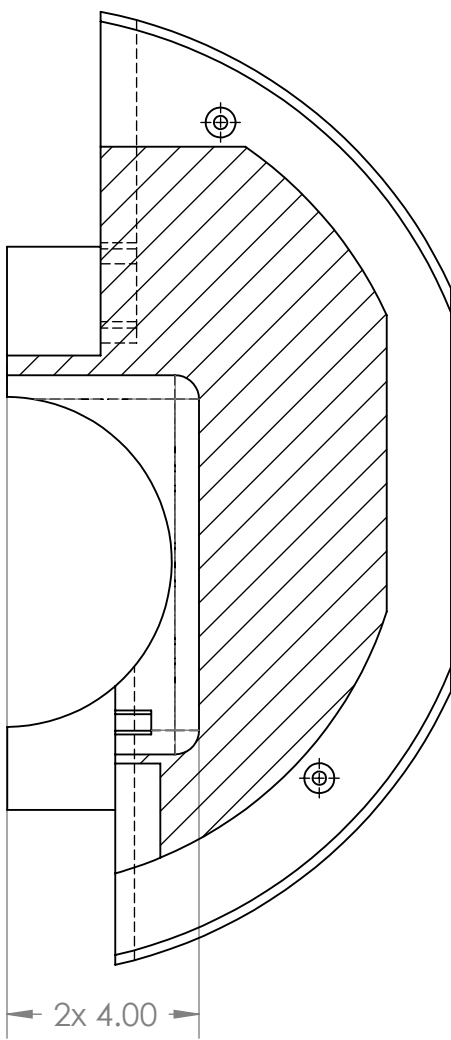
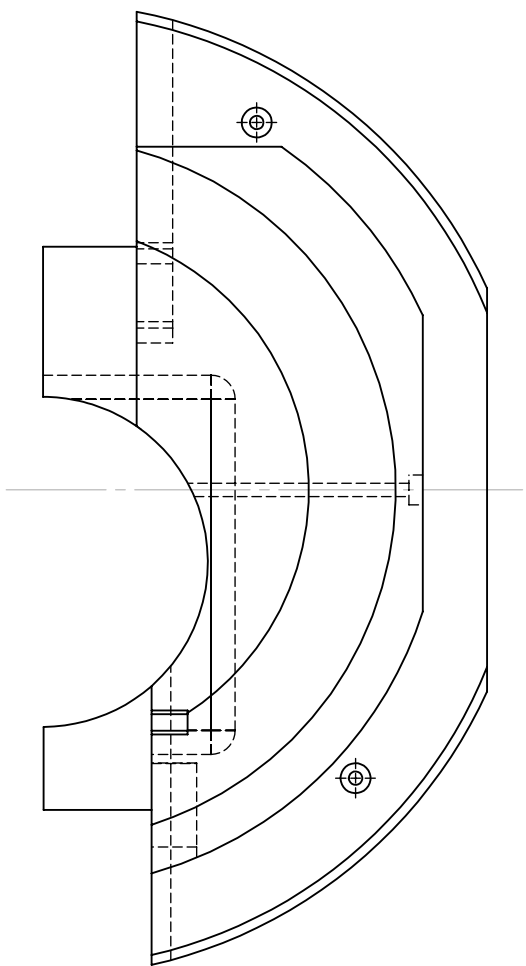
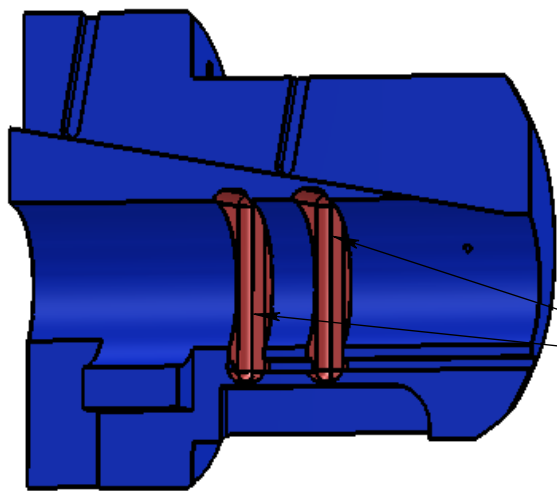


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION B-B
SCALE 1 : 4

NOTE: Modification to existing foam.



Red Areas Show Mods

2											
1		1 Ea.		Port Nose foam		TG-28 Syn. Foam					
ITEM NO.	QTY	PART NO.		DESCRIPTION		MATERIAL SPECIFICATION					
BILL OF MATERIALS											
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: <table><tr><td>1 PLACE DIM ±1/16</td><td>2 PLACE DIM ±.02</td><td>3 PLACE DIM ±.005</td><td>ANGLES ±1°</td></tr></table> 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	APPROVALS		DATE	
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°				
				DRAWN		F. Shane 09Nov10					
				ENGINEER		F. Shane 09Nov10					
CHECKED											
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		900807					
				PROJECT		Imaging AUUV					
NEXT ASSY		USED ON		SIZE B		DWG. NO.					
APPLICATION		DO NOT SCALE DRAWING		WEIGHT		10020614.DWG					
						REV.					
				SCALE NONE		CAD FILE: Project Library\900807\AUUV					
						SHEET 1 OF 1					

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IAUV
Revised Port Nose Foam