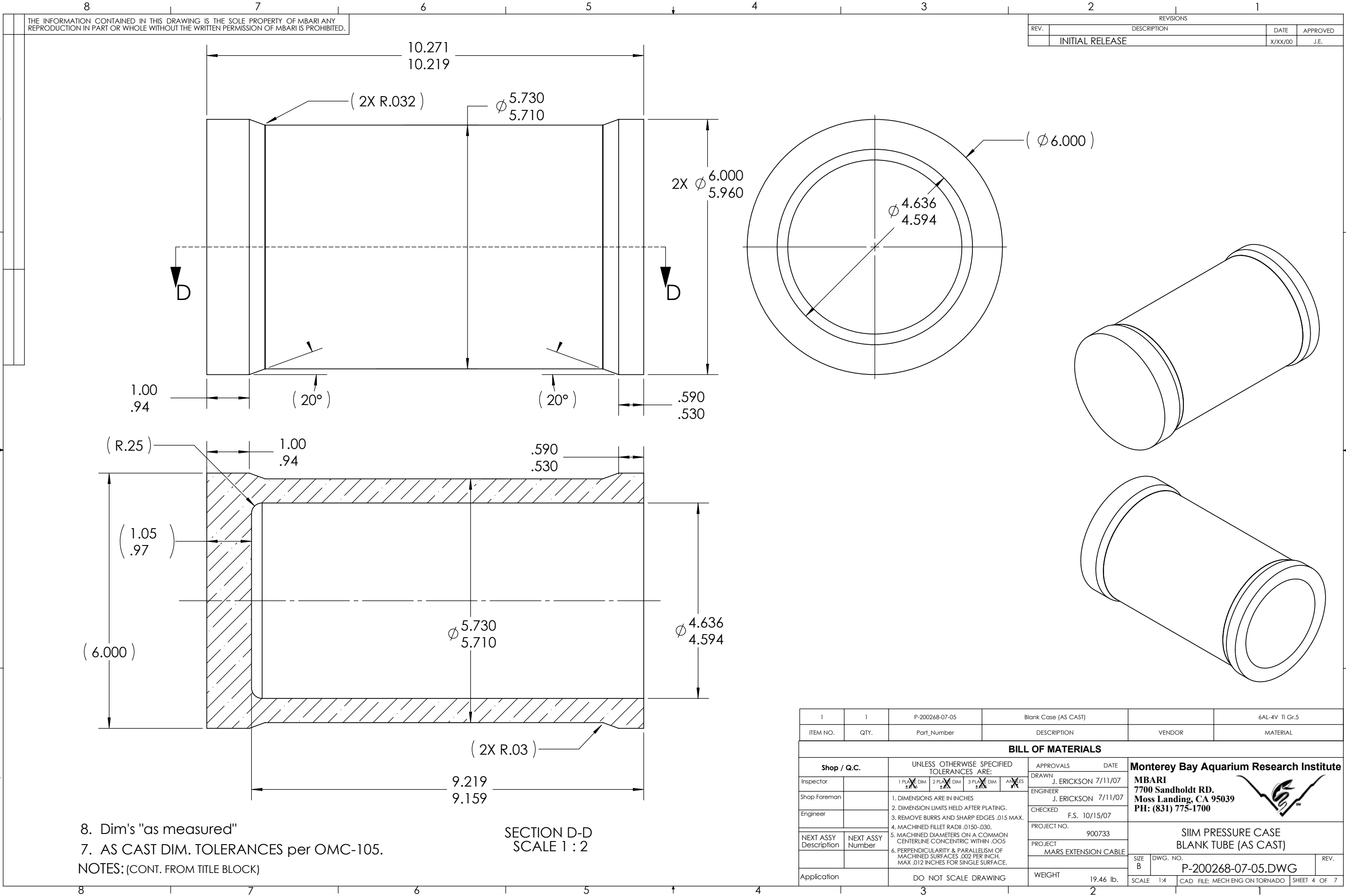




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

8. Dim's "as measured"
7. AS CAST DIM. TOLERANCES per OMC-105.
NOTES: (CONT. FROM TITLE BLOCK)

SECTION D-D
SCALE 1 : 2

1	1	P-200268-07-05	Blank Case (AS CAST)		6AL-4V Ti Gr.5
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLANE DIM $\pm .005$	2 PLANE DIM $\pm .005$	3 PLANE DIM $\pm .005$	4 ANGLES $\pm .005$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/11/07	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/11/07	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 10/15/07	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900733	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MARS EXTENSION CABLE	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 19.46 lb.	
Application		DO NOT SCALE DRAWING		SCALE 1:4	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 4 OF 7	

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Moss Landing, CA 95039
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SIIM PRESSURE CASE
BLANK TUBE (AS CAST)
SIZE B DWG. NO. P-200268-07-05.DWG
REV.