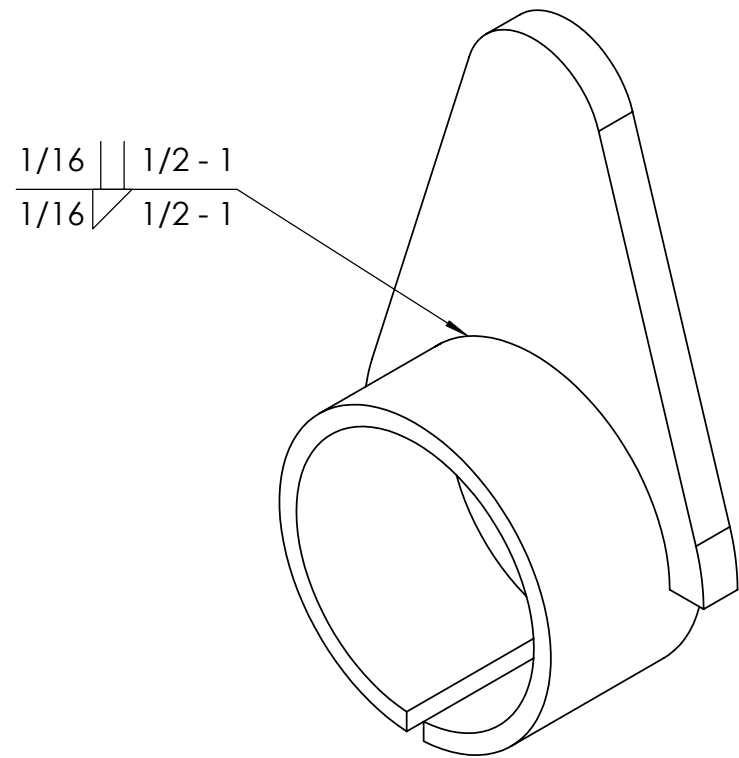
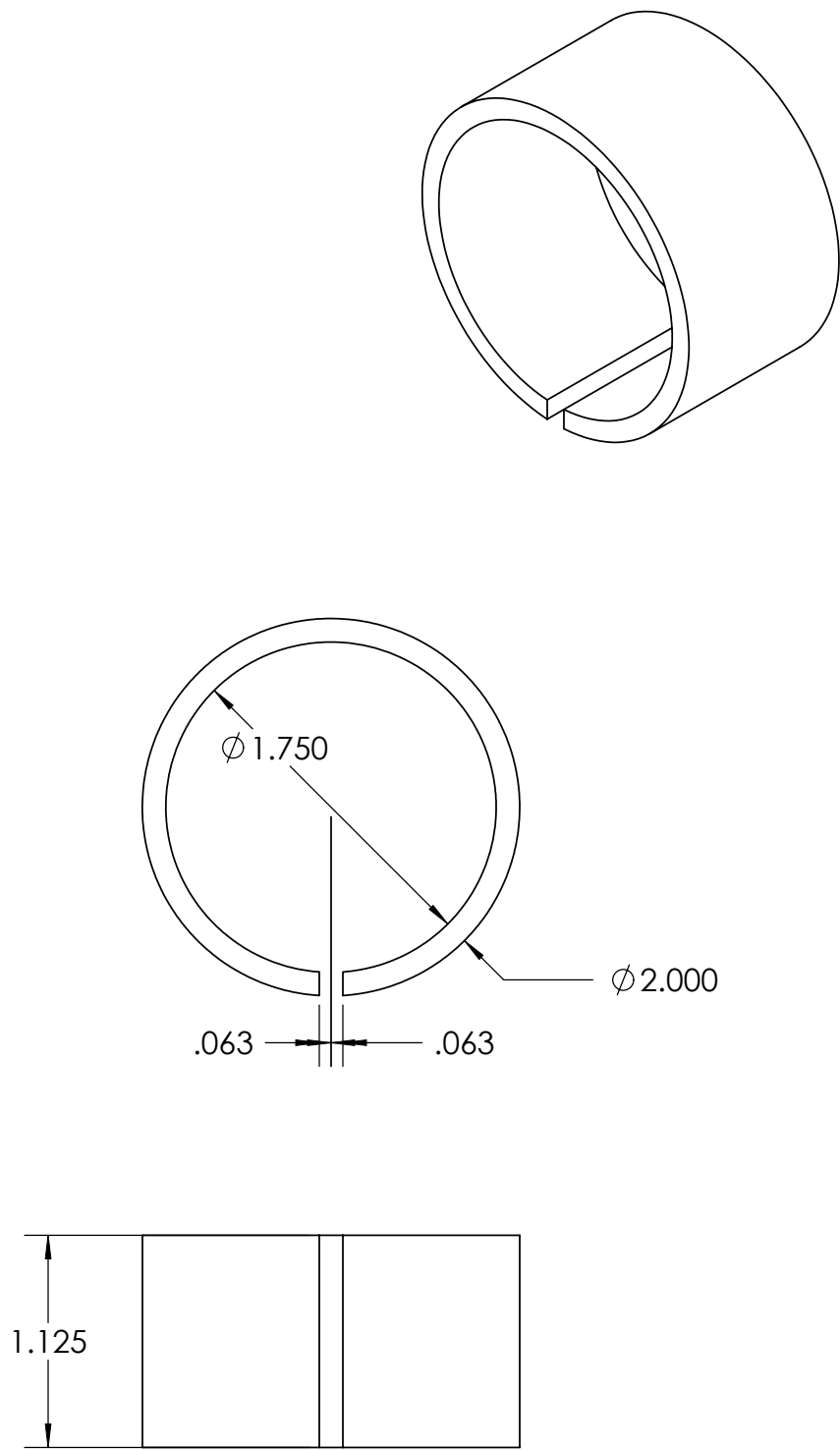




4 EA. ASS'Y

1	1	P-200355-07	BSR_FlangeClamp		MBARI	Titanium 6AL-4V	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN J. ERICKSON 8/29/07		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			ENGINEER J. ERICKSON 8/29/07		
Engineer					CHECKED F.S. 10/15/07		
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 900733		
	A-200369-07				PROJECT MARS EXTENSION CABLES		
Application		DO NOT SCALE DRAWING			WEIGHT 0.28lb.		
					SIZE B	DWG. NO.	REV.
					P-200355-07.DWG		
					SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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NOTES: (CONT. FROM TITLE BLOCK)