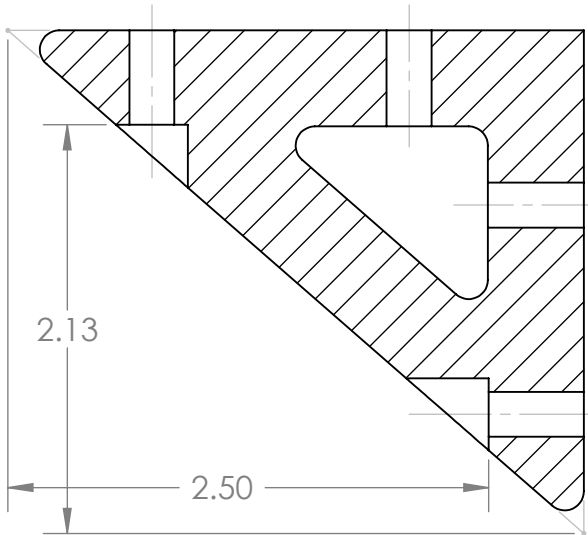
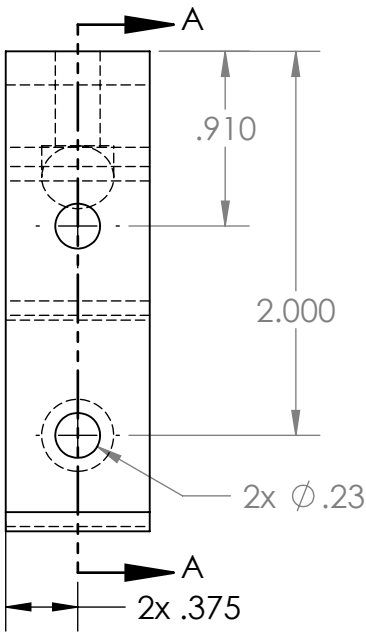
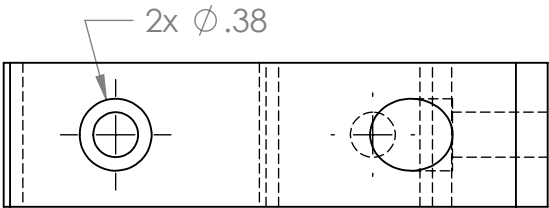
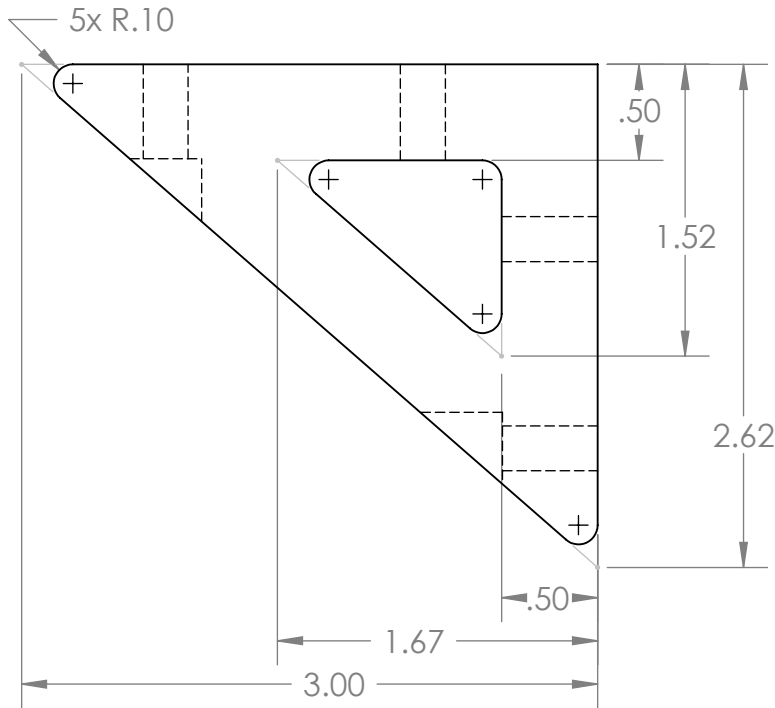
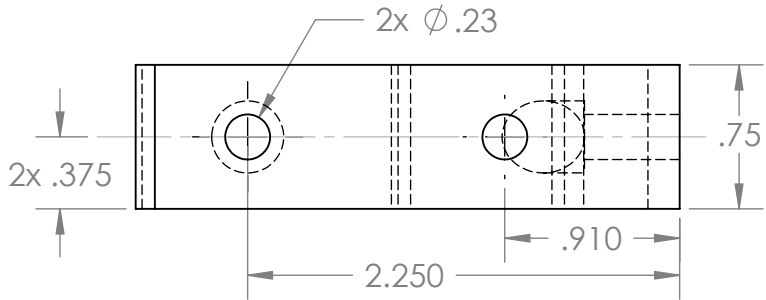
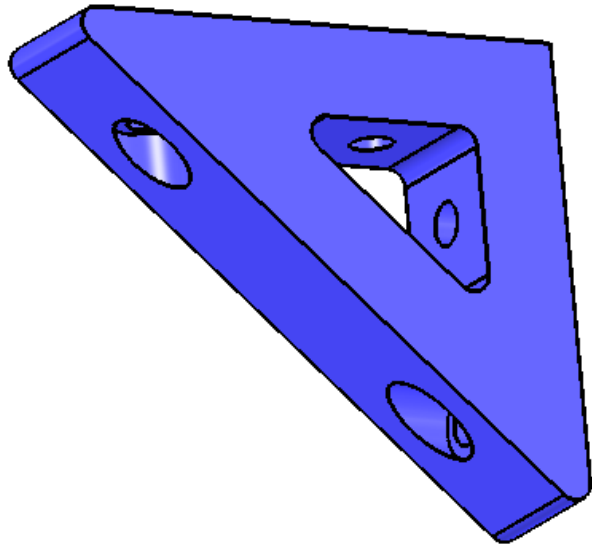


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A



2											
1		4 Ea.		Gusset		HDPE					
ITEM NO.		QTY		PART NO.		DESCRIPTION		MATERIAL SPECIFICATION			
BILL OF MATERIALS											
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700			
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°				DRAWN F. Shane 12Jul10	
1. DIMENSIONS ARE IN INCHES				ENGINEER F. Shane 12Jul10							
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED							
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		900807		IAUV Battery Support Plate Gusset			
4. MACHINED FILLET RADII .0150-.030.				PROJECT		IAUV					
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005											
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								SIZE B			
DO NOT SCALE DRAWING				WEIGHT		DWG. NO.		10020575.DWG		REV.	
SCALE		NONE		CAD FILE:		Project Library\900807\IAUV				SHEET 1 OF 1	