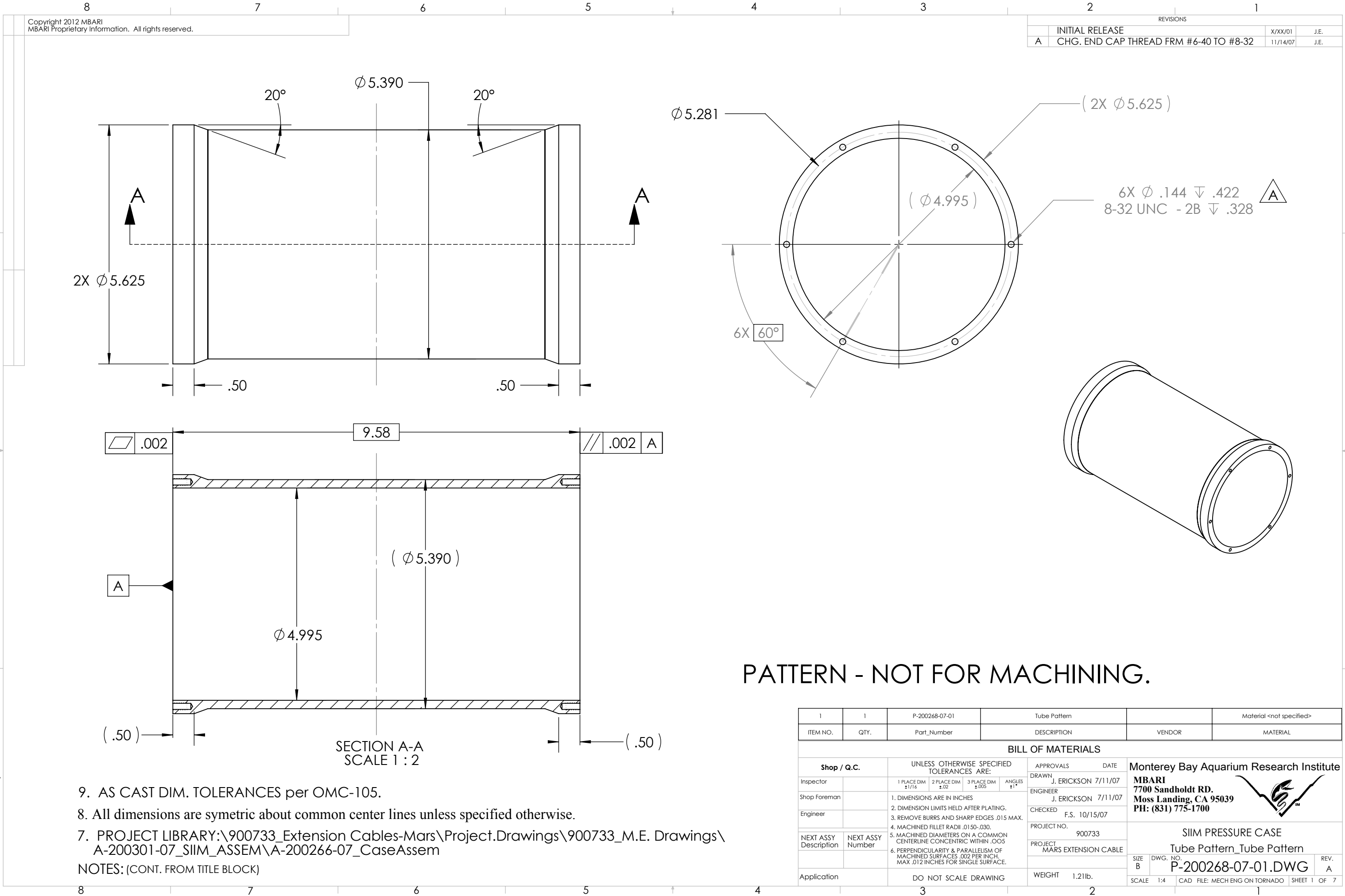
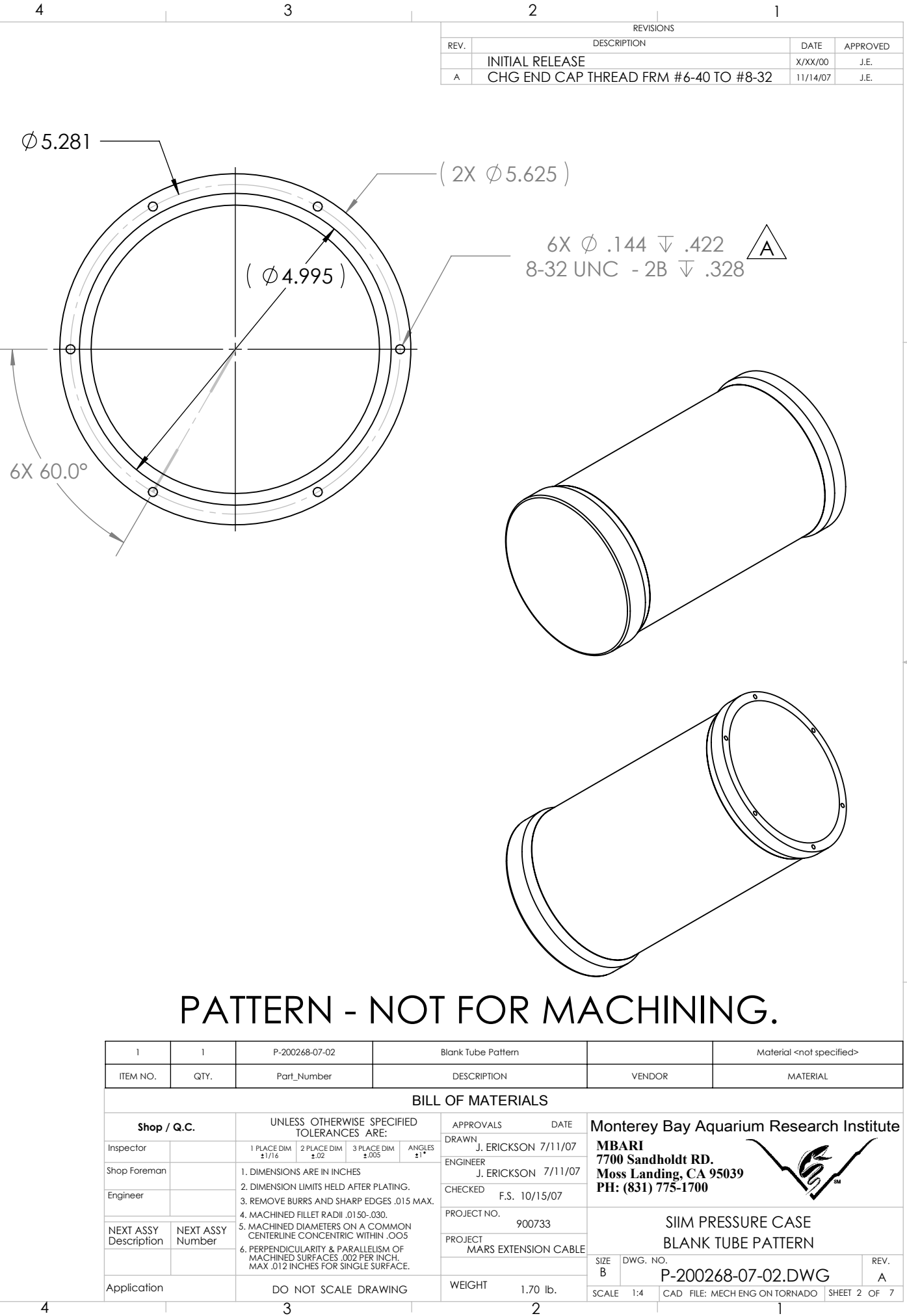
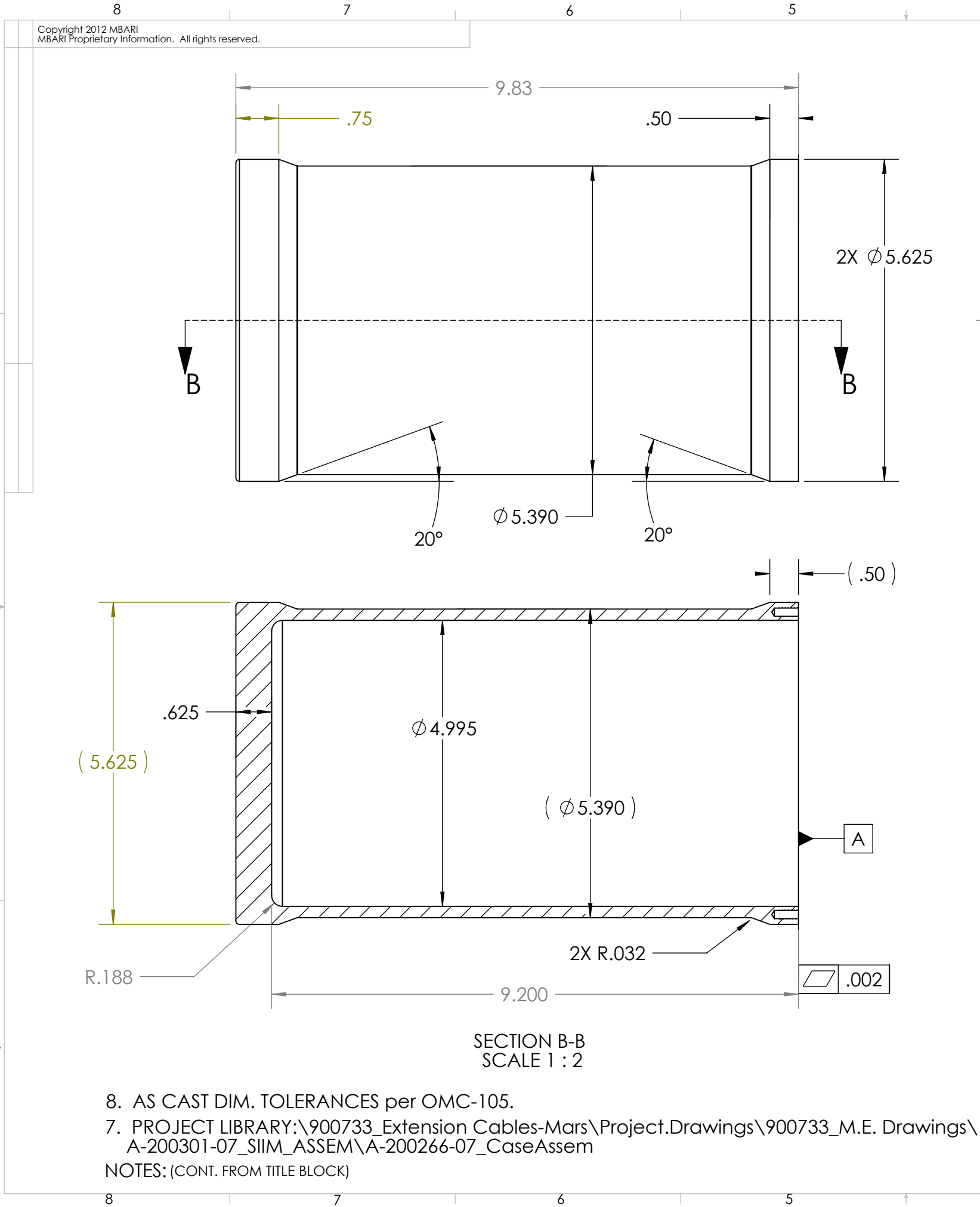
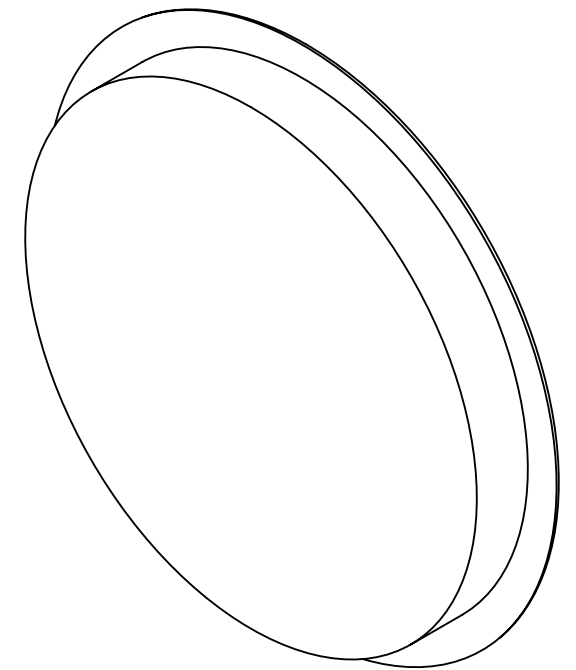
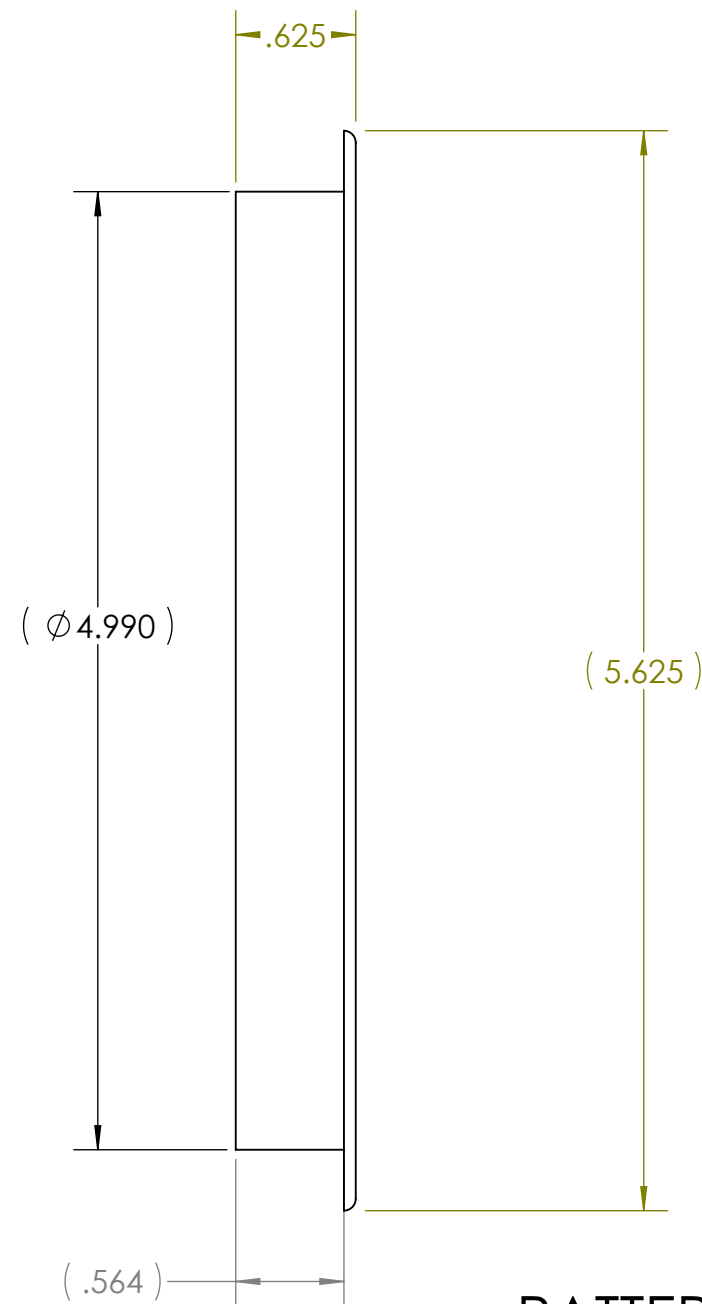








PATTERN - NOT FOR MACHINING.

1	1	P-200268-07-03	Blank End Pattern			6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION		VENDOR	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 7/11/07
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER J. ERICKSON 7/11/07
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED F.S. 10/15/07
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900733
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.				PROJECT MARS EXTENSION CABLE
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SIZE B DWG. NO. P-200268-07-03.DWG
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING			WEIGHT 2.08 lb.	SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 7 OF 7

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700



NOTES: (CONT. FROM TITLE BLOCK)