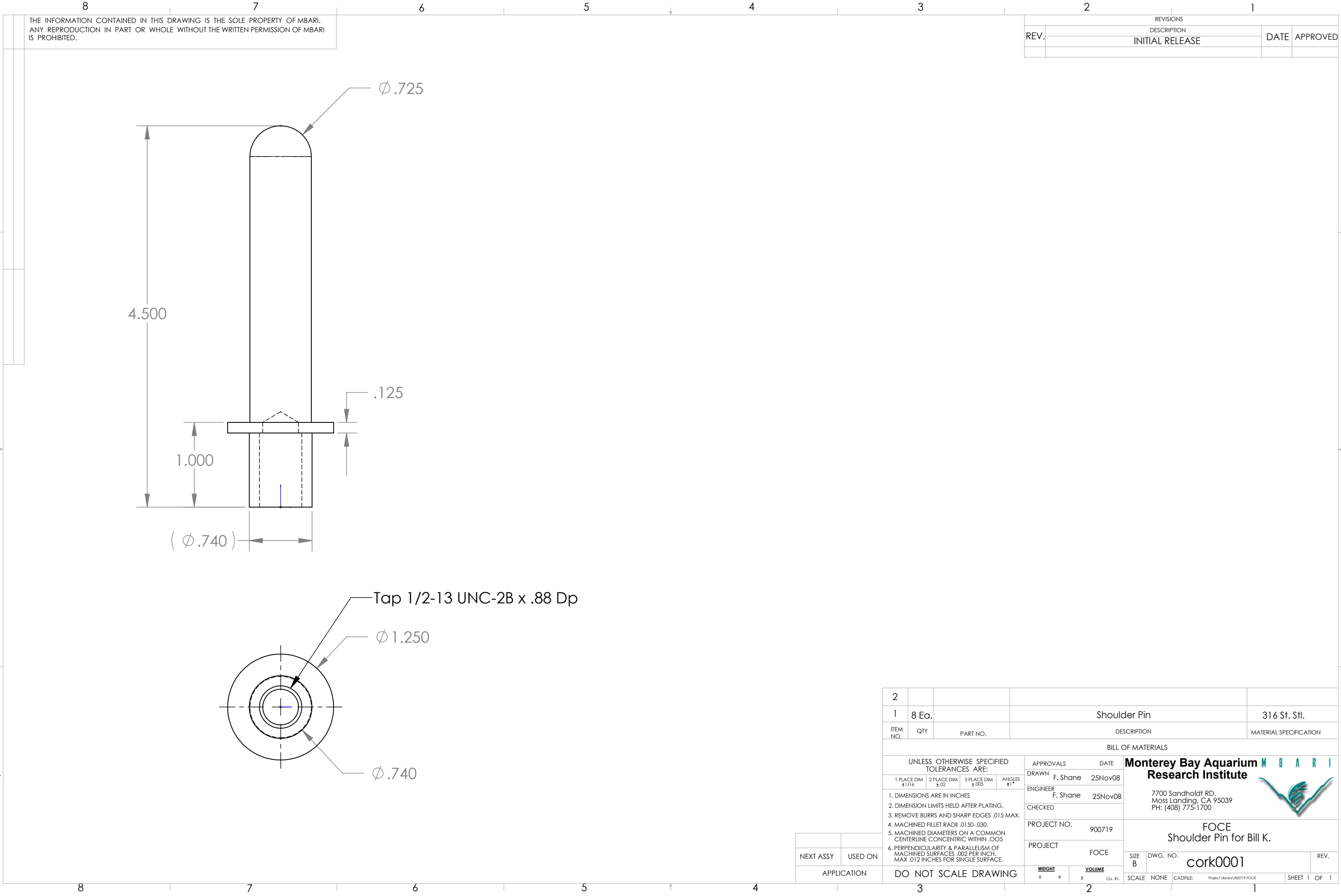




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	8 Ea.		Shoulder Pin	316 St. Stl.
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 25Nov08
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 25Nov08	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	VOLUME
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			X #	X CU. IN.
NEXT ASSY	USED ON	DO NOT SCALE DRAWING		
			SCALE	NONE
			CADFILE:	Project Library\900719 FOCE
			SHEET	1 OF 1

Monterey Bay Aquarium
Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700



FOCE
Shoulder Pin for Bill K.

SIZE B DWG. NO. cork0001 REV.