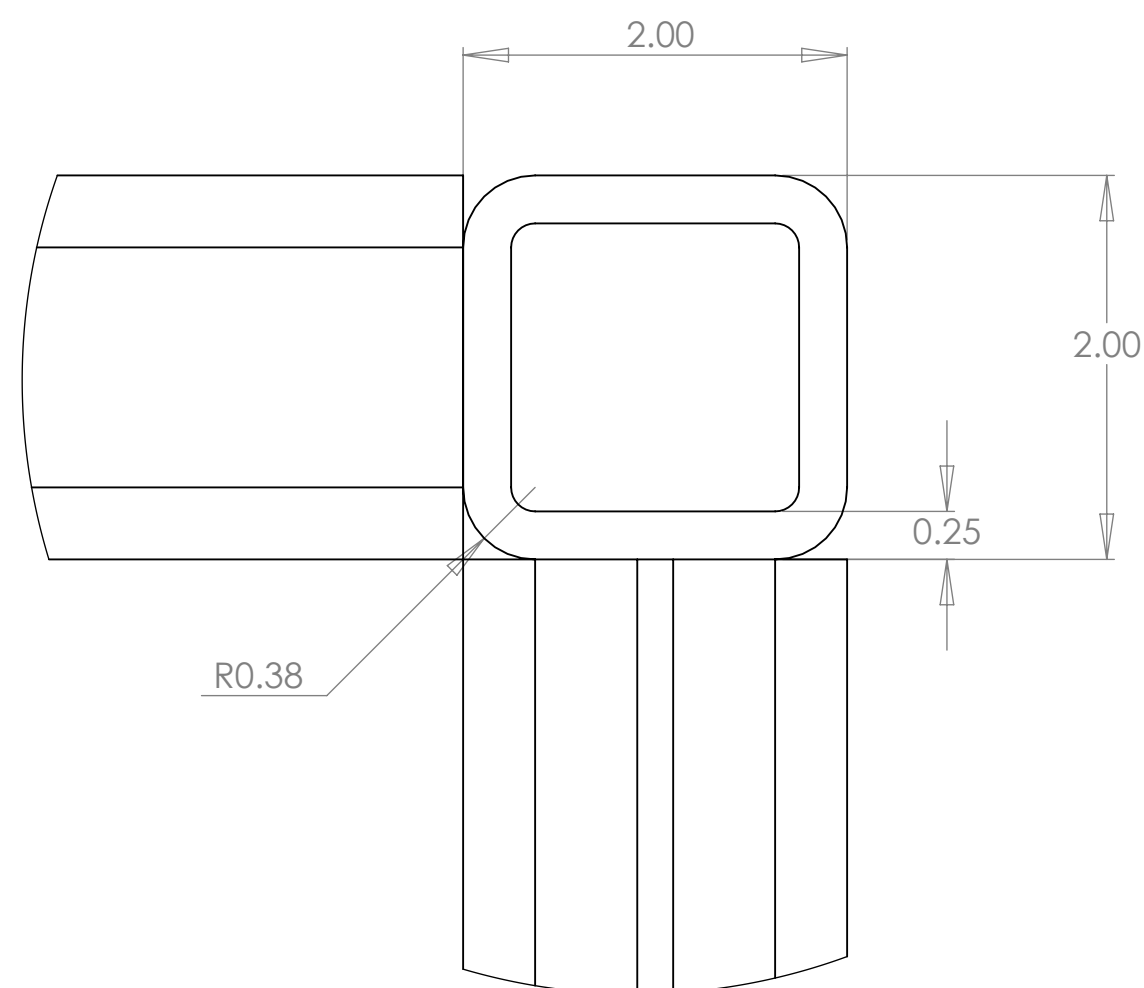
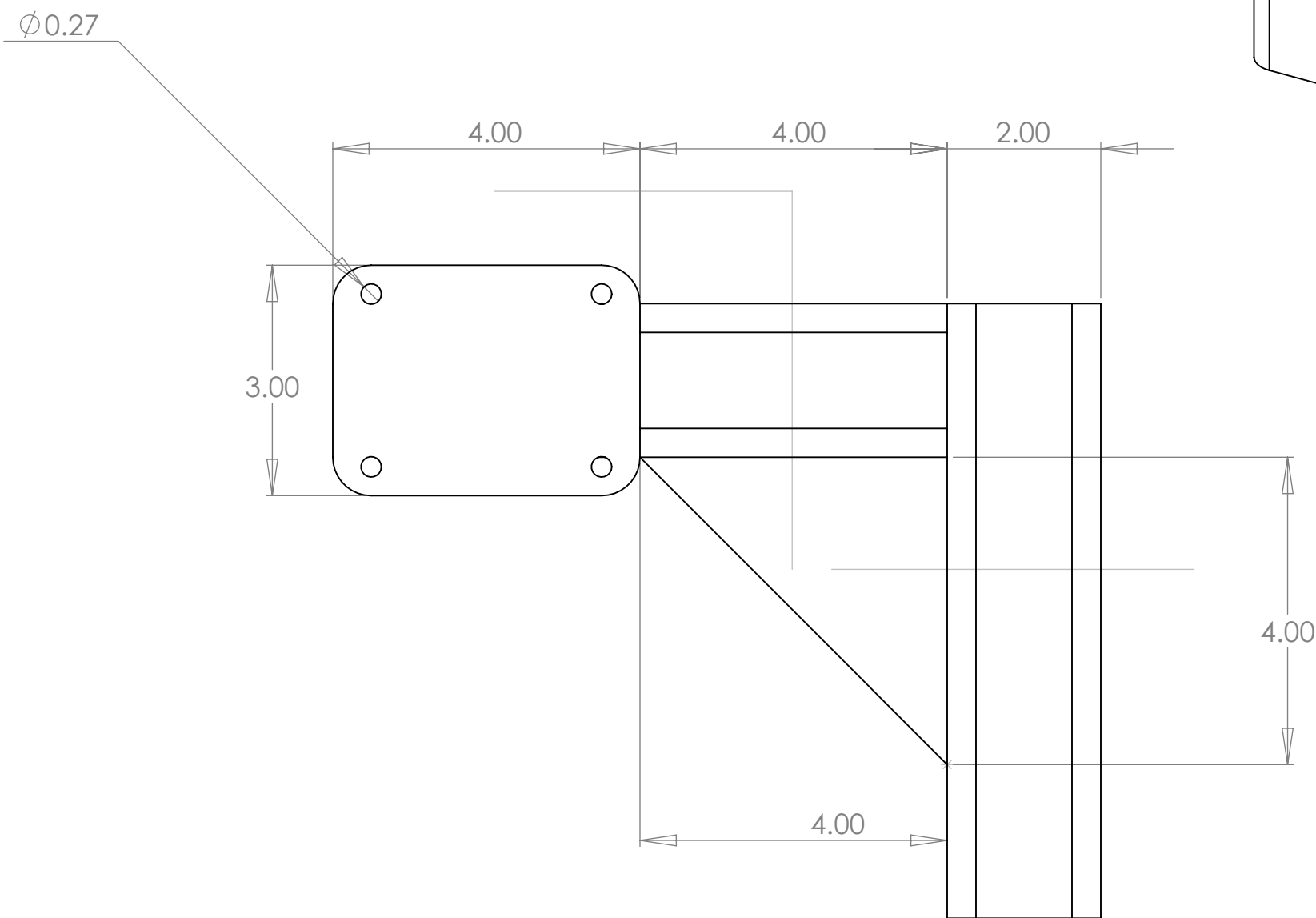
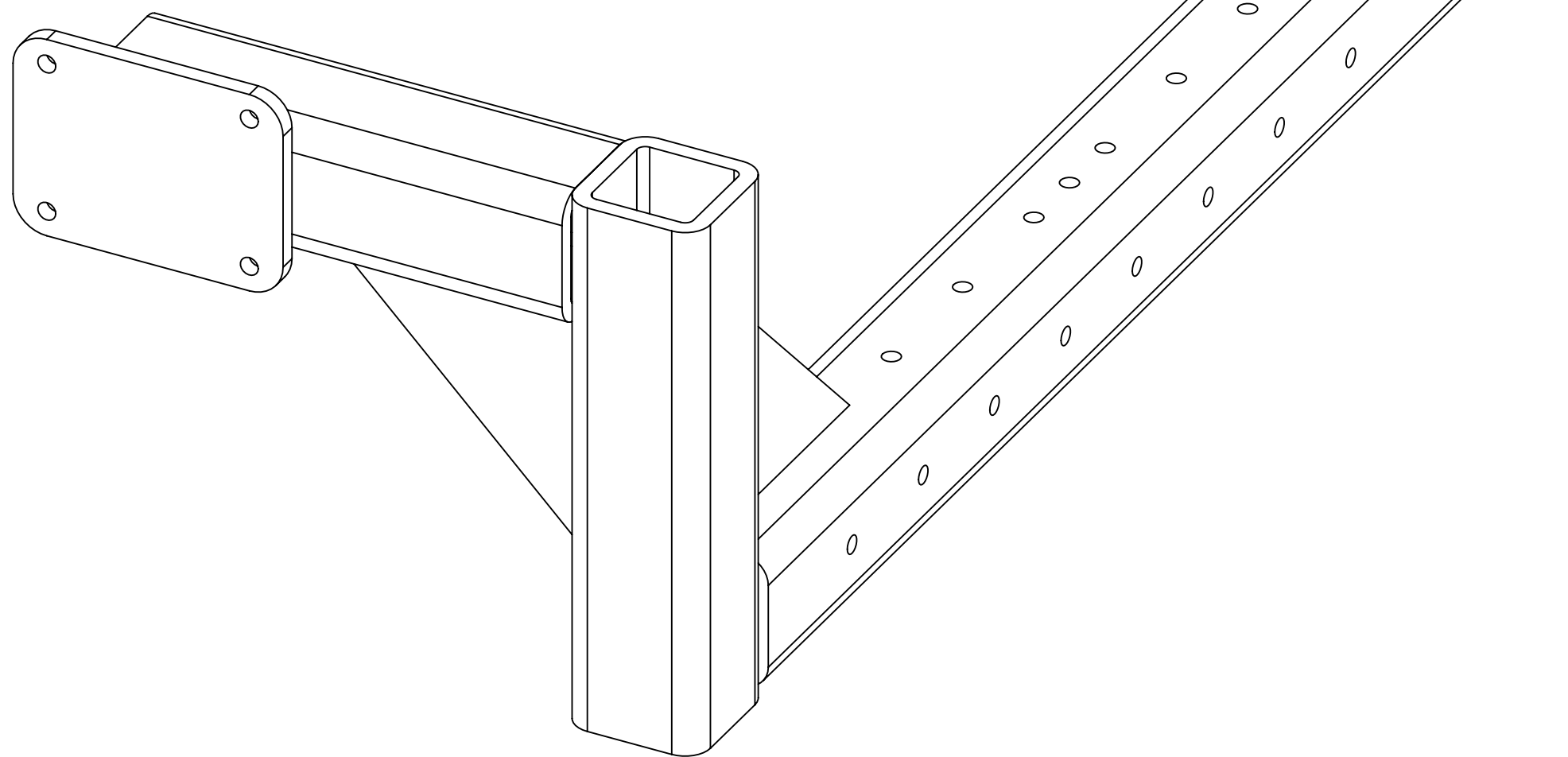




DETAIL D
SCALE 1 : 1



- NOTES:
1. All material aluminum 6061 T-6 or equivalent
 2. All welds GTAW
 3. All welds fillets and butts 1/4"
 4. Filler material will be Rockmount Neptune TIG, 3/32" dia.

Shop / Q.C.		BILL OF MATERIALS						Monteary Bay Aquarium Research Institute			
Inspector		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE						
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LINES HELD AFTER FILING. 3. BENDS, BUMPS AND SHARP EDGES TO BE ROUNDED. 4. MATCHED FLUET RADIUS .0150-0.00.		DRAWN BY ENGINEER	08/10/07	MBARI 790 Sandholdt RD. Miles Landing, CA 95039 PH: (831) 775-1700					
Engineer		5. MACHINED PERIMETER ON A COMMON CHINESE CONCENTRIC WITHIN .003 6. PREDOMINANTLY A PARALLELISM OF APPLICATIONS TO THE SURFACE OF THE PART DO NOT EXCEED FOR SINGLE SURFACE		CHECKED							
NEXT ASY Description	NEXT ASY Number	PROJECT NO.				900403		HDTV HANGER			
		PROJECT				Tiburon Upgrade		SIZE D		DWG. NO. 1005623DWG	
		WEIGHT						SCALE		CAD FILE: BANNAE\CAVROHE	
										SHEET 1 OF 1	

NOTES: (CONT. FROM TITLE BLOCK)