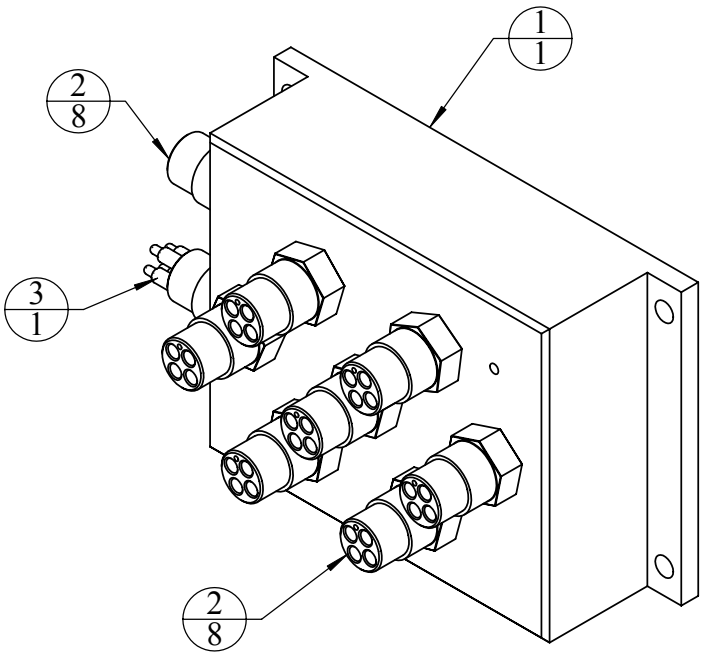
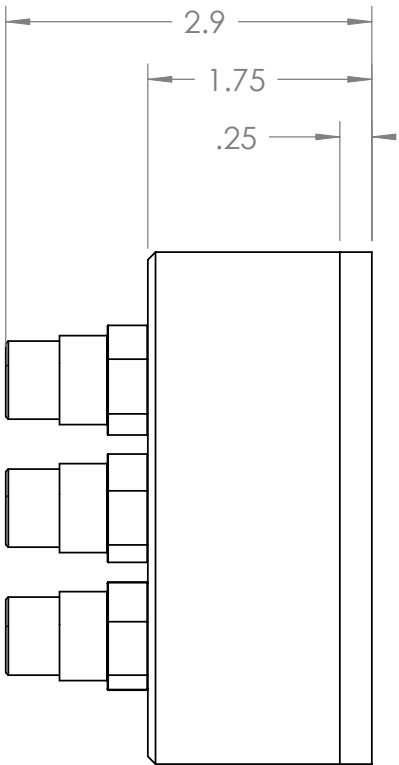
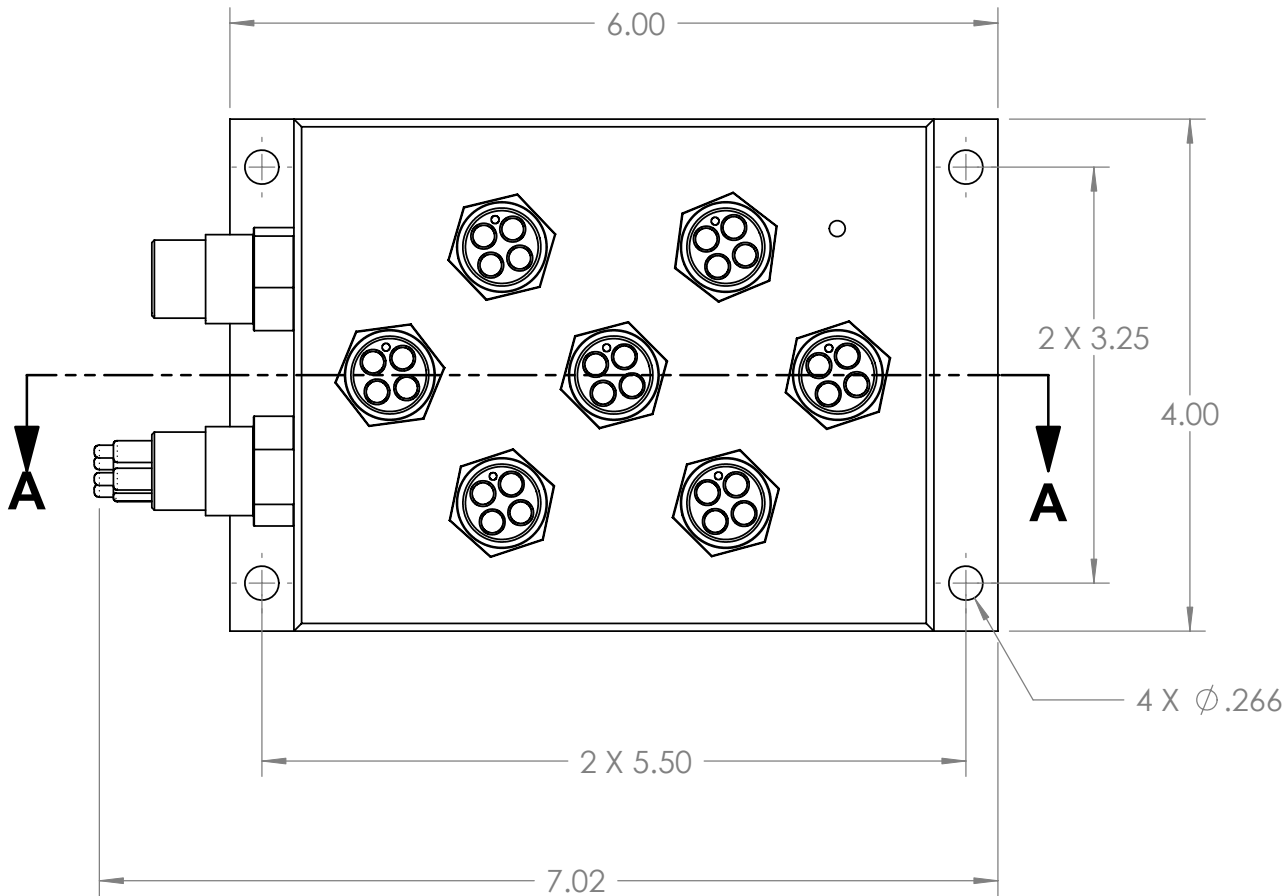
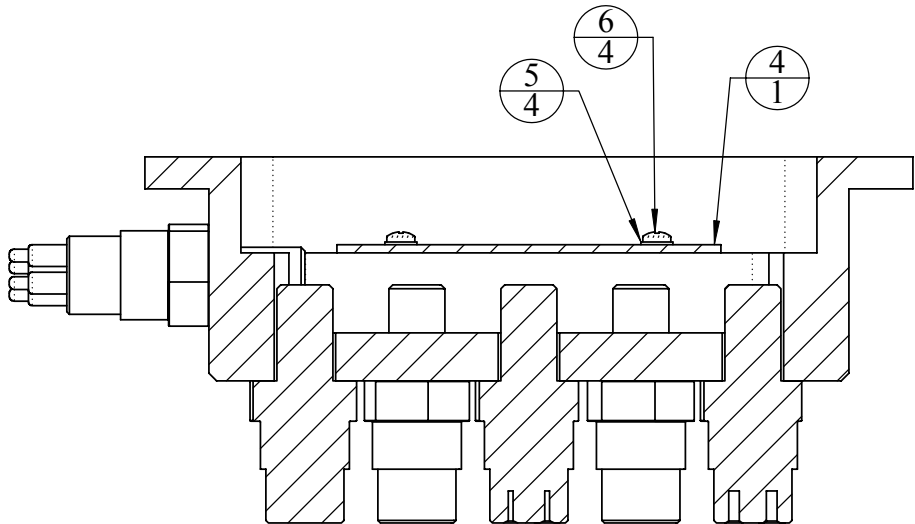


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	4/7/09	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	chamber controller		1
2	MCBH4F		8
3	MCBH4M		1
4	chamber controller pcb		1
5	Selected Narrow FW 0.125		4
6	CR-PHMS 0.112-40x0.125x0.125-N		4

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 4/7/09	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 4/7/09			
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900827	CHAMBER CONTROLLER ASSY		
						PROJECT	OCEAN ACIDIFICATION			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 10020367DWG	REV.
								SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1