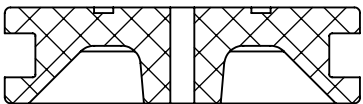
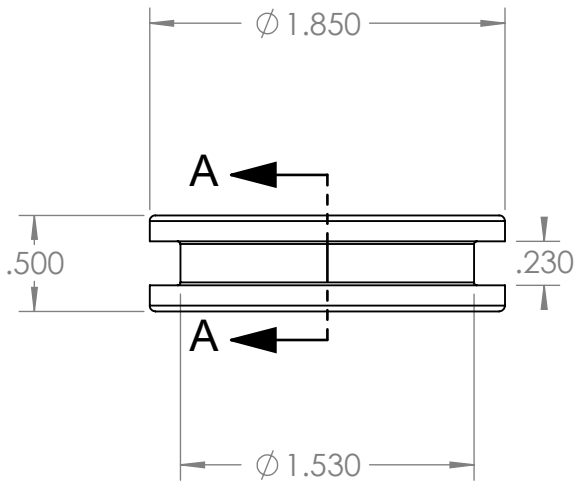
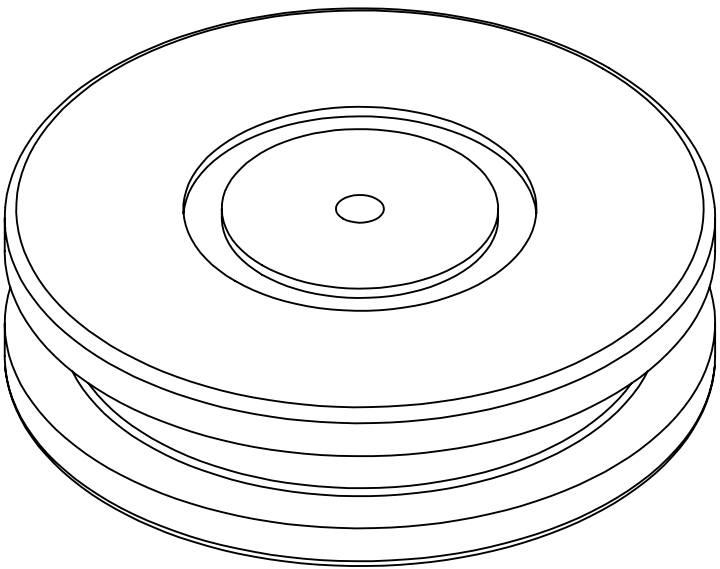
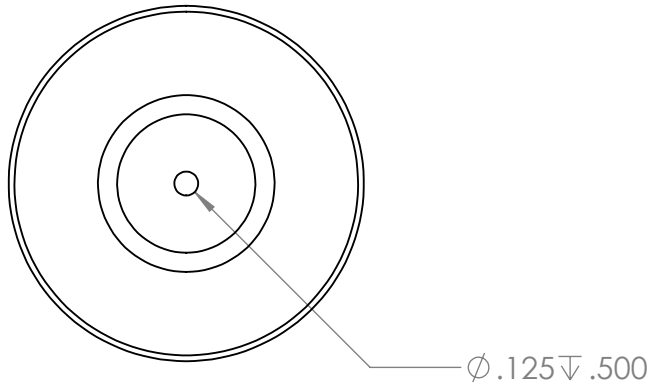


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REVISIONS		
REV.	DESCRIPTION	DATE
	INITIAL RELEASE	2/5/2021
A	change groove diameter	3/9/2021
B	change seal diameter and spring groove	4/1/2021



SECTION A-A

4 EACH, WATERSHED XC11122

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/5/2021				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/5/2021				
Engineer						CHECKED						
NEXT ASSY Description						NEXT ASSY Number		PROJECT NO.	Benthic Ecology			
				PROJECT	901007							
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. XXXXXXDWG		REV. B
								SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		