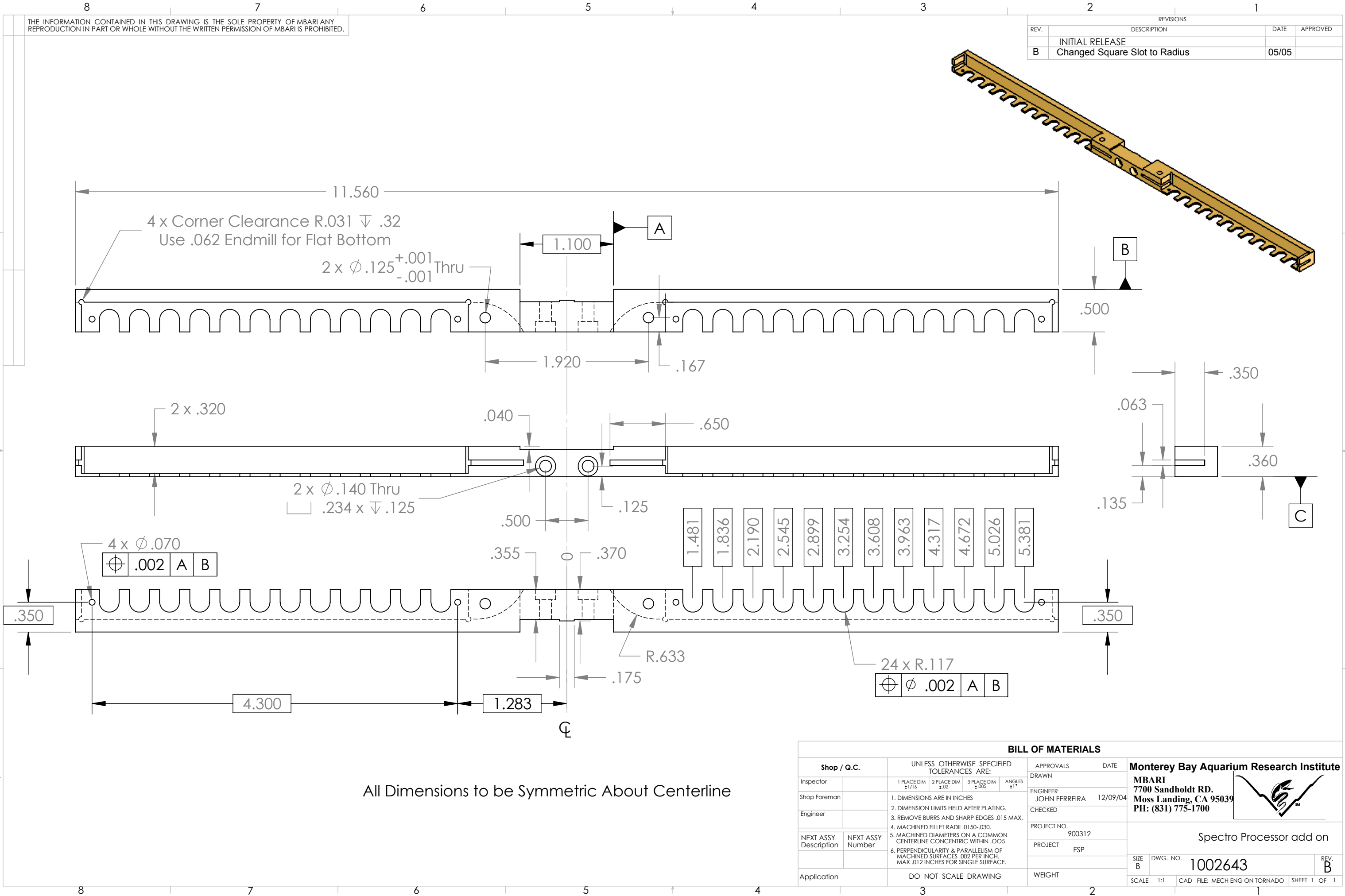
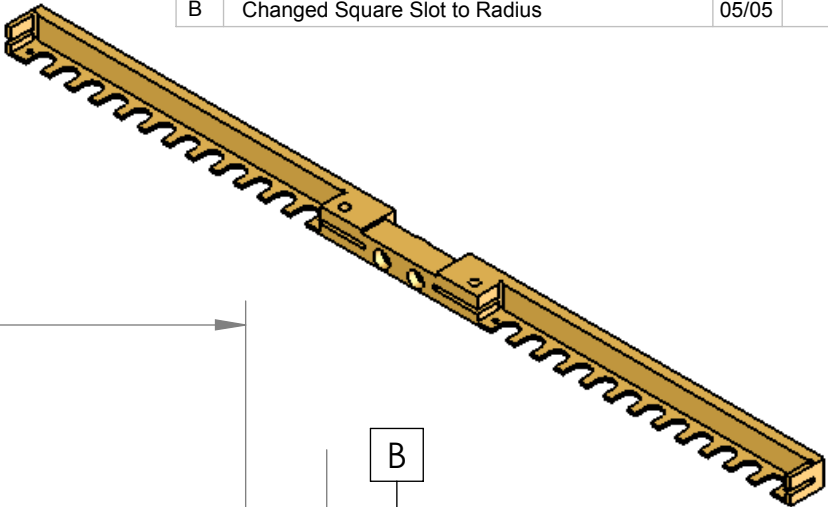




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
B	Changed Square Slot to Radius	05/05	



All Dimensions to be Symmetric About Centerline

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	12/09/04
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		JOHN FERREIRA	
		4. MACHINED FILLET RADII .0150-.030.		CHECKED	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT NO.	900312
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		PROJECT	ESP
Application		DO NOT SCALE DRAWING		WEIGHT	

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PH: (831) 775-1700			
			
Spectro Processor add on			
SIZE B	DWG. NO.	1002643	
		REV.	B
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1