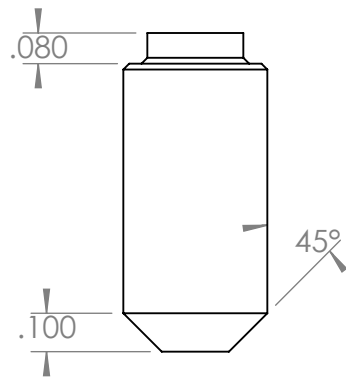
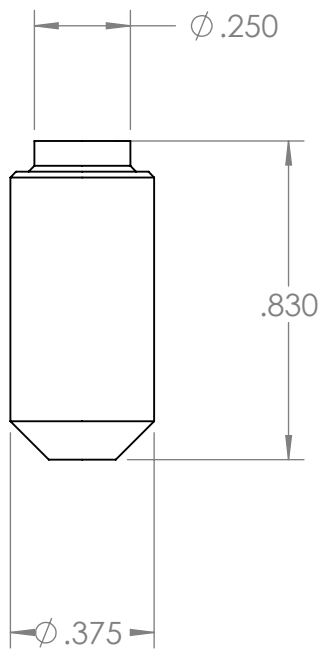
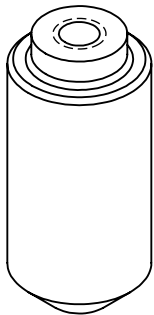
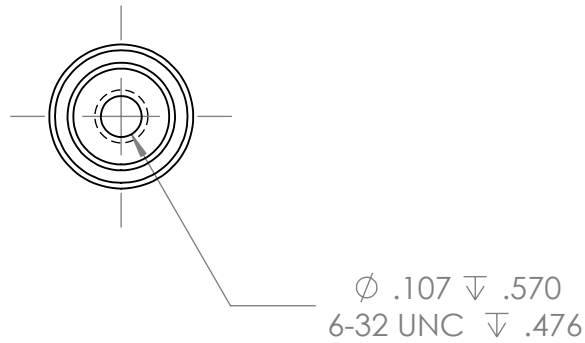


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/19/2021	



10 EACH, WHITE DELRIN

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 					
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	8/19/2021							
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	8/19/2021							
Engineer						CHECKED									
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		Benthic Ecology		BOT FLUSH VALVE PLUNGER					
						PROJECT		901007							
Application		DO NOT SCALE DRAWING				WEIGHT				SIZE B		DWG. NO. XXXXXXDWG		REV. -	
										SCALE 4:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1			