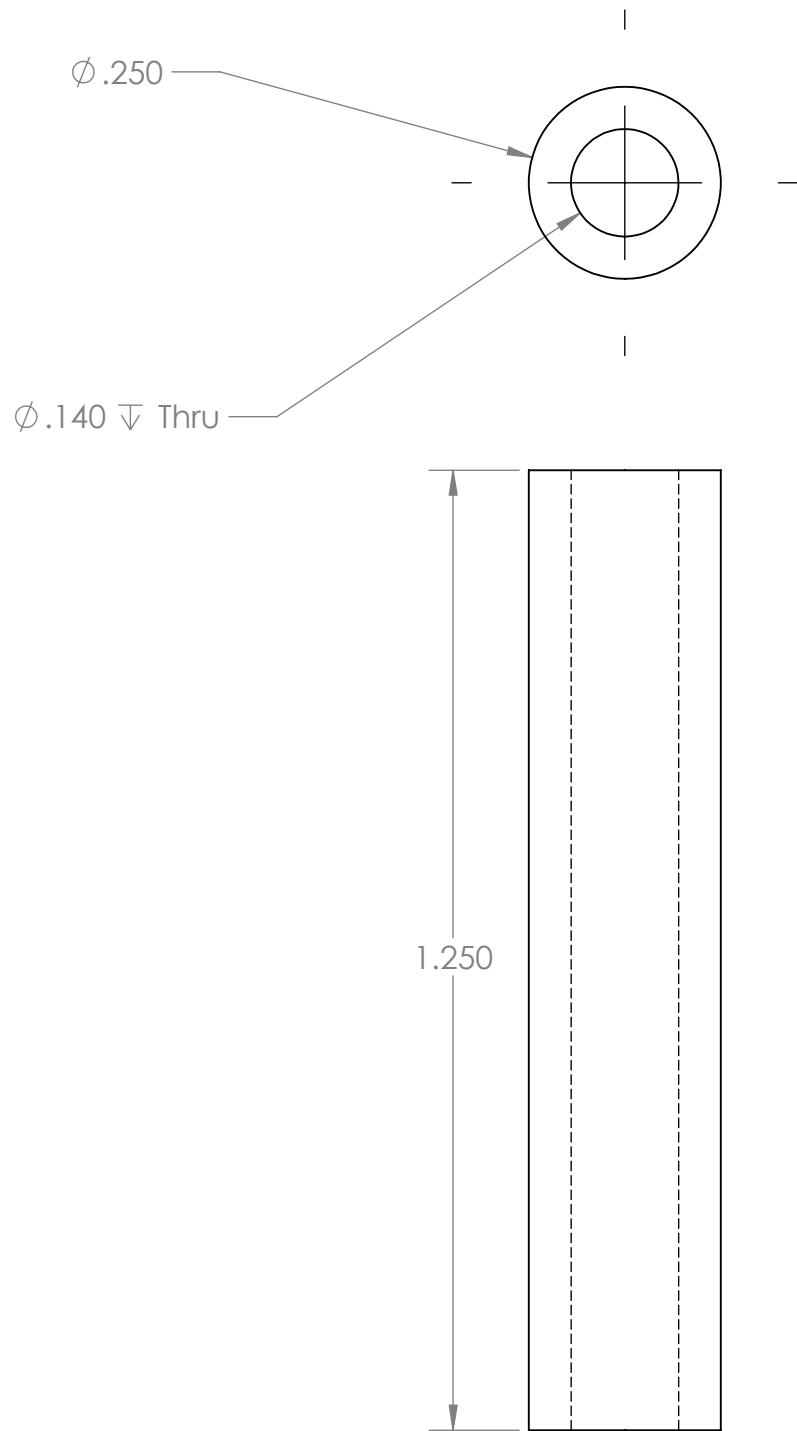


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Status:

BILL OF MATERIALS						
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN 07/12/12
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER L. Bird
						CHECKED
						PROJECT NO. 901106
						PROJECT LST
		DO NOT SCALE DRAWING				WEIGHT
Monterey Bay Aquarium Research Institute						
MBARI						
7700 Sandholdt RD.						
Moss Landing, CA 95039						
PH: (831) 775-1700						
						
Upper Valve Stem						
SIZE B		DWG. NO.				REV.
		10063254				REV
SCALE 4:1		CAD FILE:				SHEET 1 OF 1