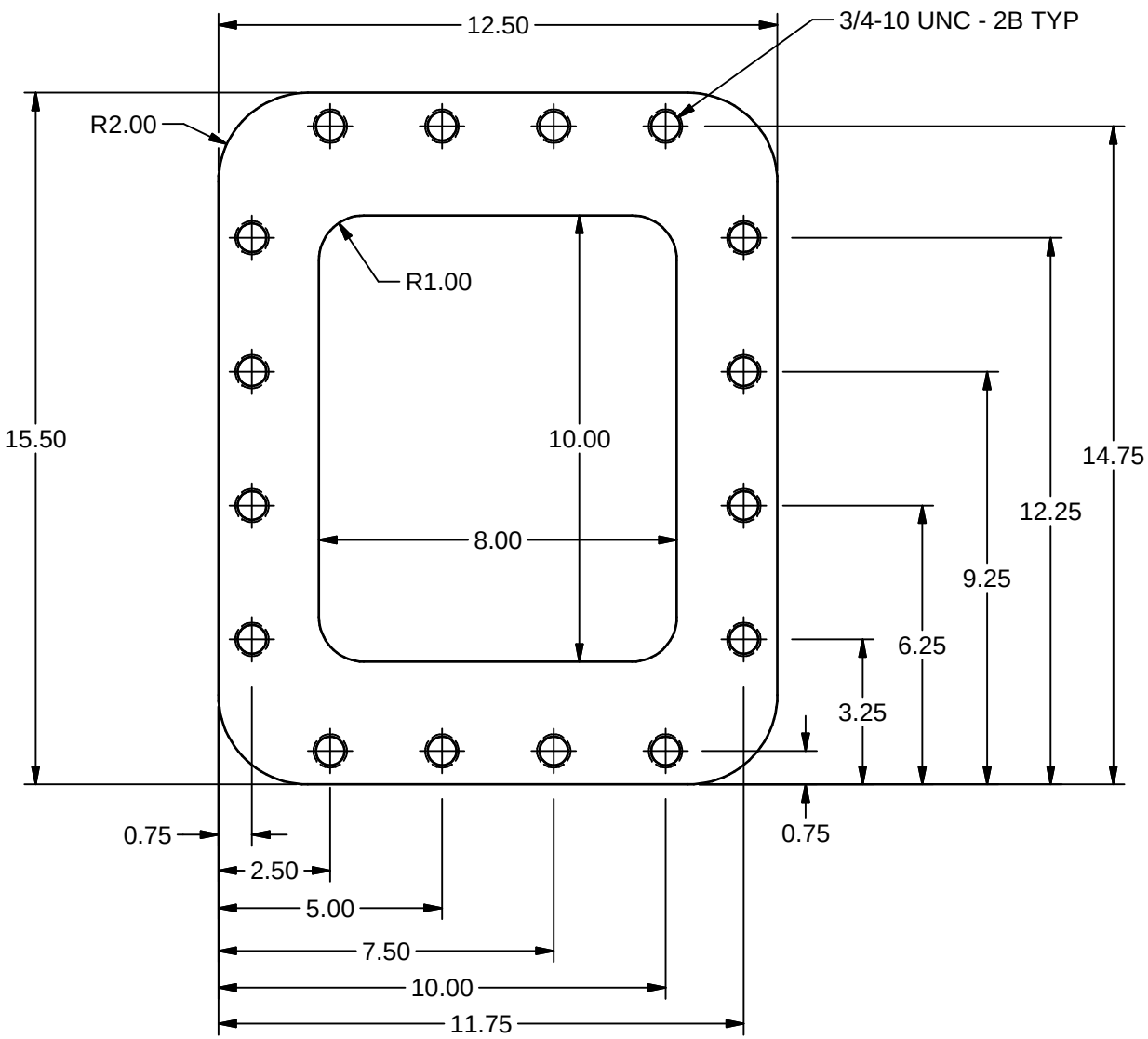
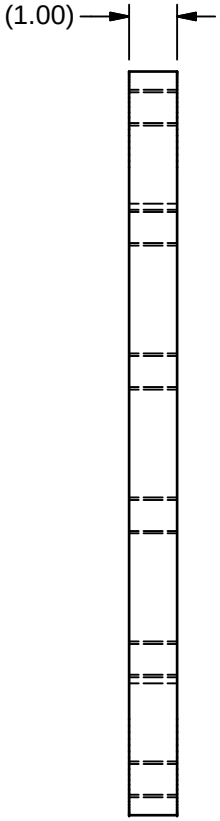
61067





MATERIAL: 1" THK A-514 STEEL
TENSILE STRENGTH = 110,000 PSI
YIELD STRENGTH = 100,000 PSI

INCH

TOLERANCE CHART (UNLESS OTHERWISE SPECIFIED) FOR MACHINED DIMENSIONS DIMENSIONS ARE IN INCHES	THIRD ANGLE PROJECTION	SIM. TO -	REV.	DATE	DESCRIPTION	BY	CHK
ANGULAR: X = ±2°, X.X = ±0.5°, X.XX = ±0.33°	MACHINED: X.X = ±0.1", X.XX = ±0.03", X.XXX = ±0.005"	CRITICAL DESIGNATION	S/N: 2159		SUB ASSY / QUA. / MODEL: 1 / TK22-25		Allied Systems COMPANY
			MATERIAL				
			SIZE 1" x 12.5 x 15.5		TITLE FLANGE, BOOM END		
			SPEC A514				
			CODE RM 45100018				
			EST. GROSS WT. - N/A		BY JMD	SCALE 1=4	DWG NO 61067
			EST. PIECE WT. 30#		CHK NB	DATE 2/4/2009	SHEET 1 OF 1
			TEMPLATE BY				REV. -