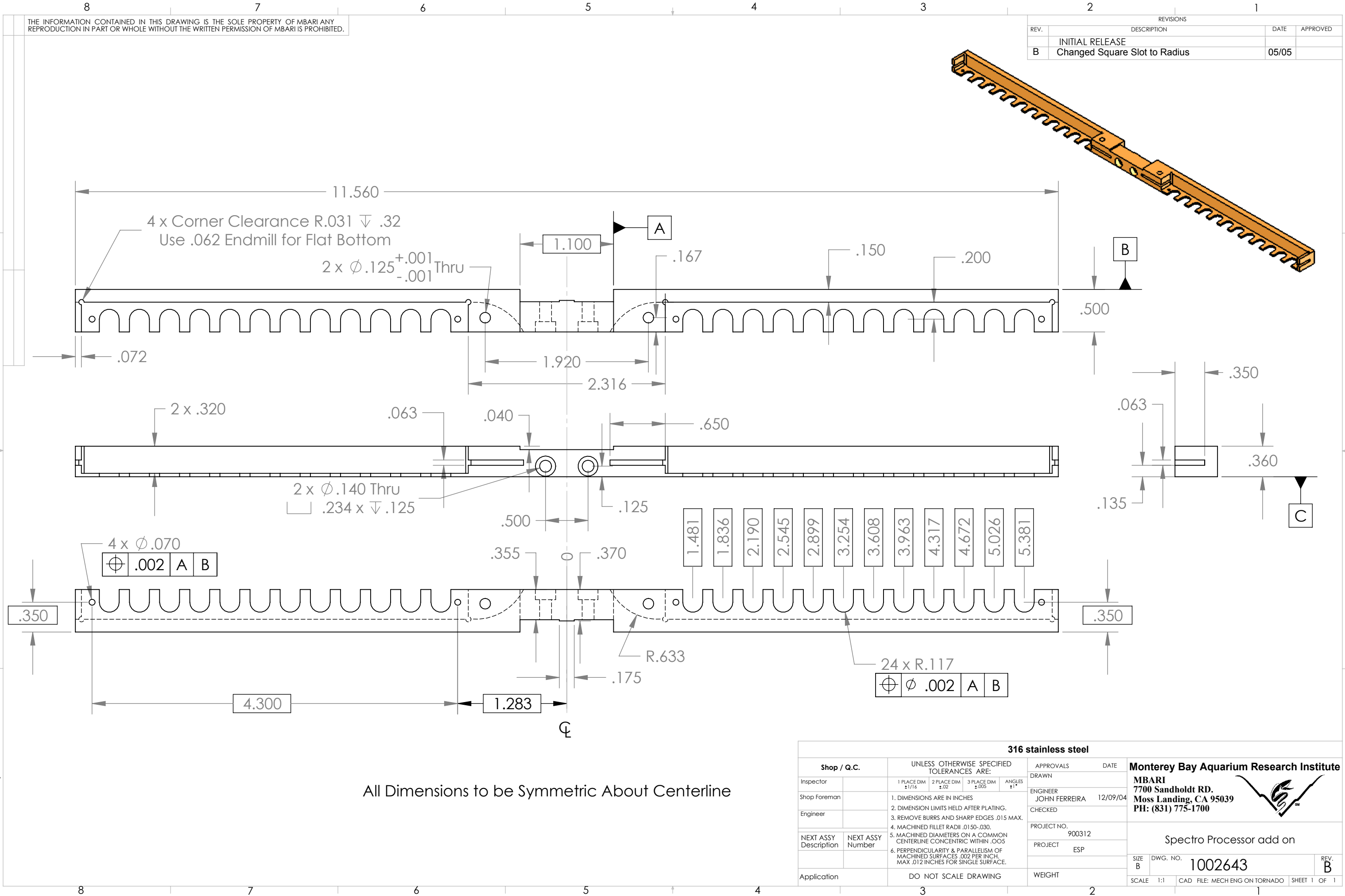




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
B	Changed Square Slot to Radius	05/05	

4 x Corner Clearance R.031 ∇ .32
Use .062 Endmill for Flat Bottom

2 x ϕ .125 $^{+.001}_{-.001}$ Thru

4 x ϕ .070
 ϕ .002 A B

2 x ϕ .140 Thru
.234 x ∇ .125

24 x R.117
 ϕ .002 A B

All Dimensions to be Symmetric About Centerline

316 stainless steel			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS
Inspector		1 PLACE DIM $\pm$ 1/16	DRAWN
Shop Foreman		2 PLACE DIM $\pm$.02	ENGINEER
Engineer		3 PLACE DIM $\pm$.005	JOHN FERREIRA
		ANGLES $\pm$ 1°	CHECKED
NEXT ASSY Description	NEXT ASSY Number	1. DIMENSIONS ARE IN INCHES	PROJECT NO.
		2. DIMENSION LIMITS HELD AFTER PLATING.	900312
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT
		4. MACHINED FILLET RADII .0150-.030.	ESP
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	WEIGHT
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	

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Moss Landing, CA 95039			
PH: (831) 775-1700			
Spectro Processor add on			
SIZE B	DWG. NO.	1002643	REV. B
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1