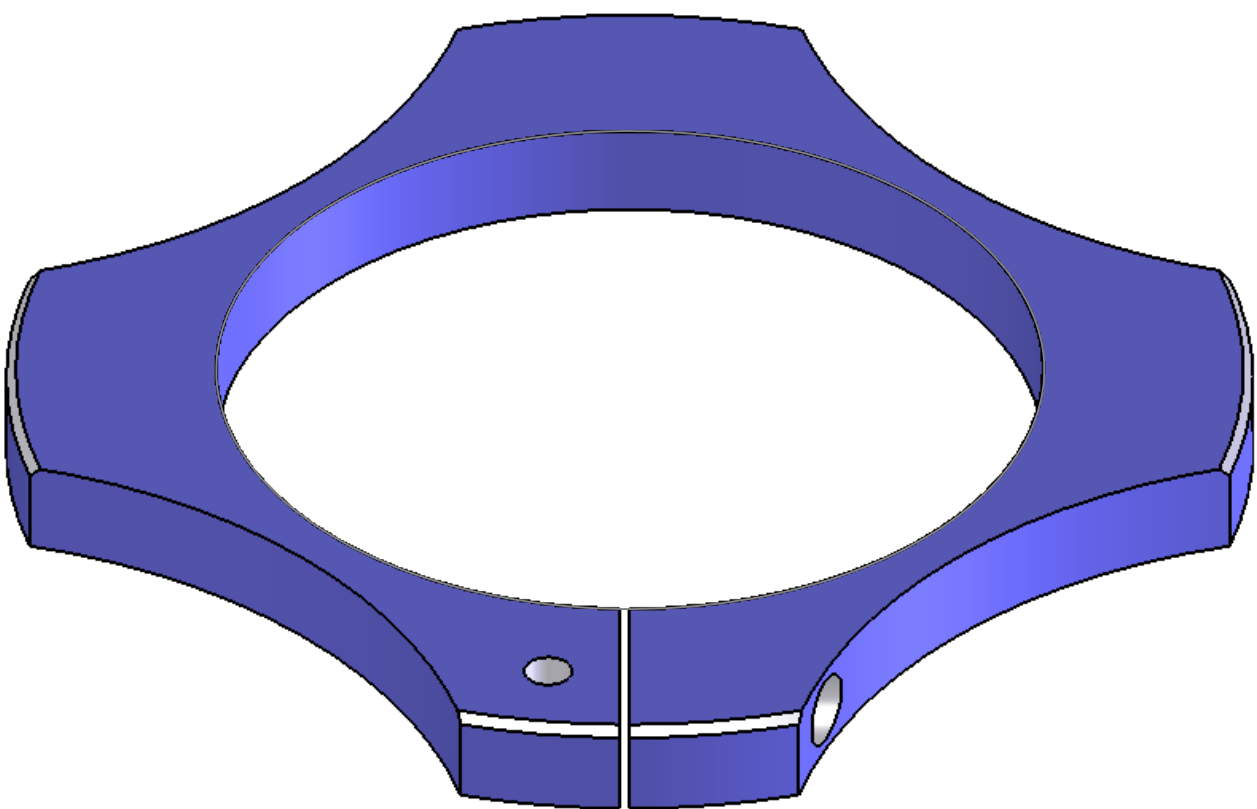


1 PART UV UHMW									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN JOHN FERREIRA 11/16/07			
		1. DIMENSIONS ARE IN INCHES				ENGINEER BRETT HOBSON			
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
THIRD ANGLE PROJECTION		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		UPPER CLAMP5	
		4. MACHINED FILLET RADI. .0150-.030.				900743			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				L S T			
		DO NOT SCALE DRAWING				WEIGHT		SIZE B	
								DWG. NO.	
								10020038	
								REV. REV	
						SCALE 1:4		CAD FILE:	
								SHEET 1 OF 1	

Status: