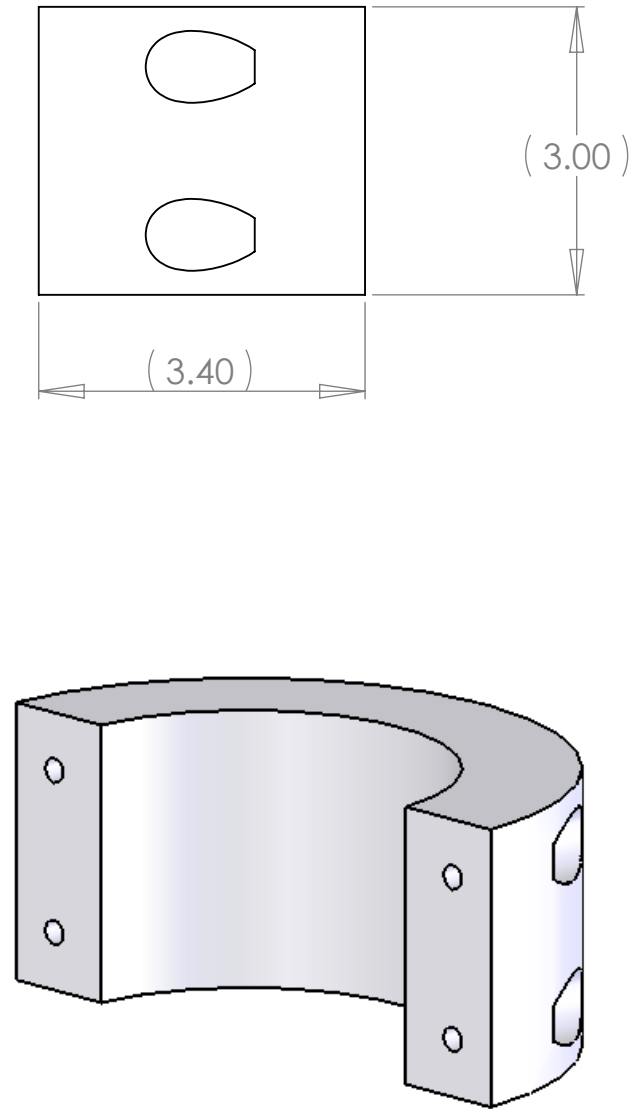
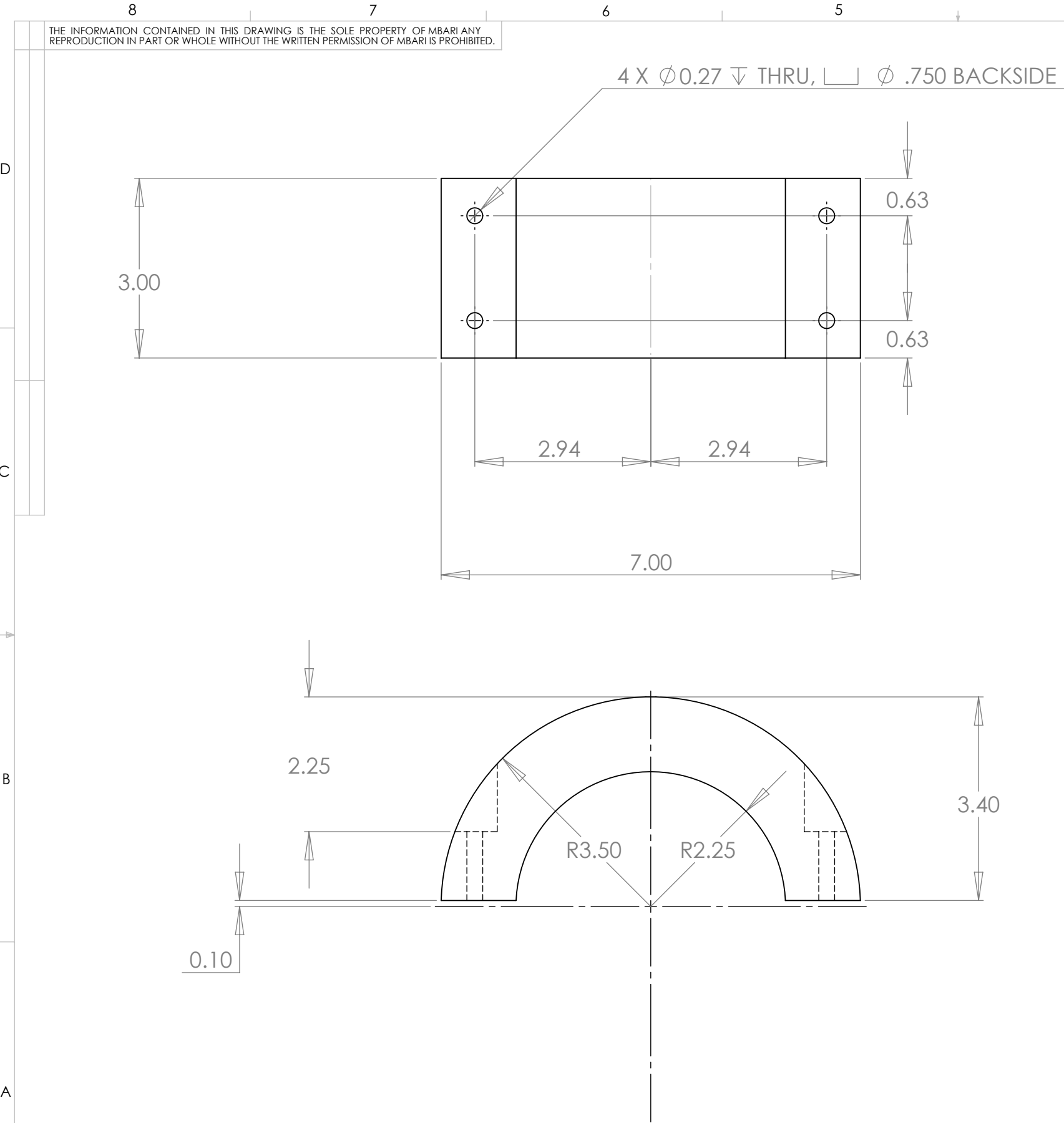




MATL. ACETAL COPOLYMER (BLACK)

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN L. Bird	10/26/07		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER L.Bird			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900729			
Application						PROJECT Tiburon Replacement			
		DO NOT SCALE DRAWING				WEIGHT		SONAR MOUNT TOP	
						SIZE B	DWG. NO. 10020011DWG	REV.	
						SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1

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