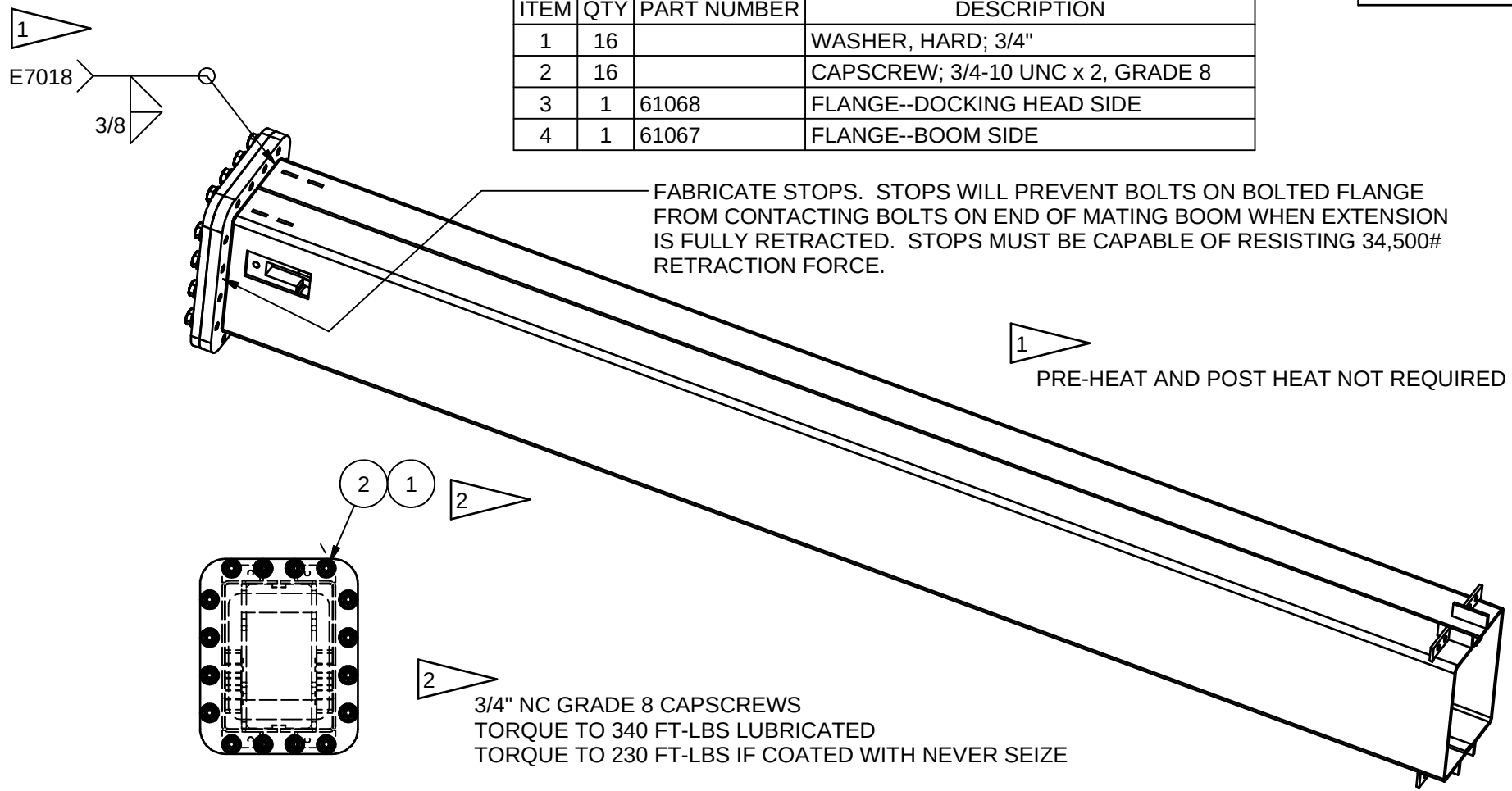
BILL OF MATERIAL			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	16		WASHER, HARD; 3/4"
2	16		CAPSCREW; 3/4-10 UNC x 2, GRADE 8
3	1	61068	FLANGE--DOCKING HEAD SIDE
4	1	61067	FLANGE--BOOM SIDE



INCH

TOLERANCE CHART
(UNLESS OTHERWISE SPECIFIED)
FOR MACHINED DIMENSIONS
DIMENSIONS ARE IN INCHES

THIRD ANGLE PROJECTION

ANGULAR	MACHINED
X = ±2°	X.X = ±0.1"
X.X = ±0.5°	X.XX = ±0.03"
X.XX = ±0.33°	X.XXX = ±0.005"

SIM. TO -	REV.	DATE	DESCRIPTION	BY	CHK

CRITICAL DESIGNATION	S/N: 2159	SUB ASSY	QUA.	MODEL
	MATERIAL		1	TK 22-25
			0	

Allied Systems COMPANY

SIZE
SPEC
CODE RM
EST. GROSS WT. - N/A
EST. PIECE WT.
TEMPLATE BY

TITLE
BOOM TIP REWORK

BY	JMD	SCALE	0.08:1	DWG NO	SHEET	REV.
CHK	NB	DATE	2/4/2009		1 OF 1	-