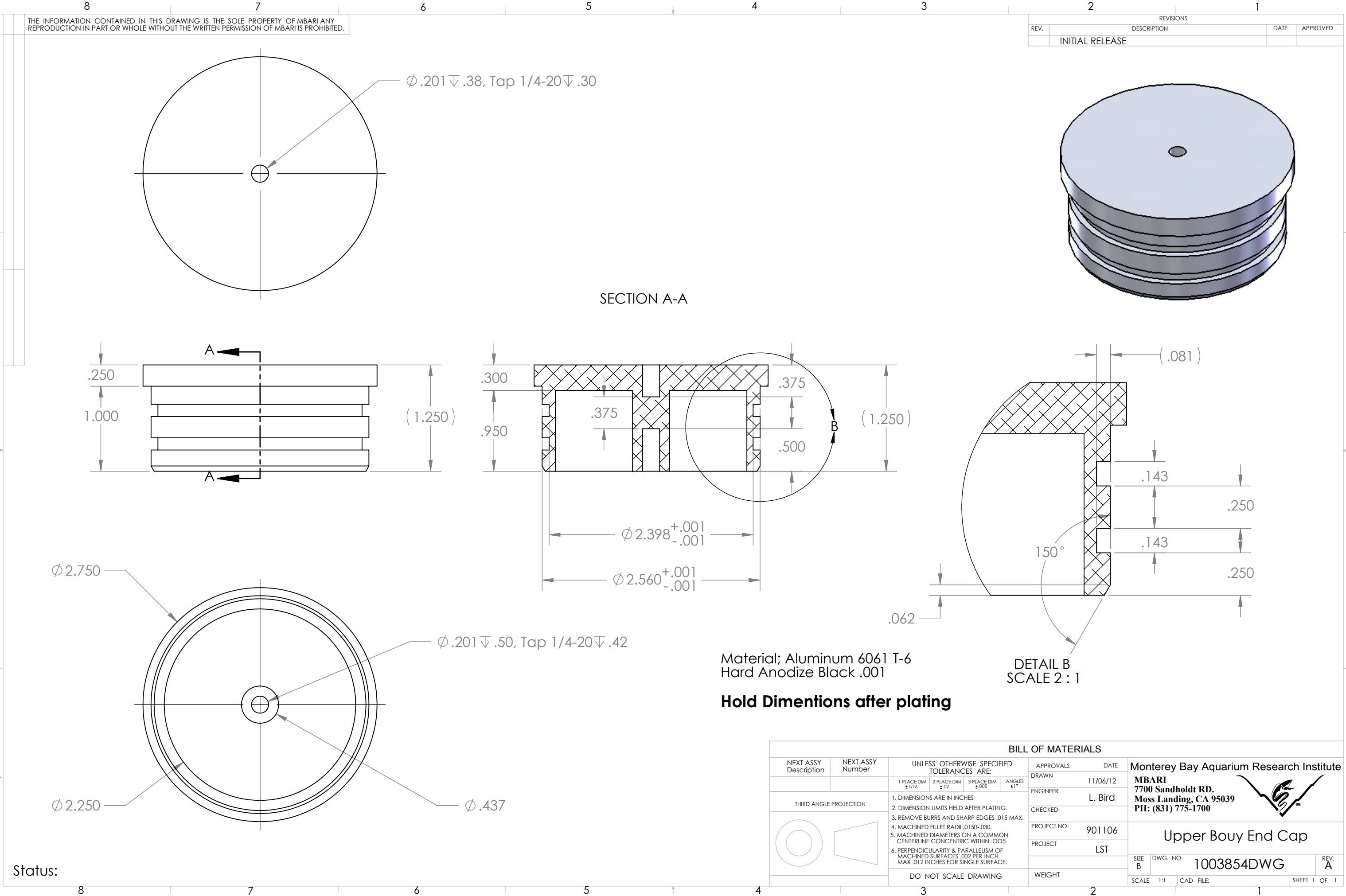




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

SECTION A-A

DETAIL B
SCALE 2 : 1

Material; Aluminum 6061 T-6
Hard Anodize Black .001

Hold Dimentions after plating

BILL OF MATERIALS

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Upper Bouy End Cap
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	11/06/12			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	L. Bird			
						CHECKED				
						PROJECT NO.	901106			
						PROJECT	LST			
		DO NOT SCALE DRAWING				WEIGHT				
						SIZE B		DWG. NO.	1003854DWG	REV. A
						SCALE 1:1		CAD FILE:	SHEET 1 OF 1	