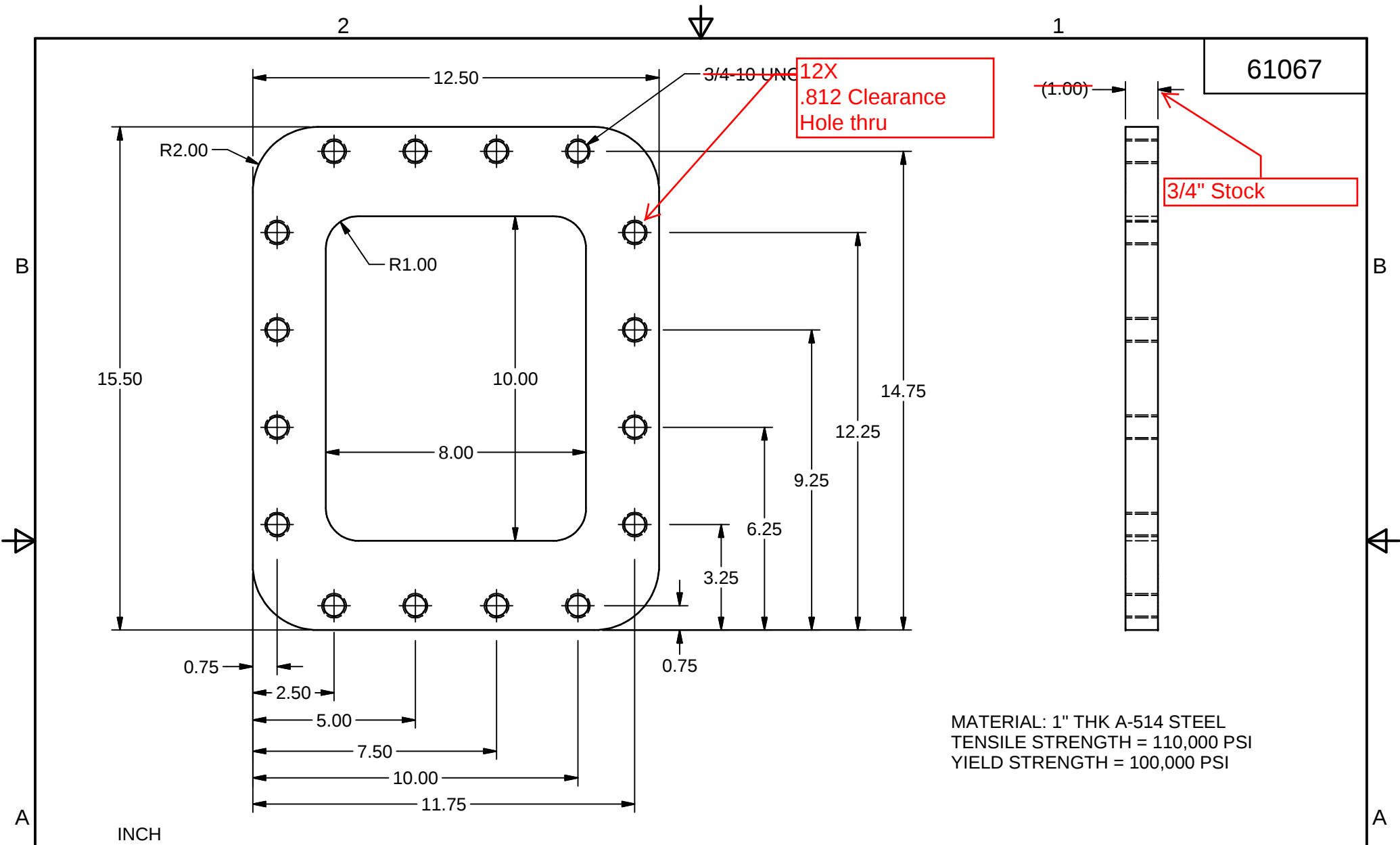
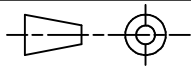
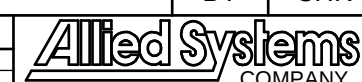




MATERIAL: 1" THK A-514 STEEL
TENSILE STRENGTH = 110,000 PSI
YIELD STRENGTH = 100,000 PSI

TOLERANCE CHART (UNLESS OTHERWISE SPECIFIED) FOR MACHINED DIMENSIONS DIMENSIONS ARE IN INCHES			 THIRD ANGLE PROJECTION		SIM. TO -		REV.	DATE	DESCRIPTION				BY	CHK
ANGULAR MACHINED X = ±2° X.X = ±0.5° X.XX = ±0.33° X.X = ±0.1" X.XX = ±0.03" X.XXX = ±0.005"			CRITICAL DESIGNATION	S/N: 2159	SUB ASSY				QUA.	MODEL				
														MATERIAL
					SIZE 1" x 12.5 x 15.5	0	TITLE							
								SPEC A514	FLANGE, BOOM END					
										CODE RM 45100018	BY	JMD	SCALE	1=4
EST. GROSS WT. - N/A	61067													
		EST. PIECE WT. 30#	DATE	2/4/2009										
TEMPLATE BY	CHK				NB	DATE	2/4/2009	1 OF 1	-					