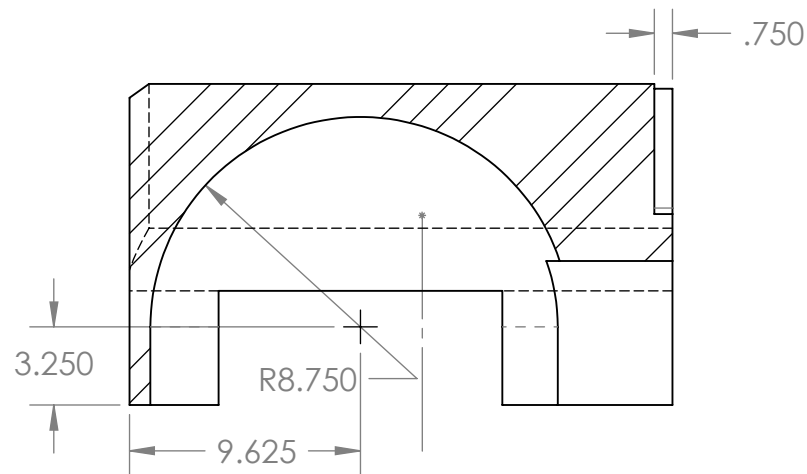
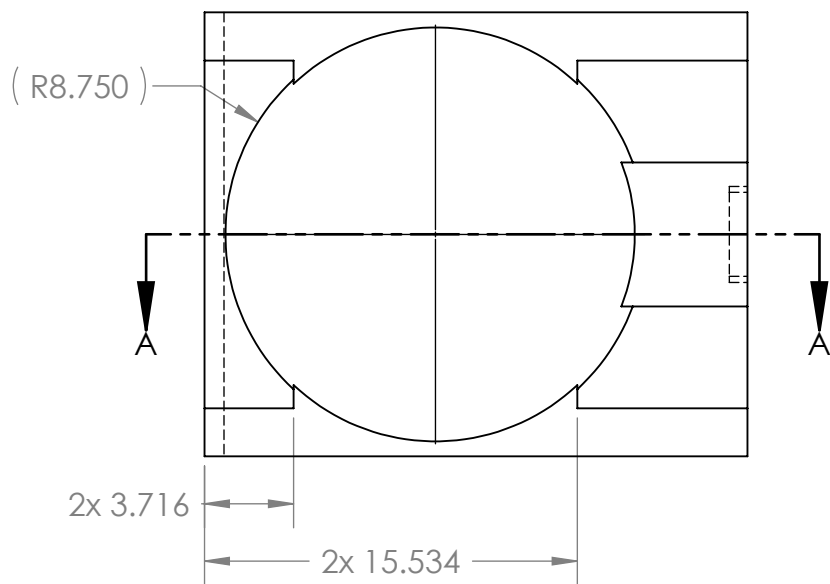
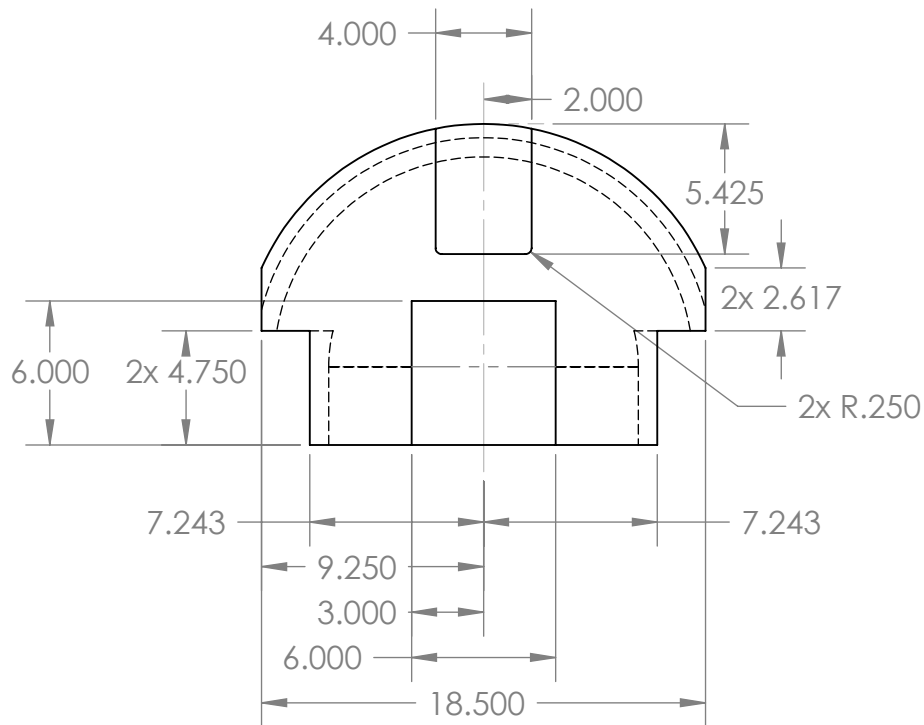


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A
SCALE 1 : 8

2					
1	1 Ea.		Battery Sphere Syntactic Foam		TG-28 Syn. Foam
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 01Sep10	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER	F. Shane 01Sep10	
			CHECKED		
			PROJECT NO.	901012	
			PROJECT	Imaging AUV	
DO NOT SCALE DRAWING			WEIGHT		
			SIZE B	DWG. NO.	REV.
			SCALE NONE	CAD FILE: Project Library\901012\Imaging AUV	SHEET 1 OF 1