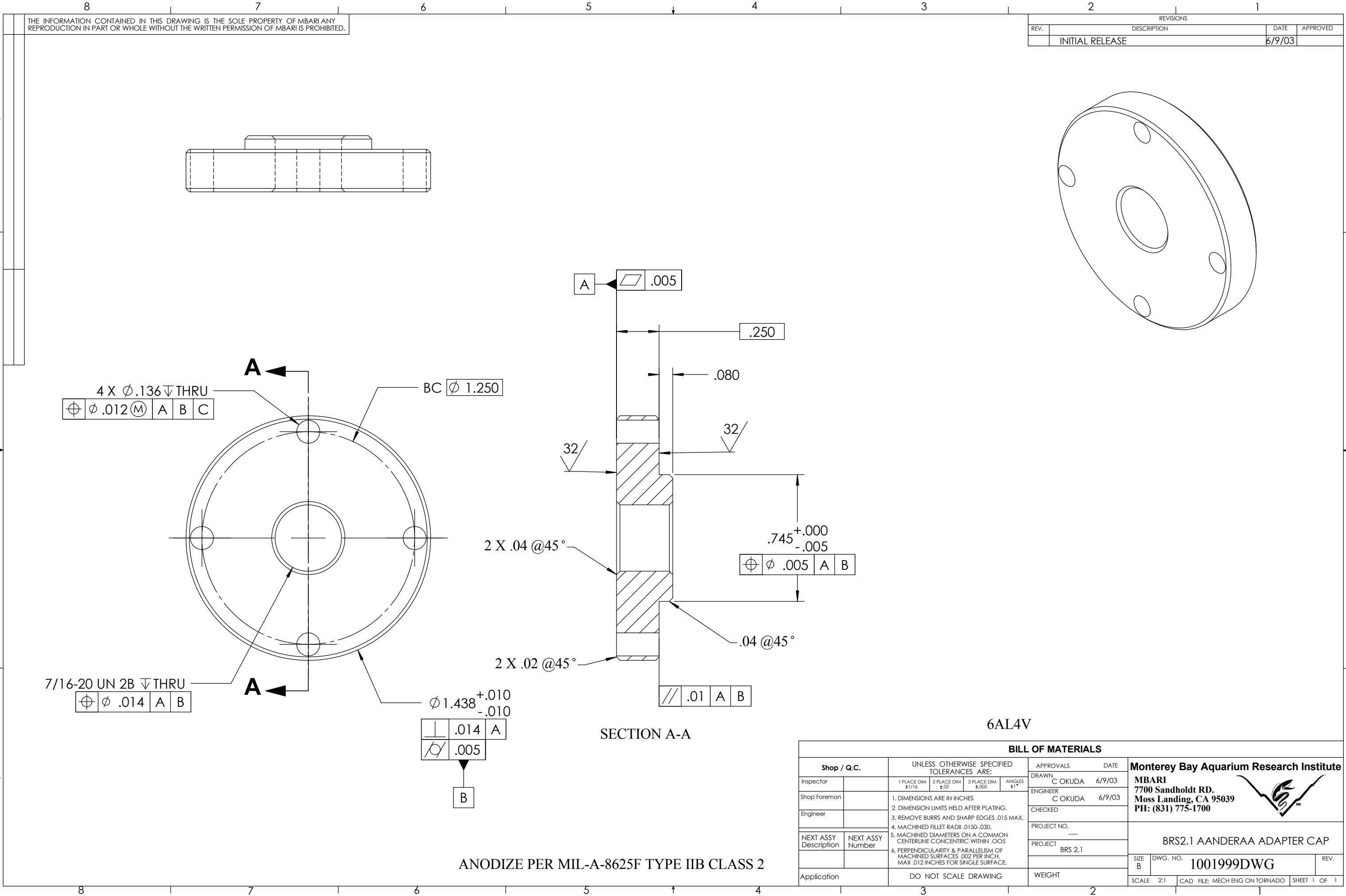
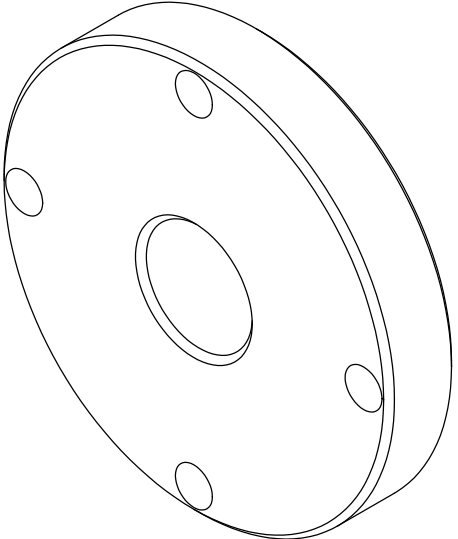




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/9/03	



4 X ϕ .136 ∇ THRU
 $\oplus$ ϕ .012 (M) A B C

BC ϕ 1.250

7/16-20 UN 2B ∇ THRU
 $\oplus$ ϕ .014 A B

ϕ 1.438 $^{+.010}_{-.010}$
 $\perp$.014 A
 ϕ .005
B

A ∇ .005
.250
.080
32/
32/
 $^{+.000}_{-.005}$
 ϕ .005 A B
.04 @45°
2 X .04 @45°
2 X .02 @45°
/// .01 A B

SECTION A-A

6AL4V

ANODIZE PER MIL-A-8625F TYPE IIB CLASS 2

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	C OKUDA	6/9/03	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	6/9/03	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	----		
						PROJECT	BRS 2.1		
Application		DO NOT SCALE DRAWING				WEIGHT			
		SCALE 2:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1			

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Moss Landing, CA 95039
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BRS2.1 AANDERAA ADAPTER CAP

SIZE B DWG. NO. 1001999DWG REV.