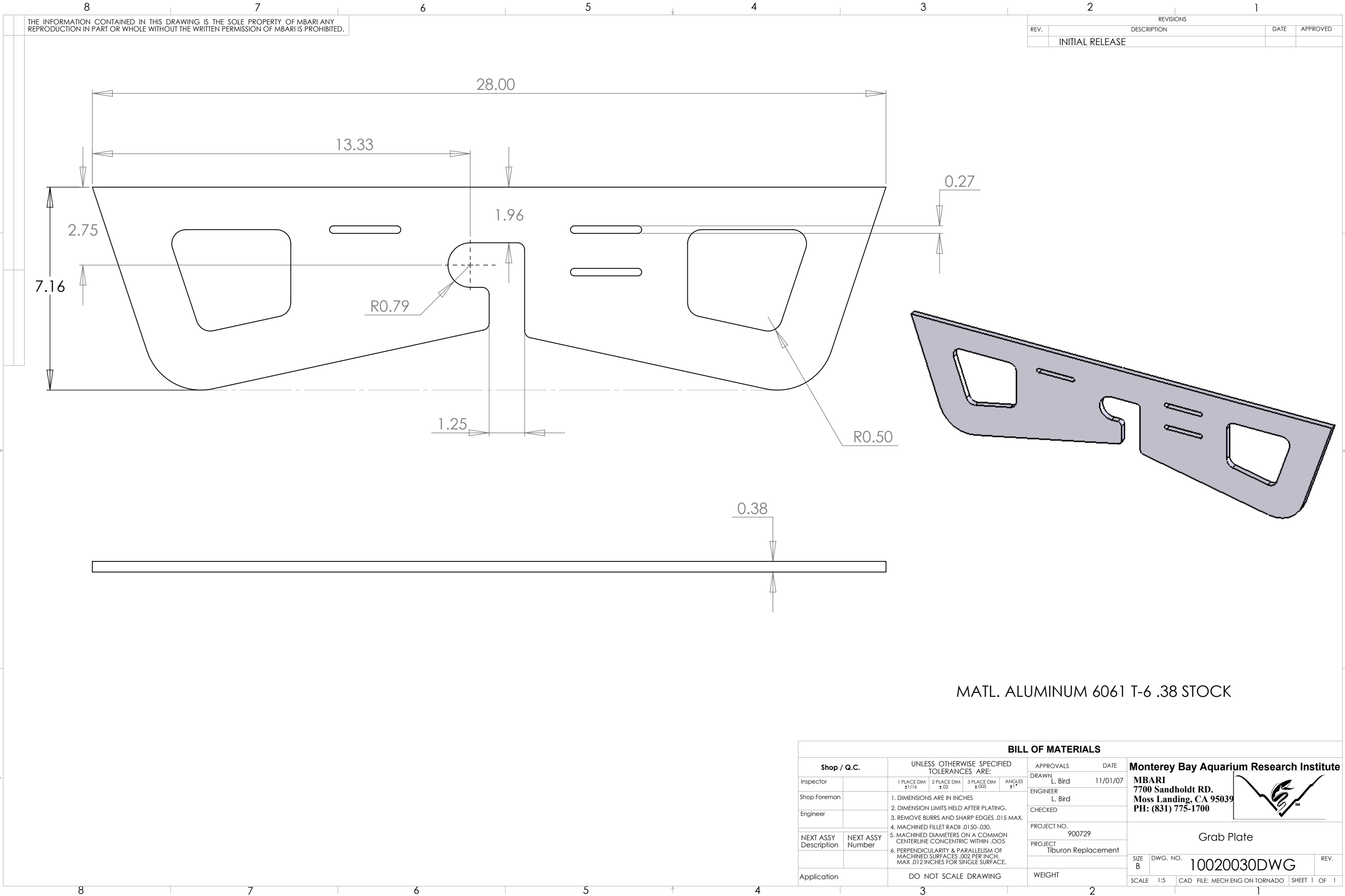




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

MATL. ALUMINUM 6061 T-6 .38 STOCK

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN L. Bird	11/01/07		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER L. Bird			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900729		Grab Plate	
						PROJECT Tiburon Replacement			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 10020030DWG
								SCALE 1:5	REV.
								CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1