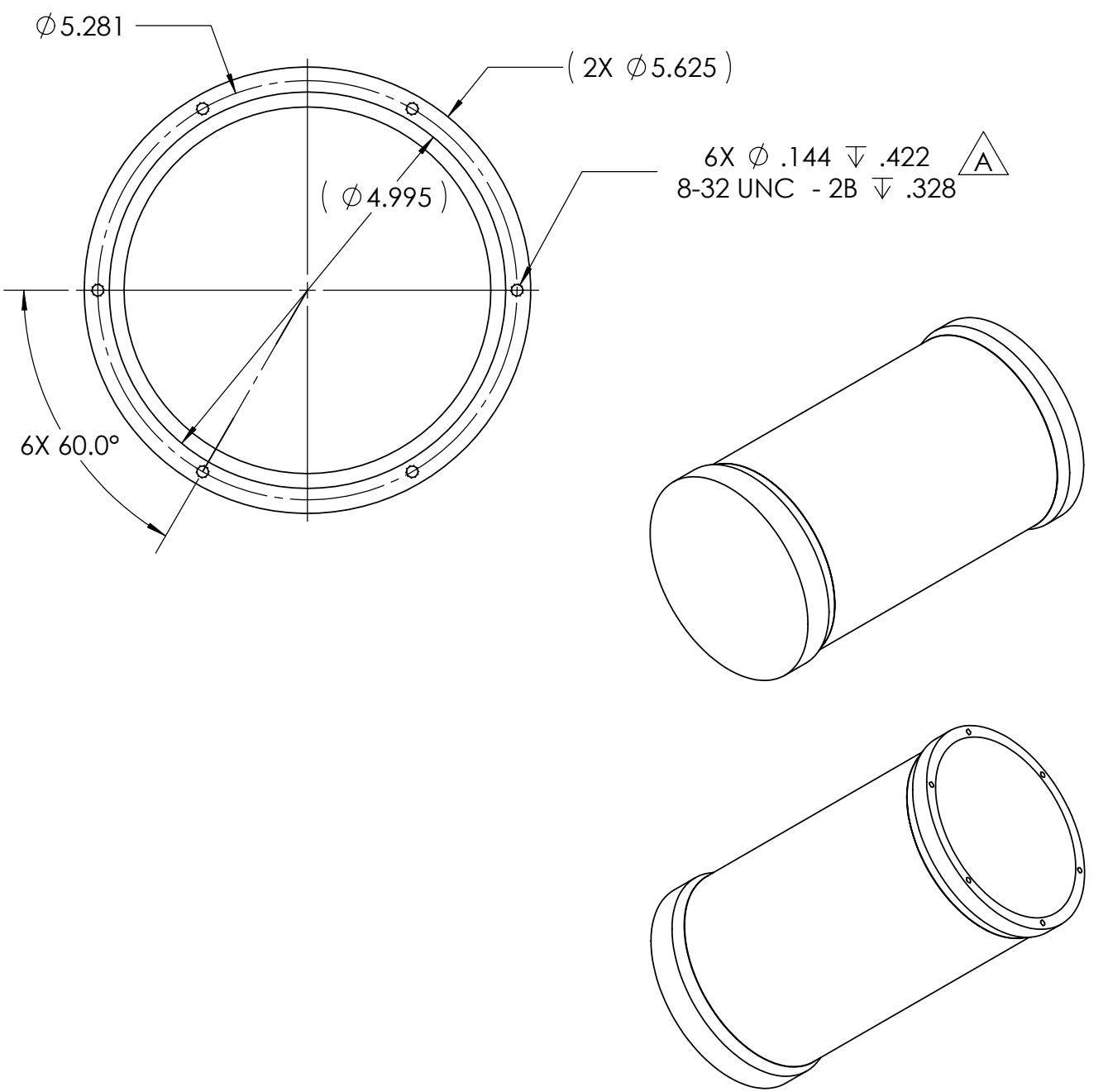
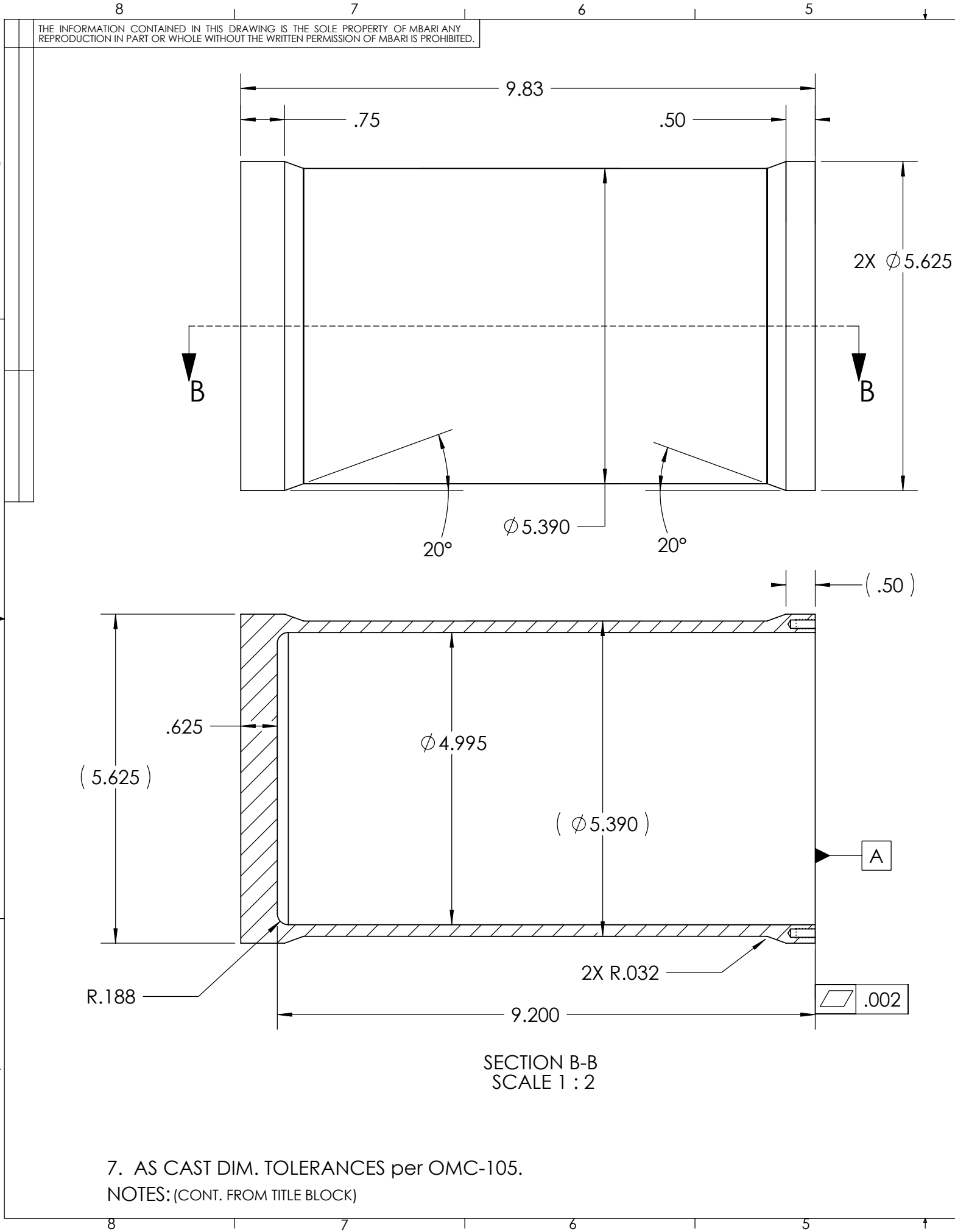




PATTERN - NOT FOR MACHINING.

1	1	P-200268-07-02	Blank Tube Pattern		6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/11/07	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/11/07	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 10/15/07	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900733	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MARS EXTENSION CABLE	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 1.70 lb.	
				SIZE B	DWG. NO. P-200268-07-02.DWG
				SCALE 1:4	REV. A
				CAD FILE: MECH ENG ON TORNADO	SHEET 2 OF 7

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SIIM PRESSURE CASE
BLANK TUBE PATTERN